



Integrated Solid State Transformer (I-SST) Concepts for Utility Interface of Power Conversion Systems



Prasad Enjeti,
Electrical & Computer Engineering
Texas A&M University
<http://enjeti.tamu.edu>

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Introduction to Texas A&M Engineering



- Founded 1876
- Total 65,000 Students
- Engineering Students ~ 20,000
- 14 Departments
- 21 Degrees
- Top 10
- Growth Plan 25,000 engineering students by 2025



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College of Engineering



Largest college at Texas A&M

More than **20,000** students in **14** departments

Nationally Recognized Programs

Undergraduate Program **8th**

Departments Ranked
in Top 10 **7**

Research Expenditures **3rd**

SOURCES

Student enrollment includes undergraduate and graduate students from TAMU College Station, Galveston and Qatar campuses, and Engineering Academies

*2017 U.S. News & World Report Rankings of Public Universities
American Society for Engineering Education (2016 report)*

Texas A&M Electrical & Computer Engineering

Research Areas

Analog and Mixed Signals

- Active and Passive Filter Design
- Biomedical Applications
- Broadband Communications
- Data Converters
- High-Speed Electronic Systems
- Integrated Circuit Design
- Low-Noise Front-End Electronics
- Low-Voltage Low-Power Electronics
- Millimeter-Wave Integrated System Design
- Power Management
- RF IC and System Design

Biomedical Imaging and Genomic Signal Processing

- Bioinformatics and Computational Biology
- BioMEMs and Lab-on-a Chip
- Biosensing and Bioanalysis Systems
- Dynamic Imaging, Thermal Imaging and Magnetic Resonance Microscopy
- Genomic Signal Processing
- Image Analysis Techniques and Algorithms
- Magnetic Resonance Imaging and Spectroscopy
- Morphological Analysis
- Optical Tomographic Imaging Techniques
- Sensor Arrays in Medical Imaging
- Ultrasound and Elasticity Imaging

Computer Engineering

- Computer Networks and Internet
- Computer Systems
- Digital VLSI Design and Test
- Electronic Design Automation

- Fault Tolerance, Security and Reliability
- Mobile Wireless Networking
- Multimedia Infrastructure
- Network Coding
- Network Security and Reliability
- Storage Systems

Control Systems

- Homomorphic Digital Filtering
- Linear Multivariable Control Systems
- Nonlinear Control Systems
- Robust Control and Adaptive Control

Electric Power and Power Electronics

- Alternative Energy Systems
- Condition Monitoring and Fault Diagnostics of Electric Machines
- DSP-Based Power Electronic Systems
- Dynamic Analysis
- Electric Ship Power and Power Electronics Systems
- Electromechanical Energy Storage Systems
- Monitoring, Control and Protection
- Novel Electric Motors and Generators for Special Applications
- Power Converters for Windmills and Hybrid Vehicles
- Power Electronics and Motor Drives
- Reliability Evaluation
- Substation Automation
- Switching Power Supplies

Electromagnetics and Microwaves

- Antennas
- CMOS RFIC and Systems
- Electromagnetic Theory
- Electromagnetic Wave Propagation

- Guided-Wave Structures
- Microstrip Antennas
- Microwave Solid-state Circuits and Devices
- Microwave Systems
- Millimeter-Wave Circuits
- Sensing and Imaging
- Surface Penetrating Radar

Solid-state Electronics Photonics and Nano-Engineering

- Fiber Optics Devices
- Functional Thin Film Processing
- Integrated Optics
- Micro Electromechanical System (MEMS)
- Nanolithography
- Nanotechnology
- Noise in Electronic Systems
- Optical Communication
- Optical Filters
- Quantum Optics

Telecommunications and Signal Processing

- Advanced Channel Coding Techniques
- Data Compression
- Digital Communications Systems
- Digital Signal Processing
- Estimation and Detection Theory
- Information Security
- Information Theory
- Multirate Signal Processing
- Sensor Networks
- Time-frequency Analysis
- Wireless Networks
- Wireless Systems

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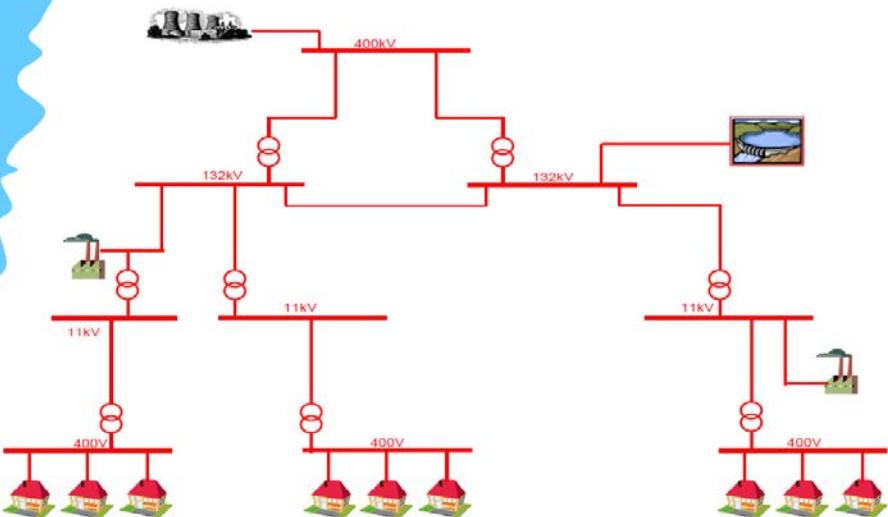
Integrated Solid State Transformer (I-SST)

Technology for the Grid of the Future

- 1) Brief overview of SST / Smart Transformer approaches
- 2) Smart Transformers in smart-grid – advantages
- 3) Smart Transformers for Interconnected Microgrids
- 4) I-SST for EV Charging Stations
- 5) I-SST for ASDs / Compact MV-ASDs / MV Power Distribution
- 6) I-SST for Grid Interconnected Renewables: PV / Wind / Battery

- 7) Conclusion

Today



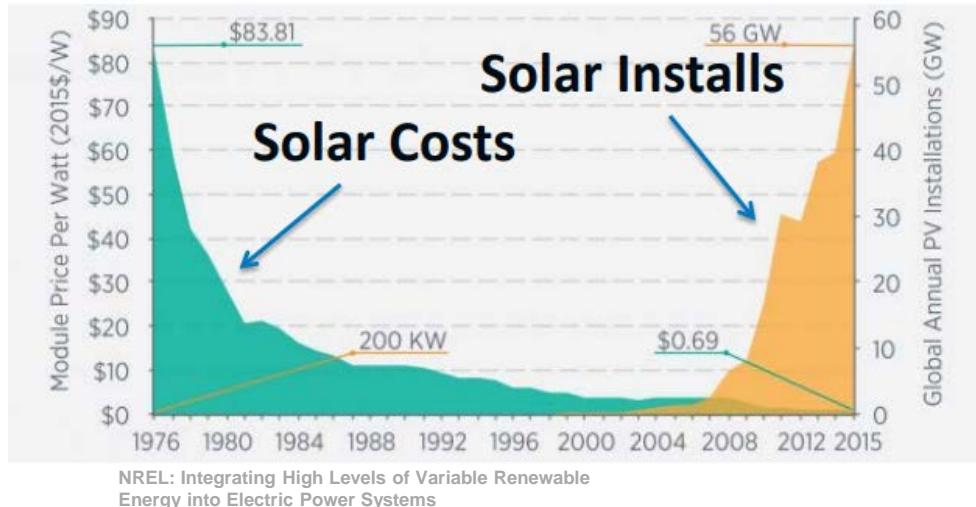
Today we have a radial power distribution system with 3 major objectives:

1. Improve reliability i.e. faults are isolated rapidly
2. Minimize the delivery losses (not paid by the customer)
3. Deliver high quality electricity - especially voltage magnitude

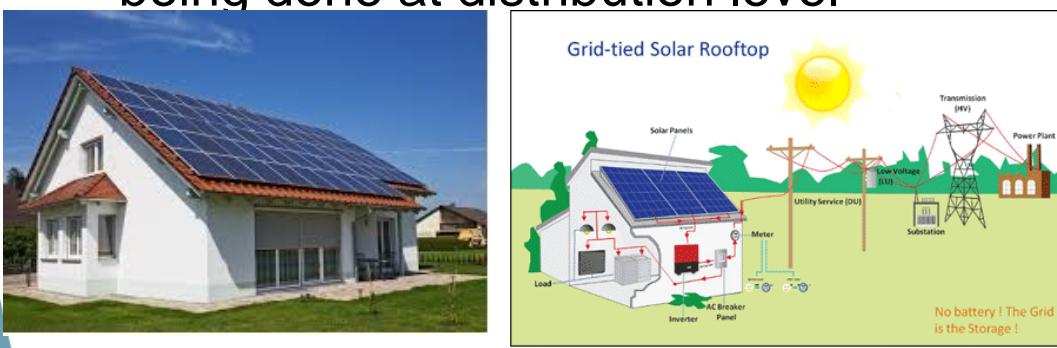
- These objectives are typically achieved via distribution management systems (DMS). One of the function of DMS is FISR, fault isolation and service restoration. FISR controls the opening and closing of circuit breaker to increase reliability.
- The other function of DMS is VVC, volt var control. VVC controls voltage control devices, such as load tap changer, voltage regulators and capacitors bank to minimize the delivery losses while maintaining a good voltage profile along feeders.

Renewables on the Rise

- Solar PV generation is one of the fastest growing sources of renewables

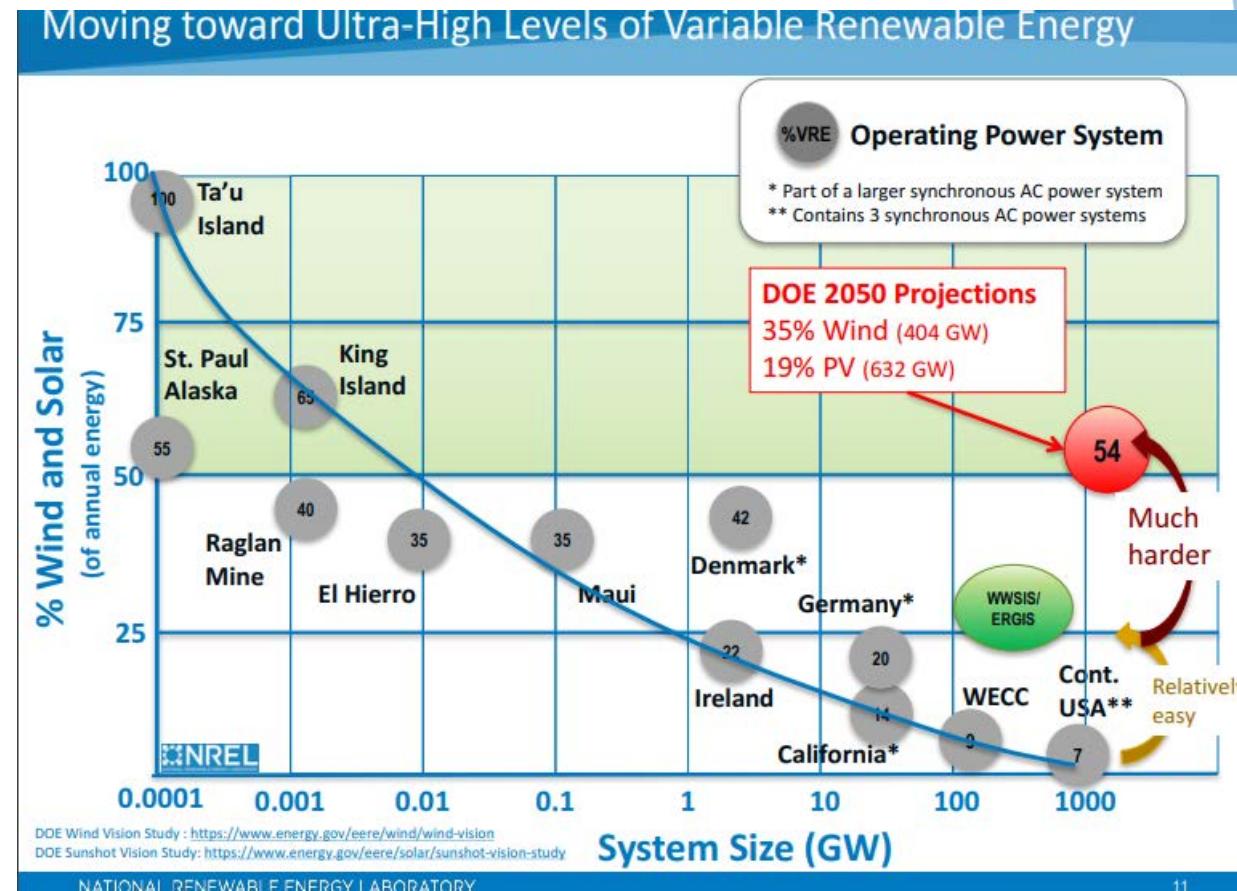


- Majority of new solar installations are being done at distribution level



Berkeley Lab: Installed Cost of Solar Photovoltaic Systems in the U.S. Declined Significantly in 2010 and 2011

- 30% renewable energy penetration is possible with minimal changes*

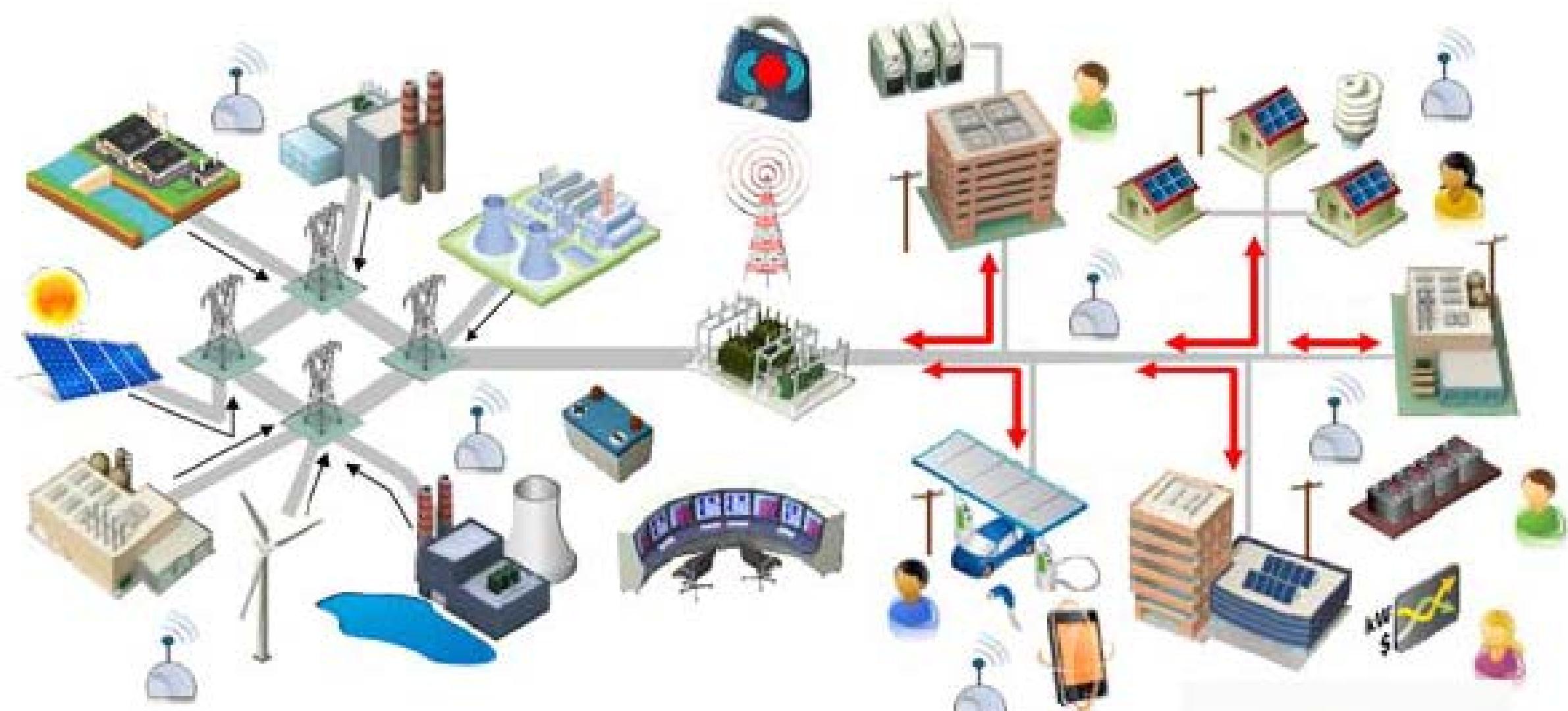


What is needed for higher levels of penetration?

* NREL Power Systems Engineering Center

Dynamic Impact of Power Electronics Intelligence at the grid edge • Jorge Ramos

Tomorrow - Increased Renewable Energy Integration



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Solid State Transformer Market Forecast 2017 to 2022

RESEARCH AND MARKETS
THE WORLD'S LARGEST MARKET RESEARCH STORE



1-800-526-8630
U.S. (TOLL FREE)

+353-1-416-8900
REST OF WORLD

- Solid State Transformer Market is projected to witness a compound annual growth rate of 32.09% to reach to total market value of US \$487.474 million by 2022
- With an increase in the use of distributed energy sources, SSTs are expected to offer better control / Enable Energy Saving / Smart Grid Functionalities

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Transformer Basics

- Advantages

- Relatively Inexpensive
- Highly Robust / Reliable
- Highly Efficient (98.5%...99.5% Dep. on Power Rating)

- Weaknesses

- Voltage Drop Under Load
- Sensitivity to Harmonics
- Sensitivity to DC Offset Load Imbalances
- Provides No Overload Protection
- Possible Fire Hazard
- Environmental Concerns

→ Construction Volume

$$A_E A_W = \frac{\sqrt{2}}{\pi} \frac{P_t}{k_W J_{\text{rms}} \hat{B}_{\max} f}$$

P_t Rated Power

k_W Window Utilization Factor (Insulation)

\hat{B}_{\max} .. Flux Density Amplitude

J_{rms} ... Winding Current Density (Cooling)

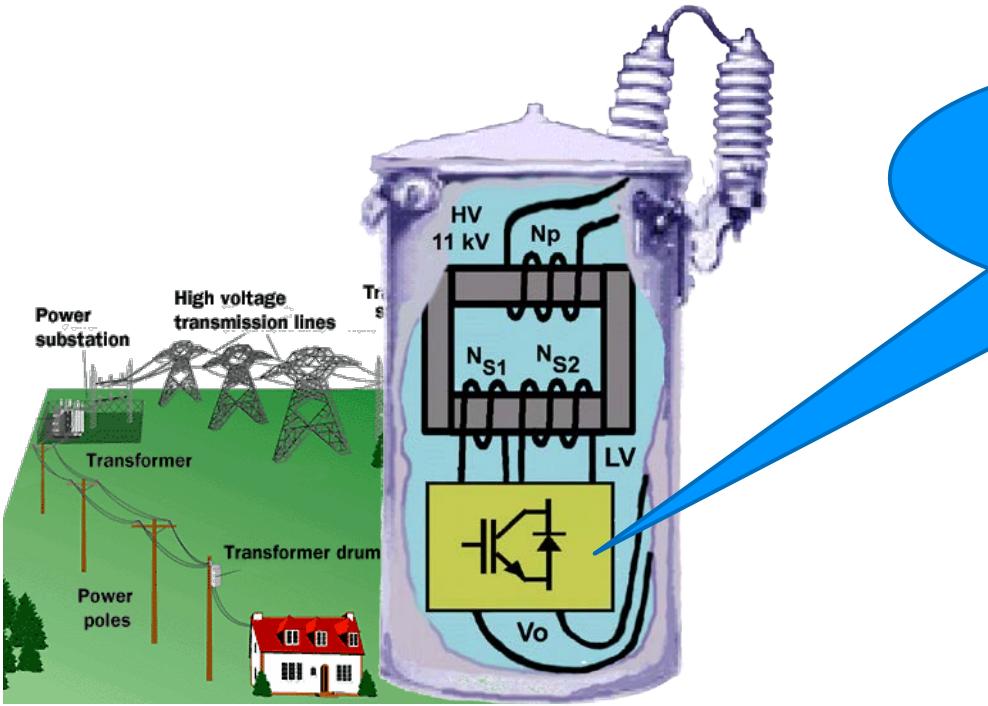
f Frequency



• Low Mains Frequency Results in Large Weight / Volume

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Smart Transformer - 60Hz

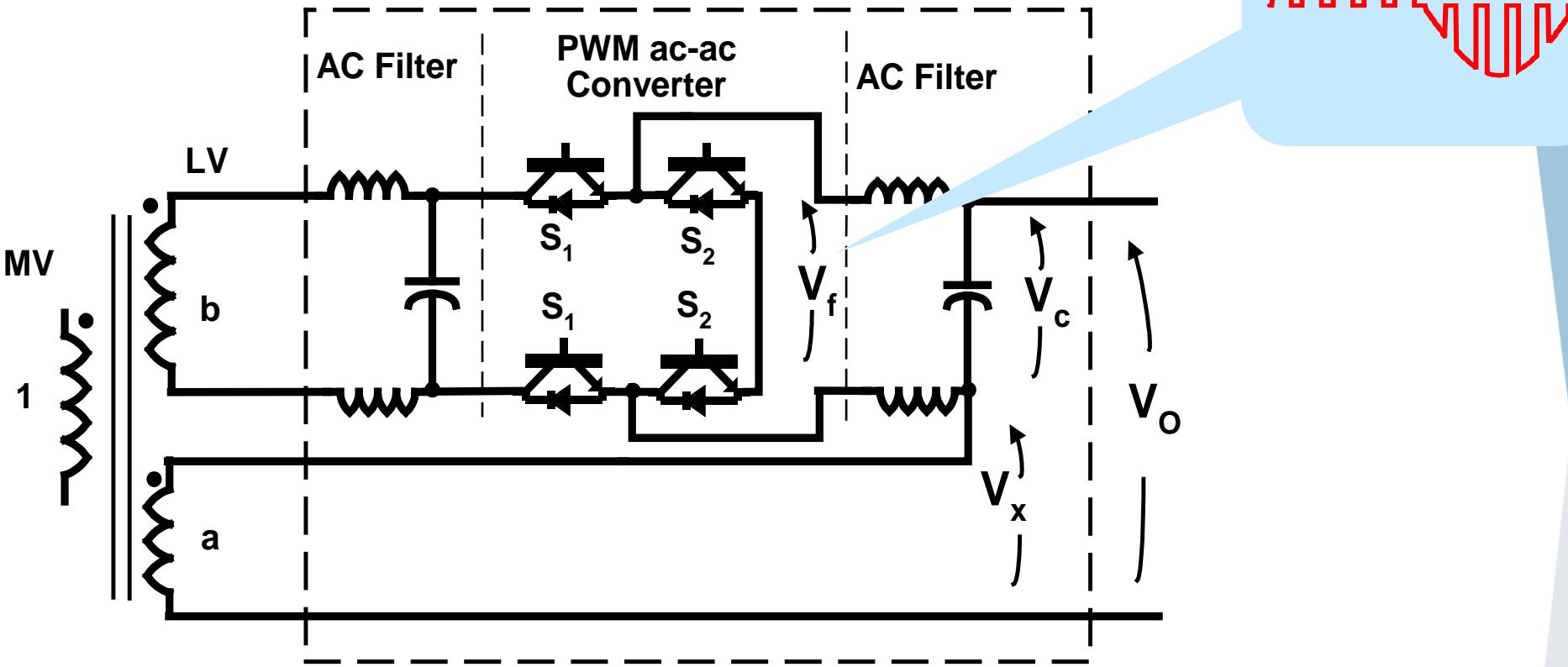
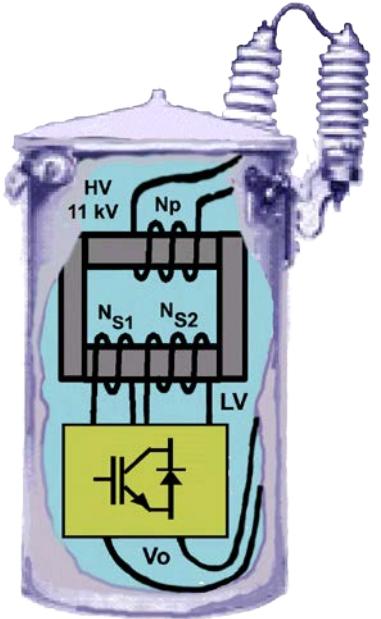


60Hz smart transformer is a low hanging fruit

- Smart Transformer can respond to fluctuations within the power grid instantly acting as voltage regulators and thereby reducing energy consumption by providing optimized voltage at the point of common coupling (PCC)
- At PCC, they can control the active power exchange between the microgrid and utility
- Enhance power quality and reduce grid losses



Smart Transformer - 60Hz



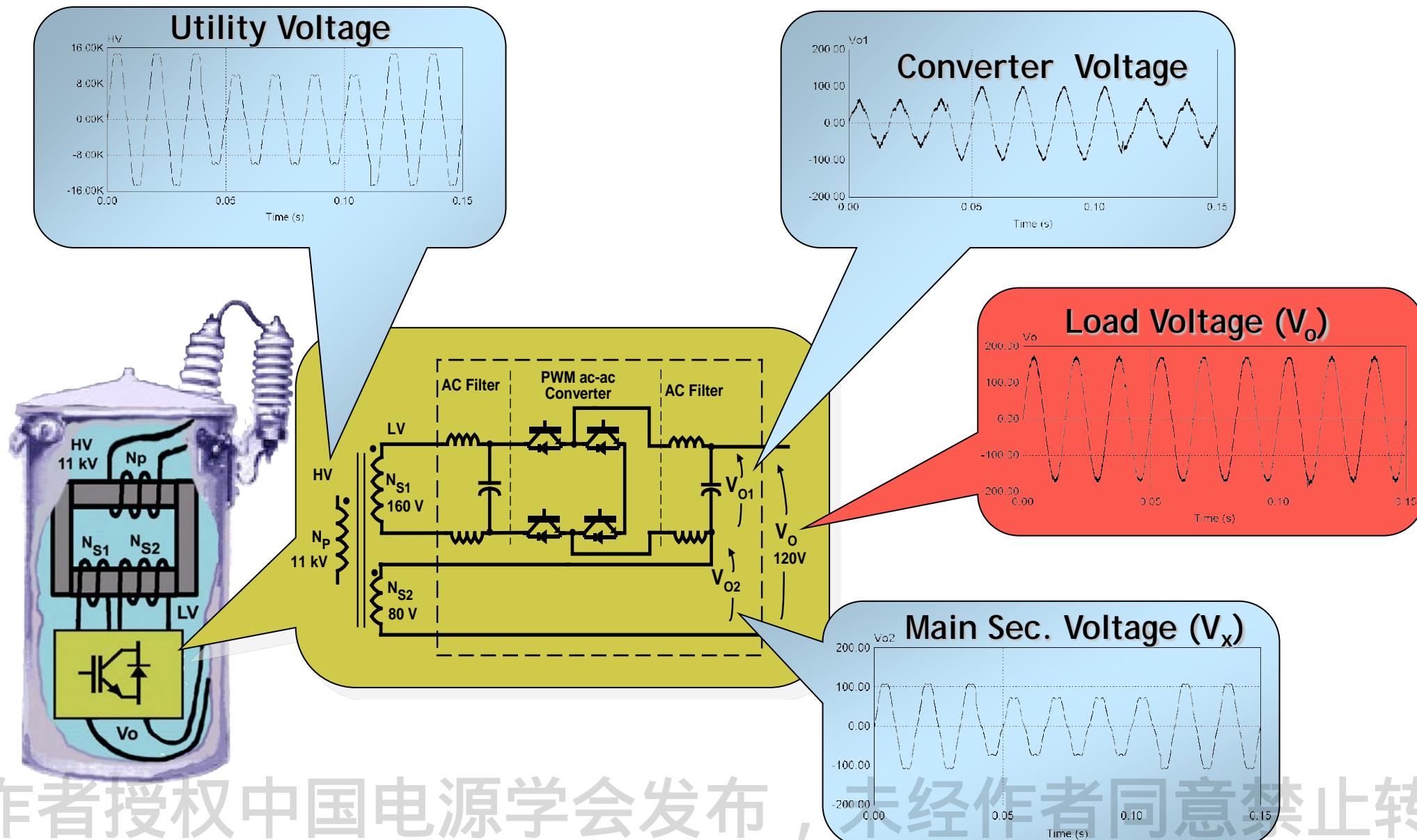
$$V_o = V_x + V_c$$

D = Duty Cycle
 $0 < D < 1$

$$V_o = V_x + D V_y$$

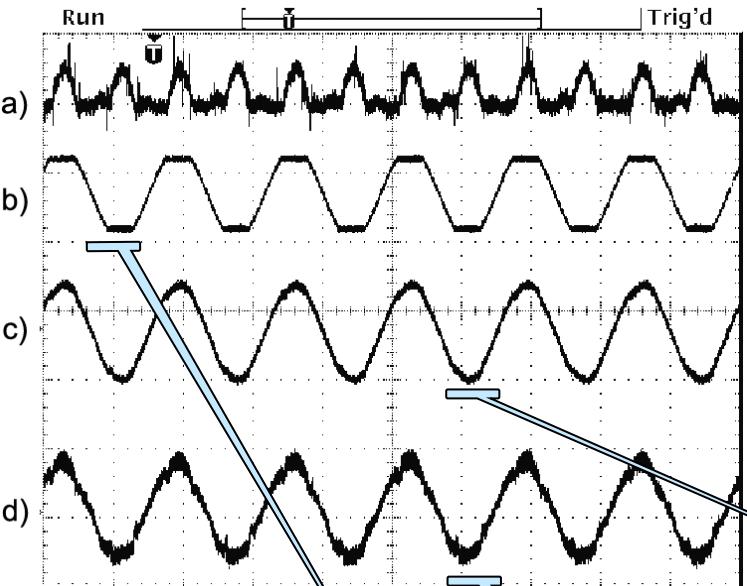
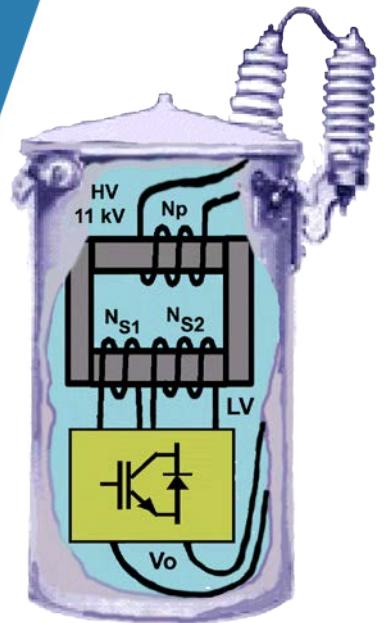
- The output voltage (V_o) is regulated by adjusting the duty ratio (D) of the AC-AC Converter
- Voltage sag & voltage swell can be compensated

Smart Transformer - 60Hz



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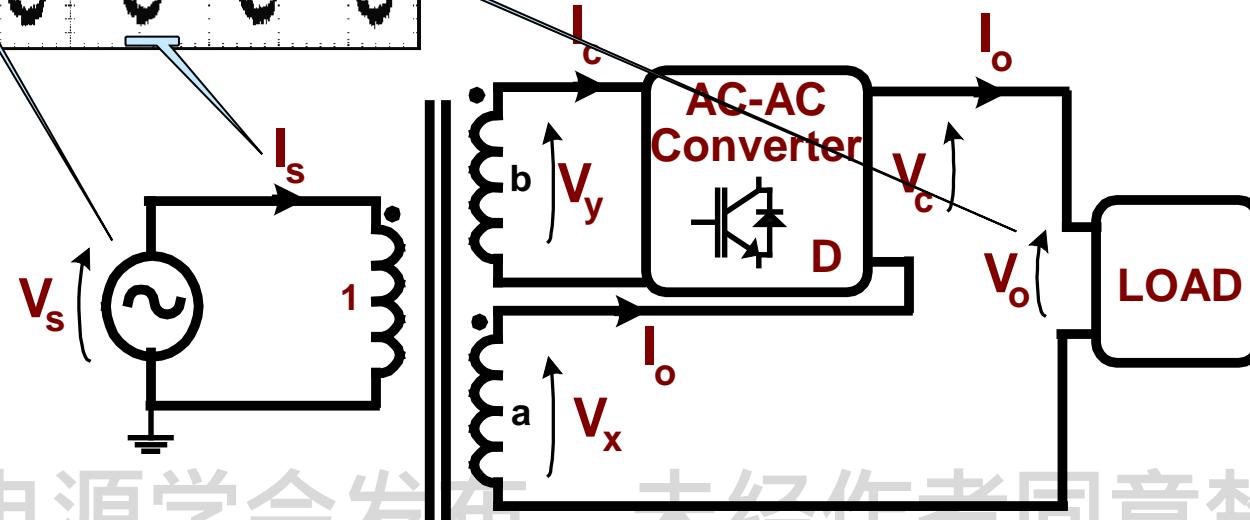
Smart Transformer - 60Hz



$V_s: 10\% \text{ THD}_v$

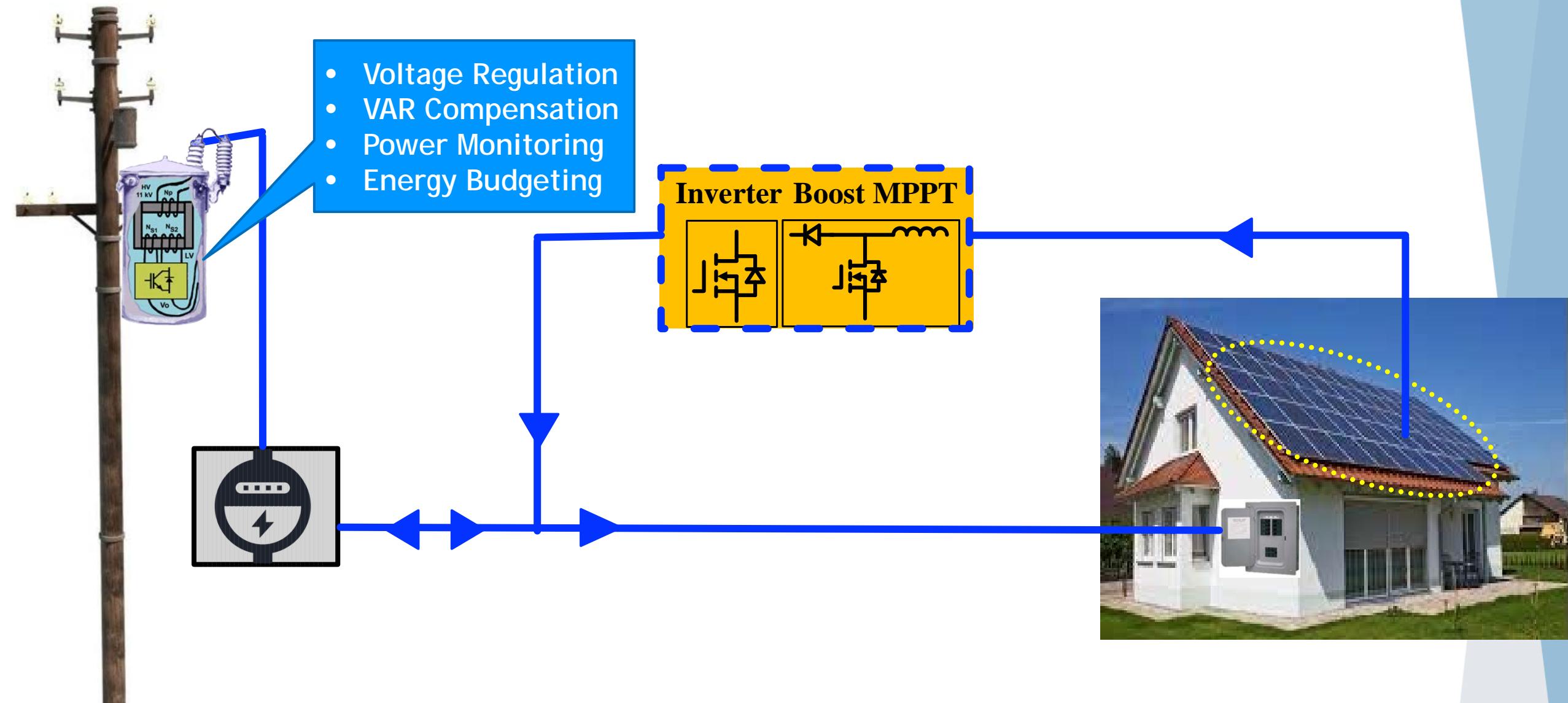
$V_o: 3.5\% \text{ THD}_v$

Can Correct
for Steady
State
Voltage
Distortions



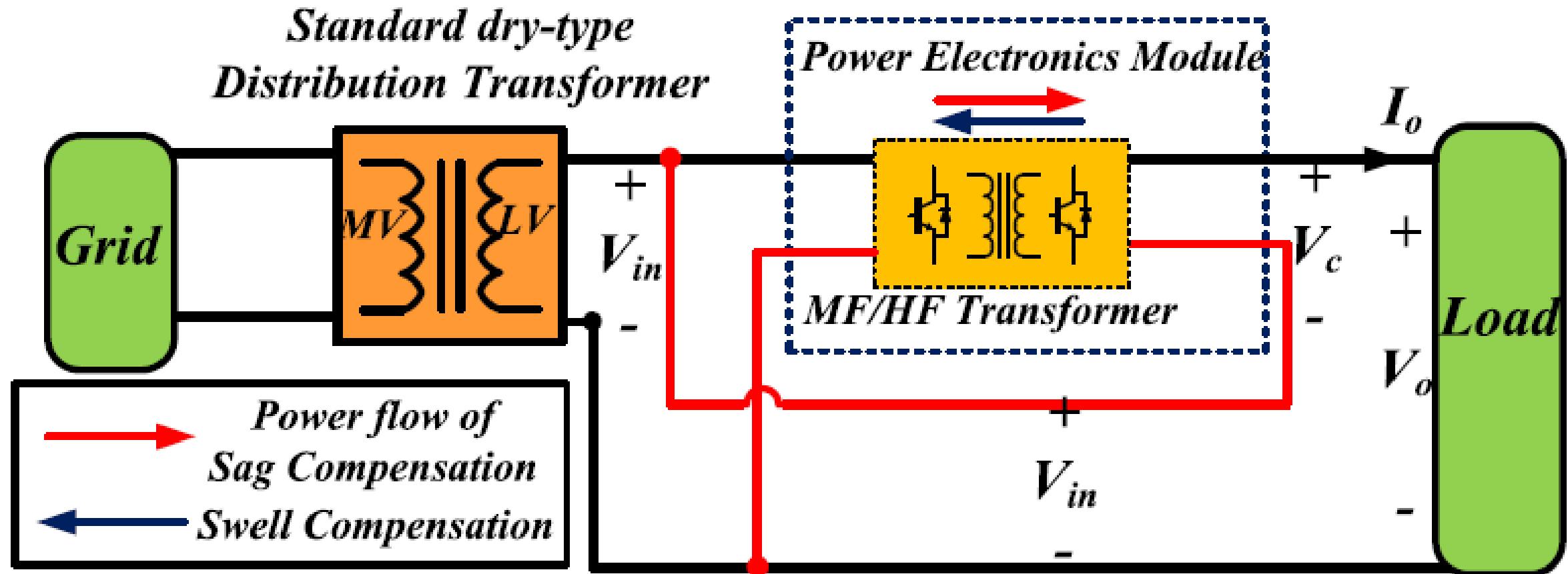
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Smart Transformer - 60Hz



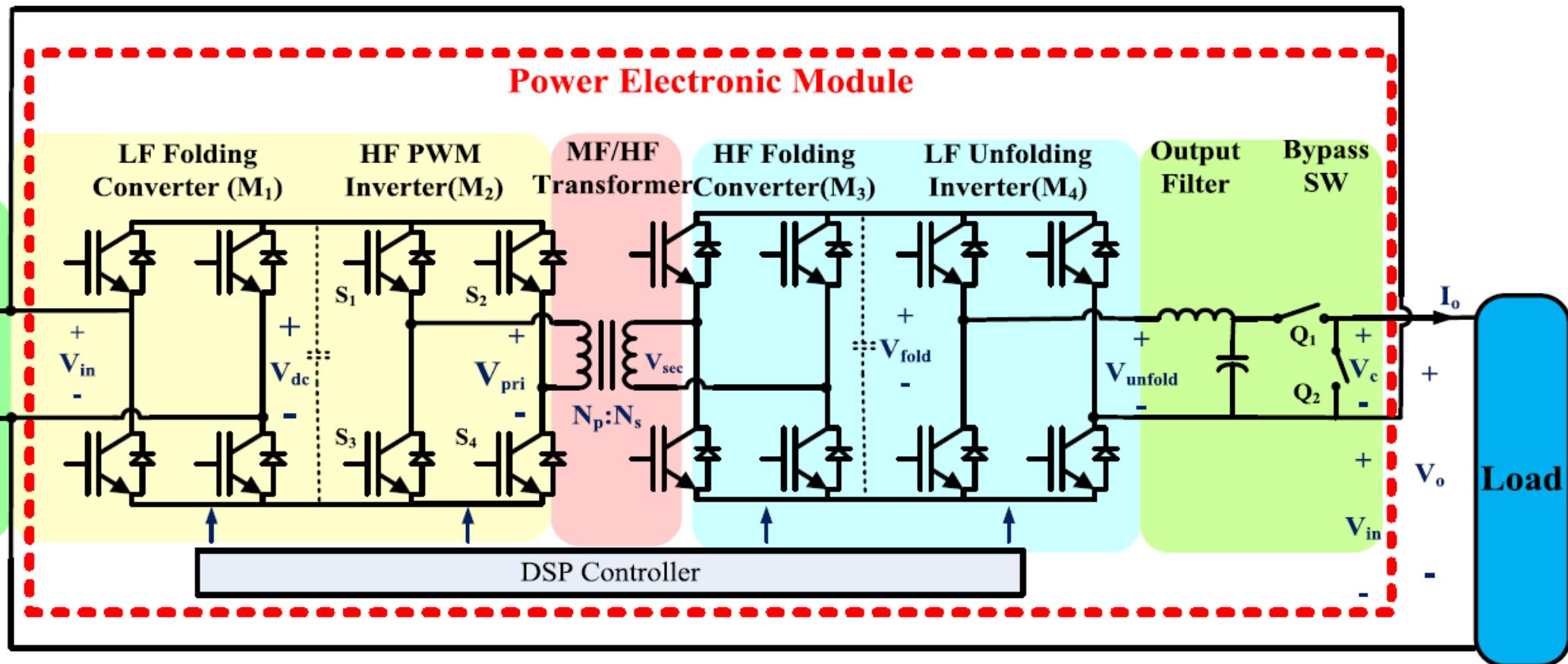
Technology for the Grid of the Future – as smart at the internet

Smart Transformer - High Frequency



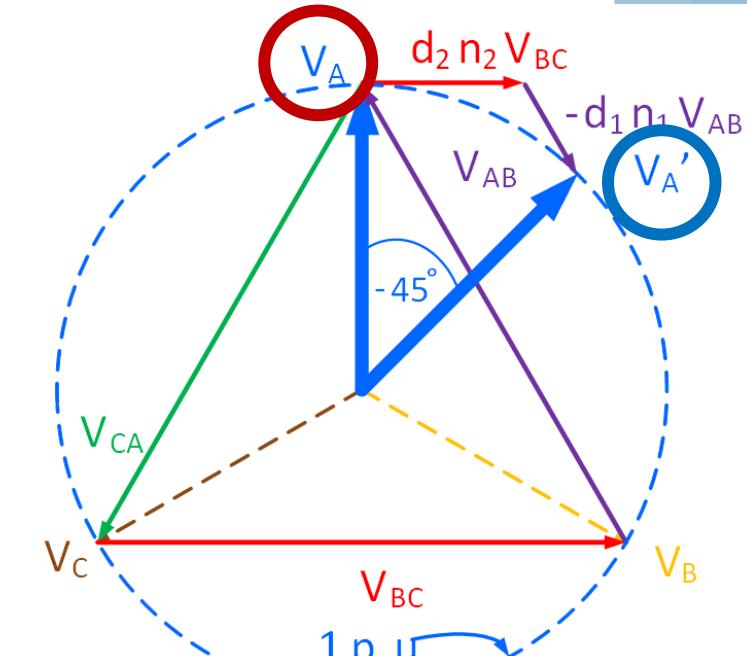
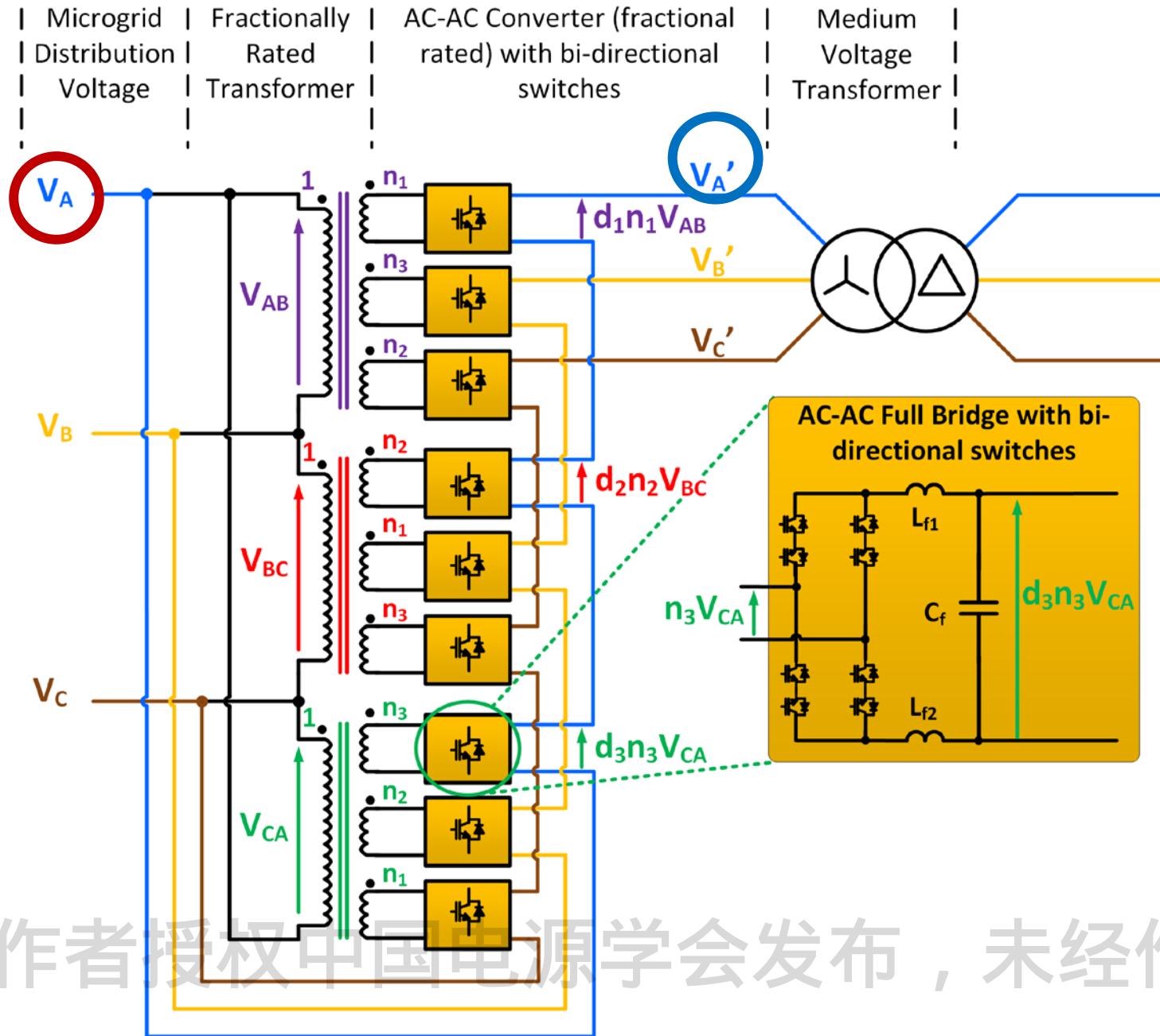
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Smart Transformer - High Frequency



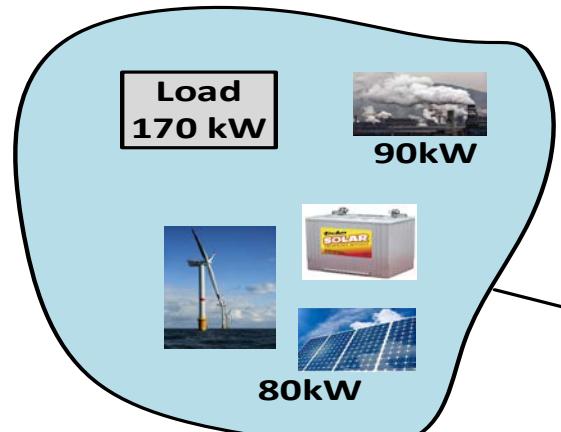
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Smart Transformers in Microgrids

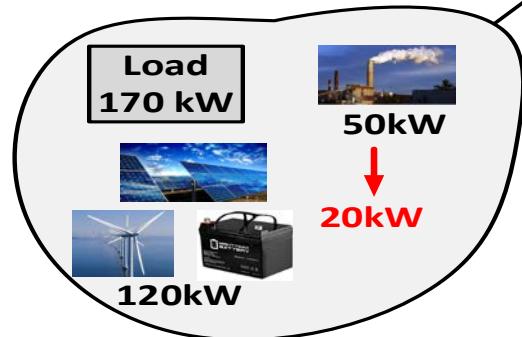


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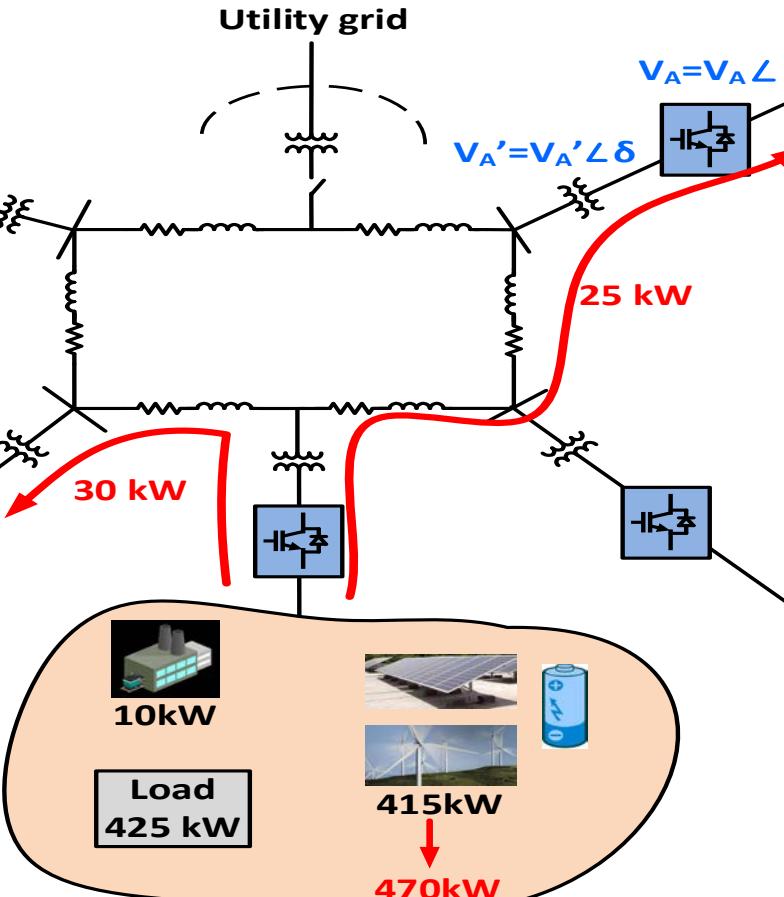
Smart Transformers in Microgrids



Micro grid 3
Total capacity=200 kW
Renewable capacity=80 kW
Fossil fuel capacity=120 kW



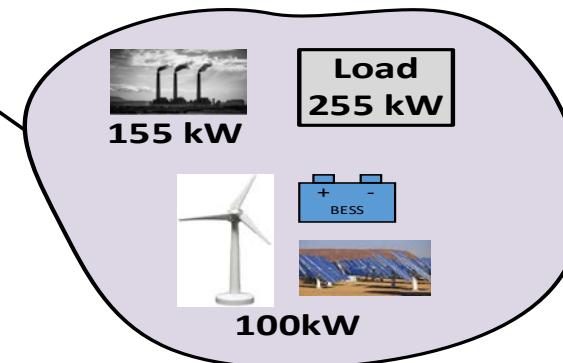
Micro grid 2
Total capacity=200 kW
Renewable capacity=150 kW
Fossil Fuel capacity= 50 kW



Micro grid 5
Total capacity=500 kW
Renewable capacity=490 kW
Fossil Fuel capacity=10 kW



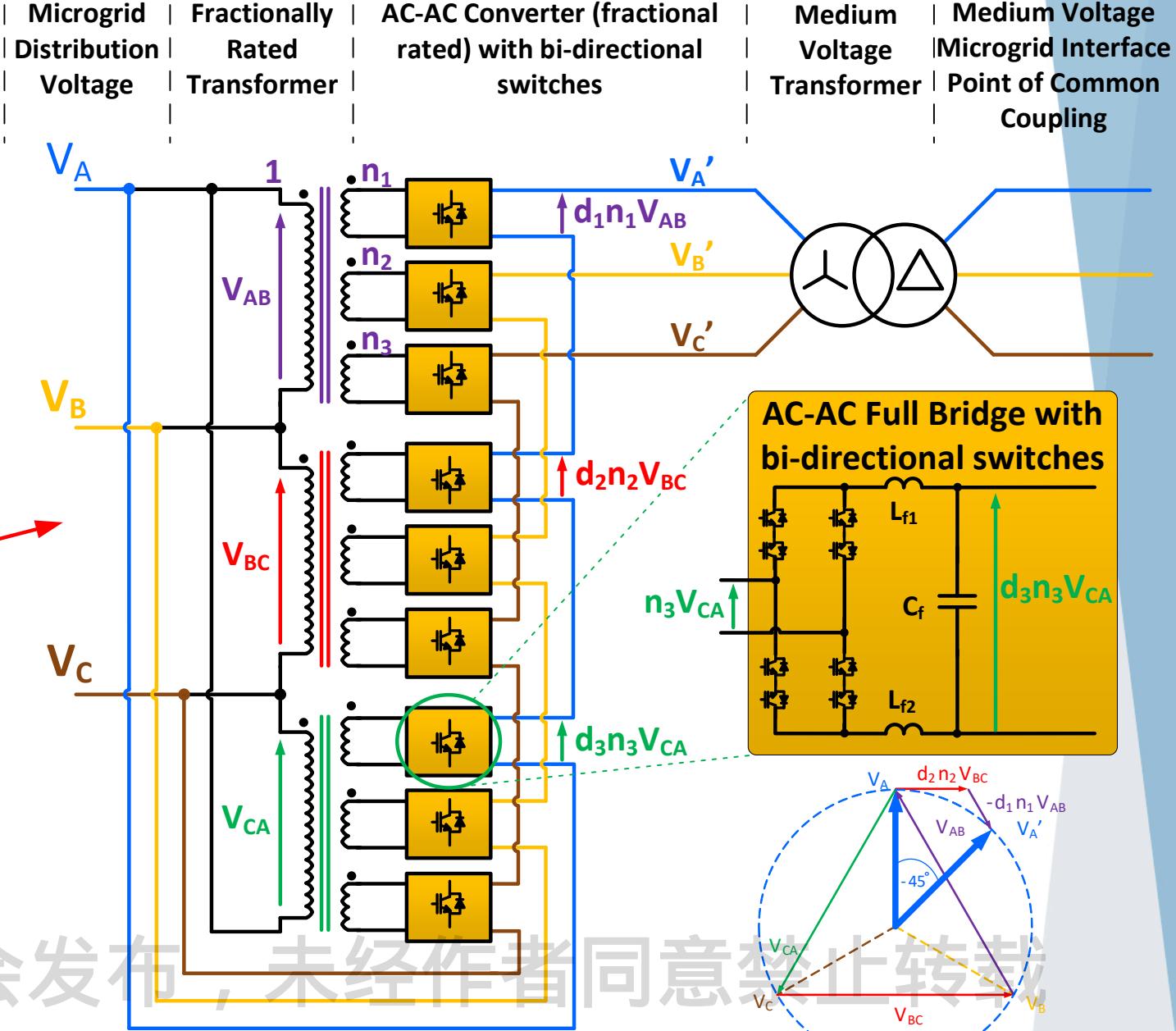
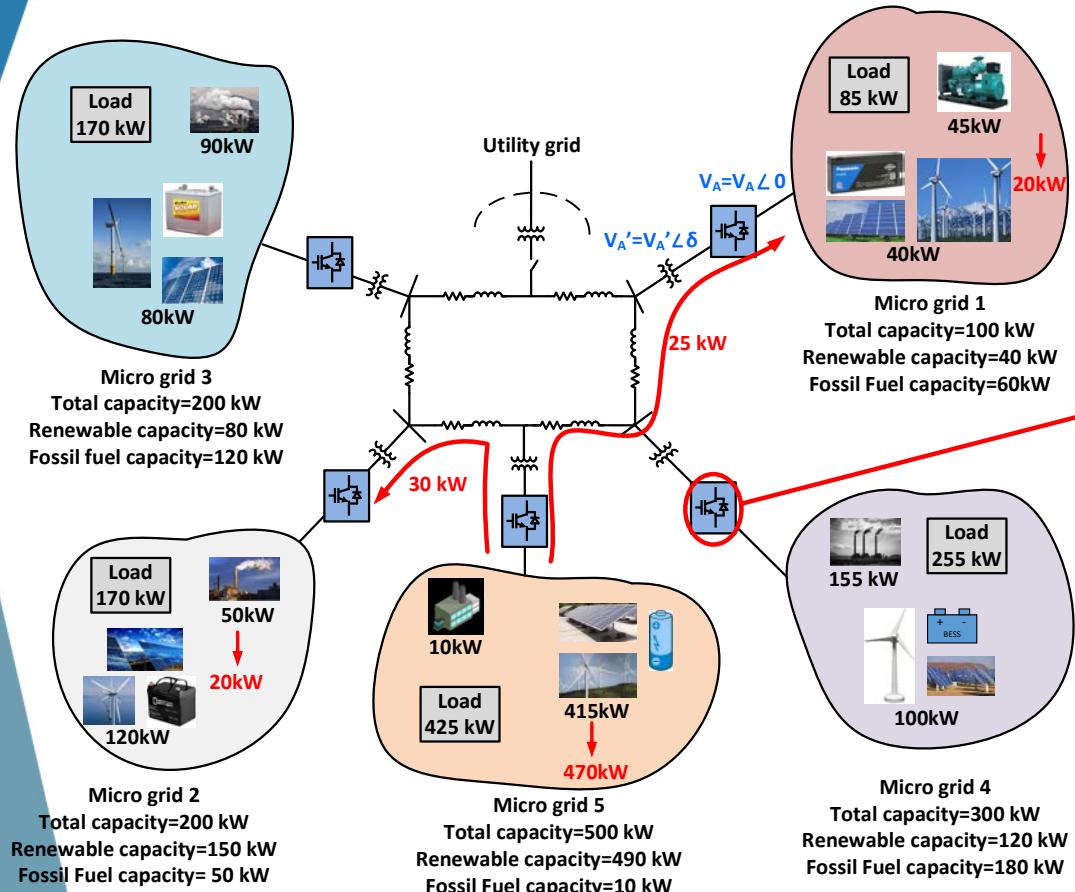
Micro grid 1
Total capacity=100 kW
Renewable capacity=40 kW
Fossil Fuel capacity=60 kW



Micro grid 4
Total capacity=300 kW
Renewable capacity=120 kW
Fossil Fuel capacity=180 kW

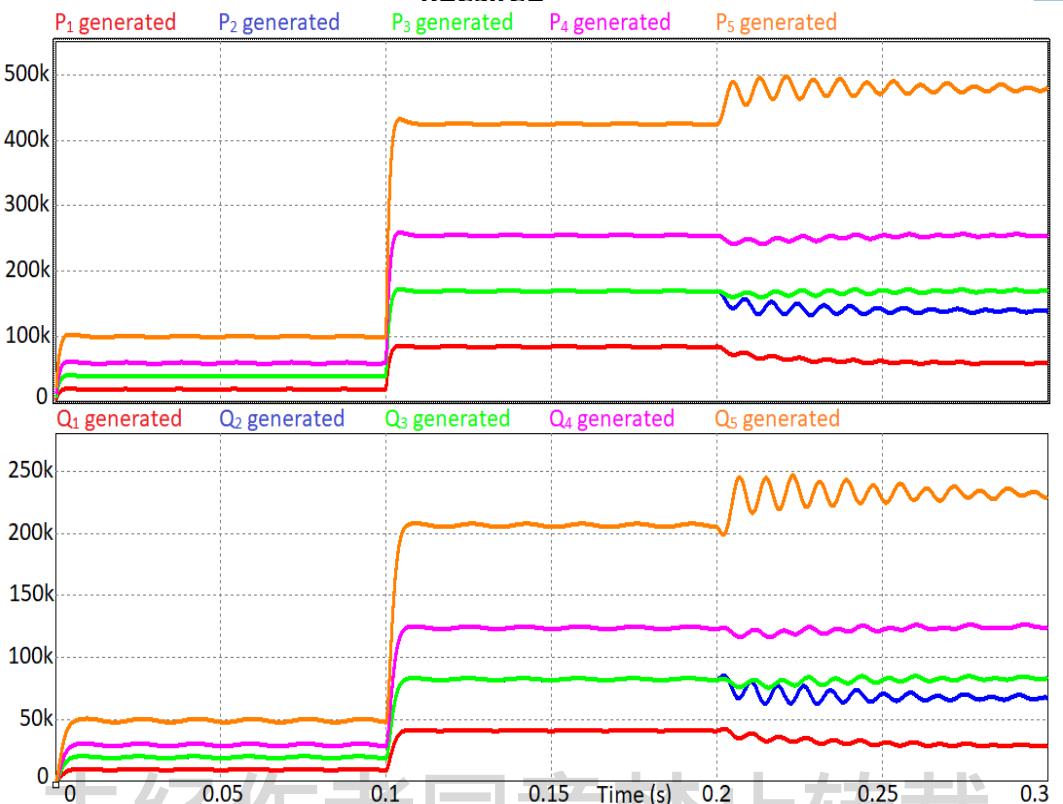
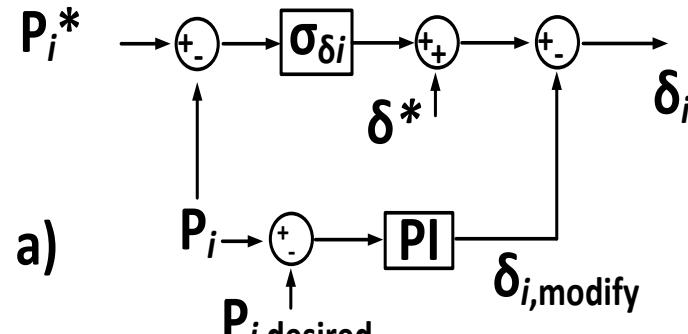
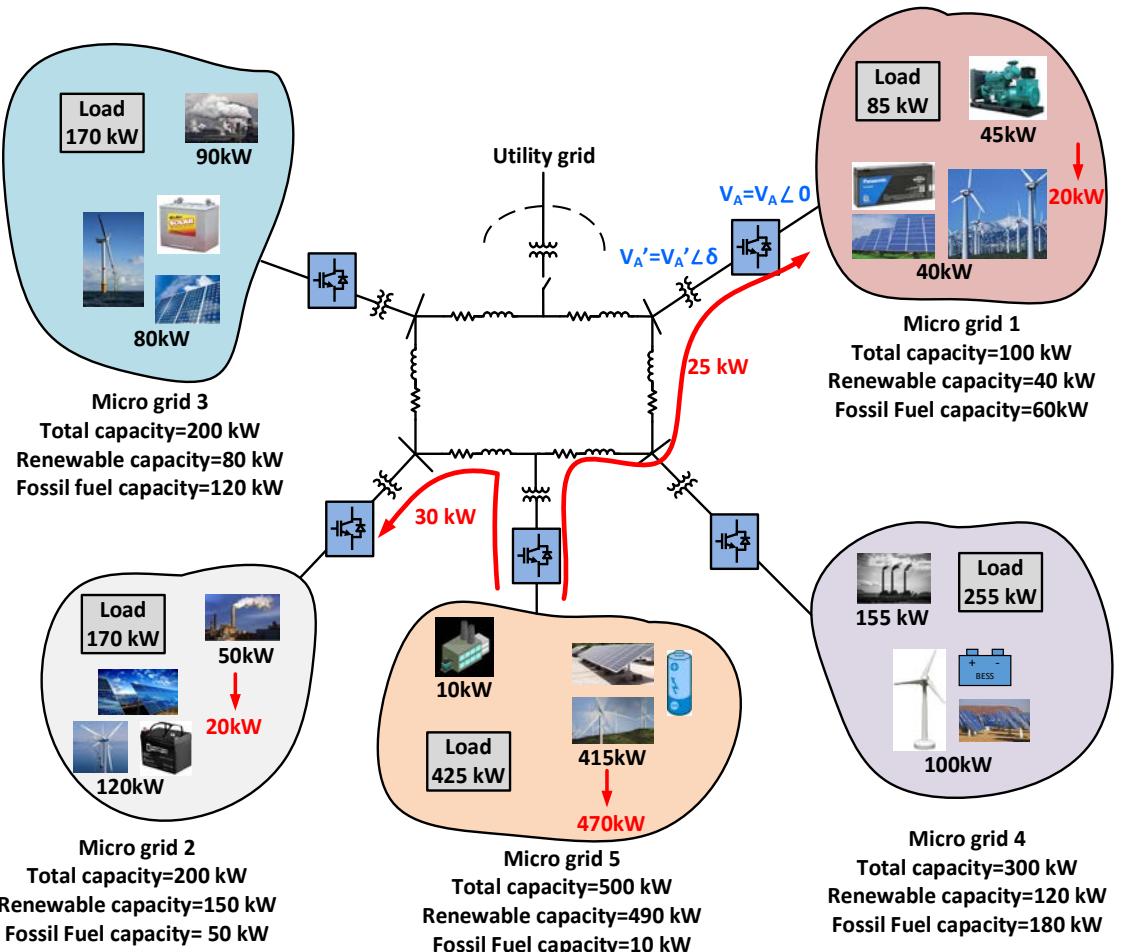
Smart Transformers in Microgrids

Proposed five microgrid configuration with Modified Angle Droop Control



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Smart Transformers in Microgrids



At $t=0.1\text{sec}$, the system load changes from 25% to 85%, after $t=0.2\text{ sec}$, μG_5 provides 25kW, 12.1 kVAr to μG_1 and 30 kW, 14.5 kVAr to μG_2 .

Electronic Transformer

Medium Frequency / High Frequency

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Transformer Size is a Concern

- ▶ Volume and weight of the transformer are important in high density urban settings with low available space.
- ▶ Size is also a concern in underground installations, moving power systems such as ships, factories, etc.

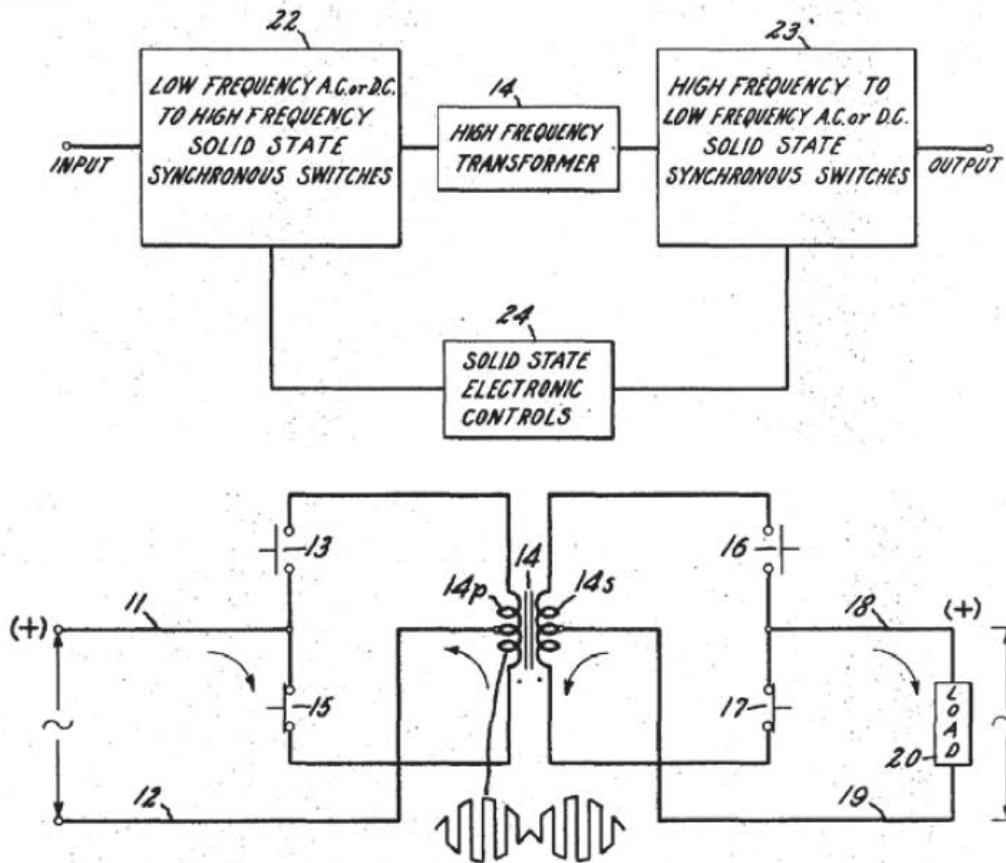


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Electronic Transformer - McMurray 1968

■ Matrix-Type $f_1=f_2$

US Patent 3,517,300 June 23, 1970

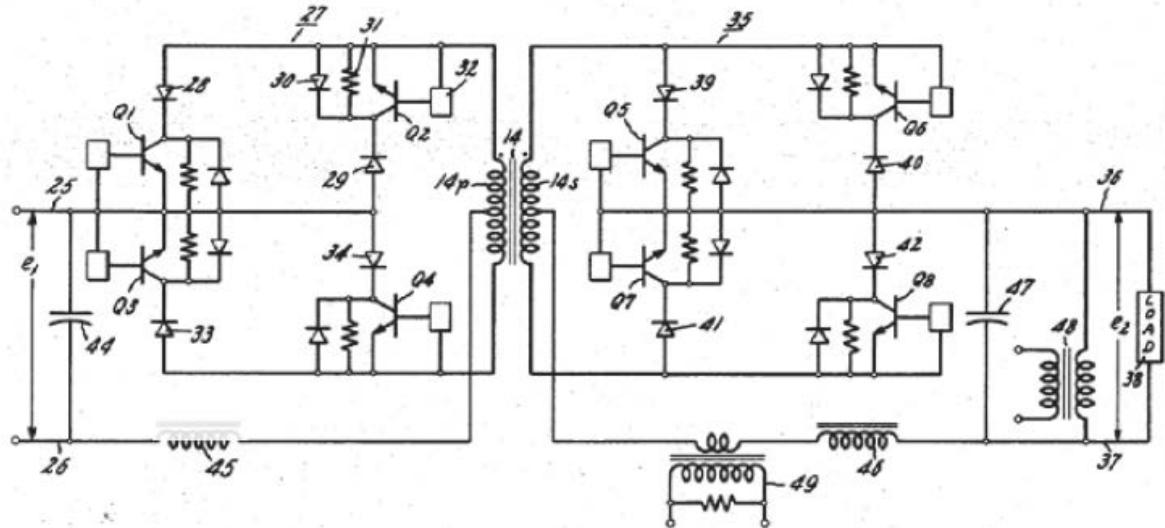


Inventor:
William McMurray,
by Donald F. Campbell
His Attorney:

- Electronic Transformer = HF Transf. Link & Input and Output Solid State Switching Circuits
- AC or DC Voltage Regulation / Current Regulation/Limitation/Interruption

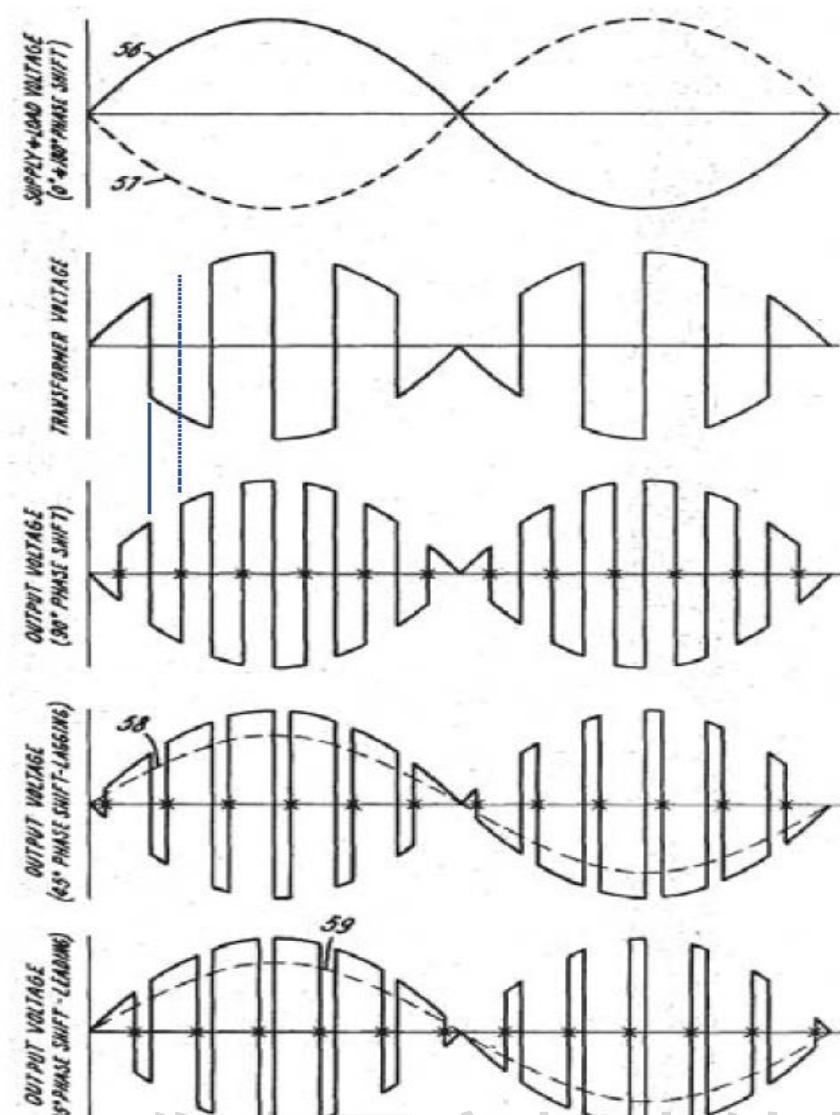
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Electronic Transformer - McMurray 1968



US Patent 3,517,300 June 23, 1970

- Fully bidirectional power flow
- Output voltage regulation



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Transformer Cores - Price Comparison



Grain Oriented Silicon Steel Sheets

Price ~= USD **850** per Metric Ton

Type: Oriented Silicon Steel

Thickness: 0.23 - 0.30 mm

Standard: AISI, ASTM, GB, JIS, AISI, ASTM, BS, DIN

Grade: m4 27Q130, 30Q120, 30Q130, 30Q120 30Q130

Special Use: Silicon Steel



Amorphous Core Material

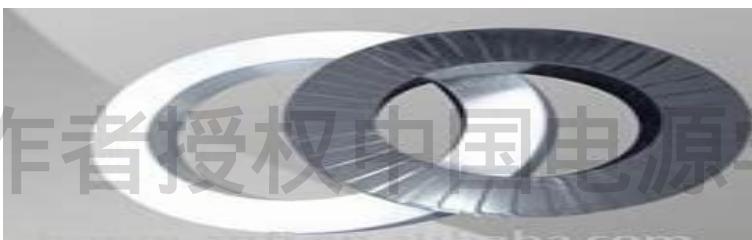
Price ~= USD **2000** per Metric Ton

Capacity(KVA)	Dimension (A×B×C×D×E)(mm)	Net Weight (kg)	Core Loss (W/kg)	Exciting power (VA)
30	220×70×41.5×146	26	6	26
	220×120×41.5×146	30	6	30



Ferrite Core Material

Price ~= USD **4000** per Metric Ton



Nanocrystalline Core Material

Price ~= USD **10000** per Metric Ton

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Medium Frequency Transformer

Transformer Design	M19 Core 60 Hz	M19 Core 600 Hz	Metglass 600 Hz
Operating Frequency (Hz)	60	600	600
Max. Flux Density (T)	1.25	0.55	1.1
Core Dimensions (cm)	62 X 4 X 7.5	54 X 5 X 2.5	60 X 4.5 X 2.5
Number of turns (#)	250	140	180
Core Volume (L)	1.9	0.67	0.62
Core Weight (kg)	14.8	5.3	5.0
Core Loss/Mass (W/kg)	1.7	7.5	1.8
Net Core Loss (W)	25	40	9
Winding Loss (W)	20	6	8
Total Transformer Loss (W)	45	46	17
Efficiency at 1.6 kVA (%)	97.3	97.2	99.0
Cost of Core (p.u.)	1.0	0.35	1.0
Cost of Winding (p.u.)	0.4	0.13	0.2
Total Cost (p.u.)	1.4 (1pu)	0.48 (0.34)	1.2 (0.86)

Use the Cost Savings 0.66 pu to Pay for Power Converter / Controls / Protection

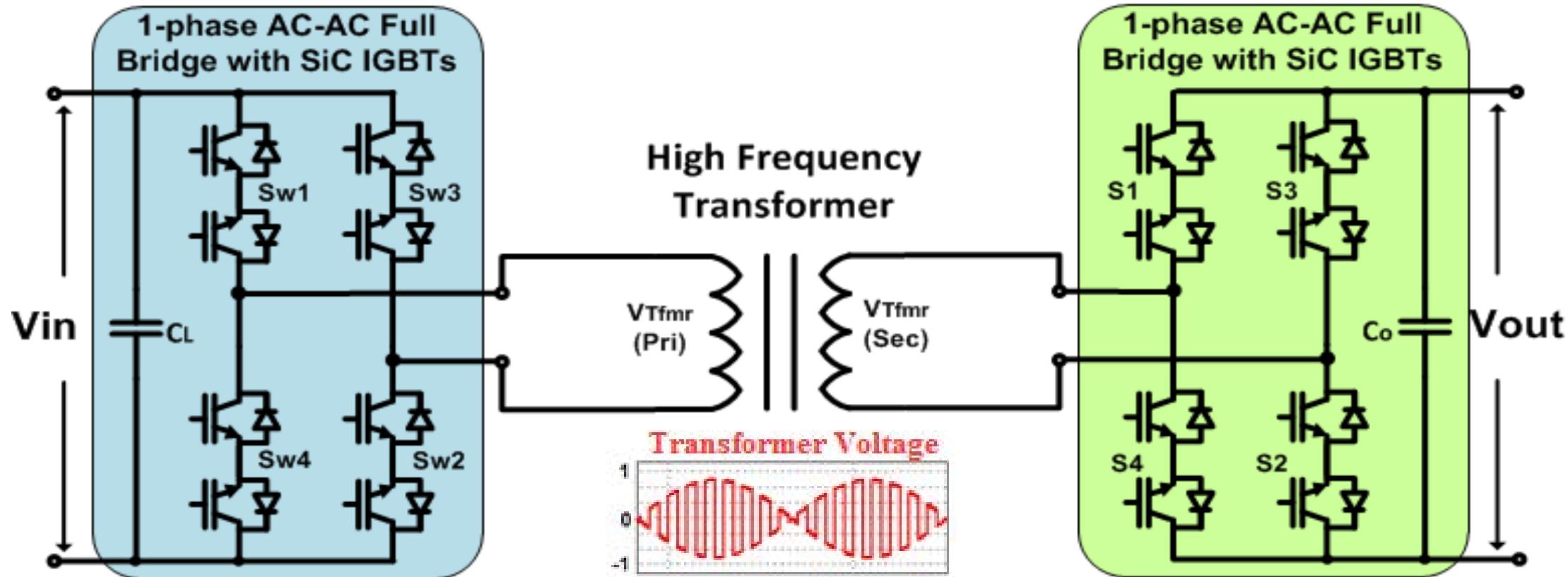
Medium Frequency Transformer

PARAMETER	1000 HZ DESIGN	NORM 60 HZ DESIGN	UNIT
KVA RATING	142.2	142.2	KVA
FLUX DENSITY	3700.0	15000.0	GAUSS
CORE LOSS/LB	2.0	1.0	W/LB
CORE LOSS	480.0	986.4	W
WIRE LOSS	632.4	2018.7	W
CORE WEIGHT	240.0	986.4	LB
WIRE WEIGHT	65.8	270.5	LB
NORMALIZED SIZE	1.00	4.11	
EFFICIENCY	0.99	0.98	
CORE COST	\$316.80	\$1,301.99	
WIRE COST	\$128.55	\$528.32	
CORE + WIRE COST	\$445.35	\$1,830.31	

- 1 kHz transformer is about $\frac{1}{4}$ the size of its 60Hz counterpart
- The difference in cost can possibly fund power electronics

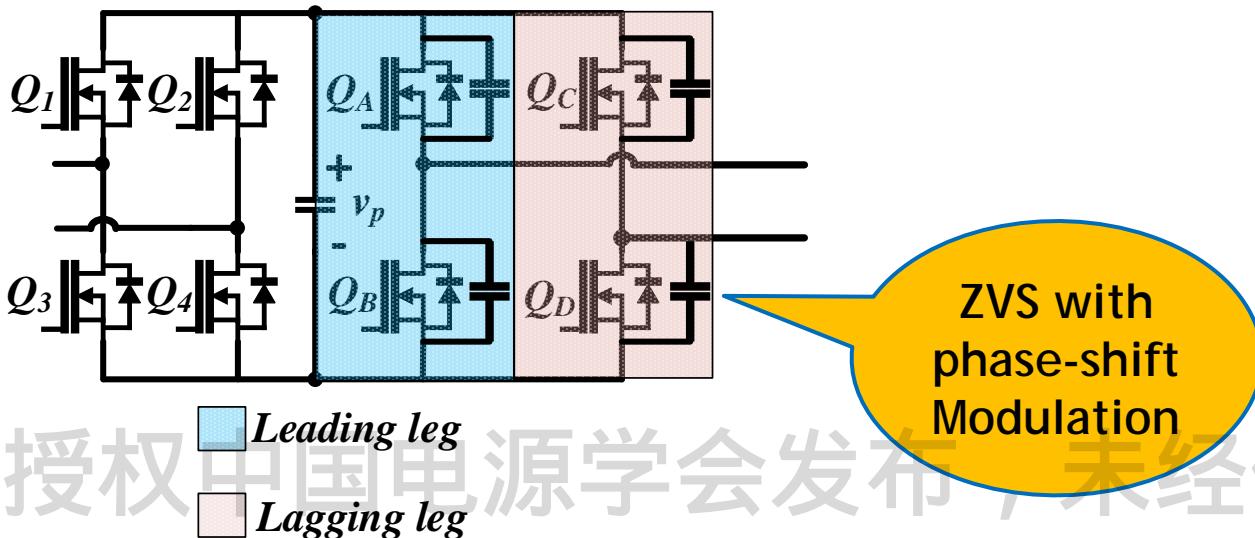
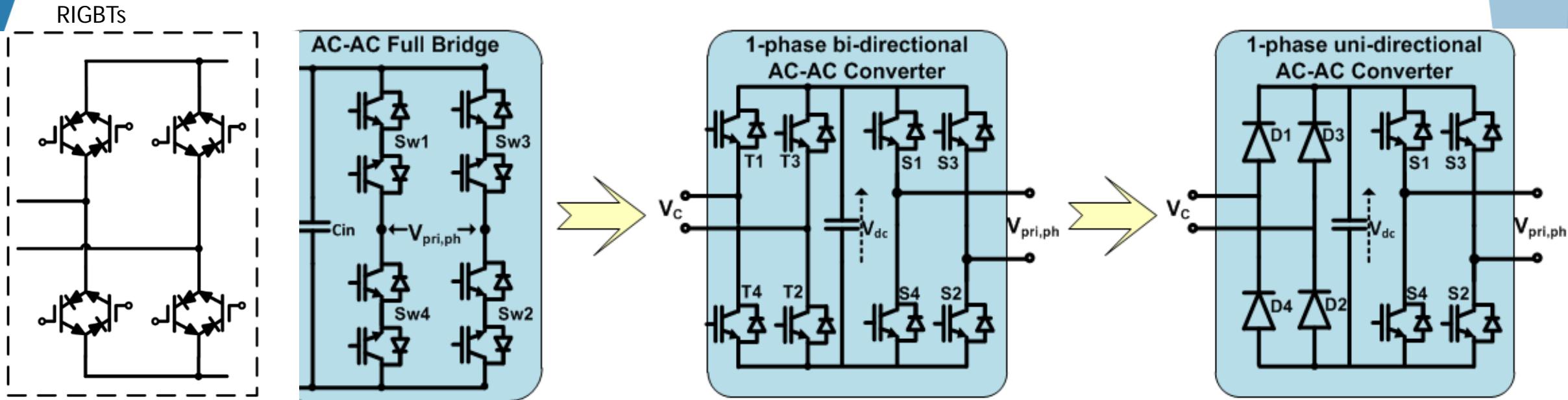
Medium Frequency Transformer

Add Enjeti / Kang / Pitel paper - from conference - 1997??



- Modulated with a MF square wave (switching frequency f_{sw})
- AC-AC converter modulates the line frequency (f_s) sine wave into ' $f_{sw} \pm f_s$ ' Hz and higher frequency components
- No line frequency components in the transformer voltage

Medium Frequency Transformer

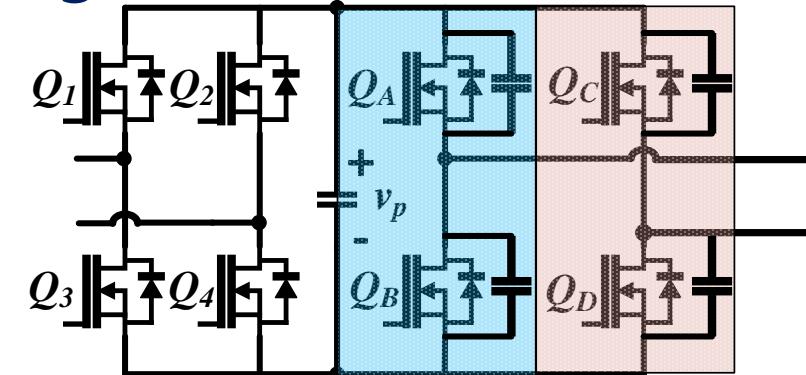


- For unidirectional power flow - Replace 4 IGBTs with 4 diodes - as shown
- No energy storage components

Medium/High Frequency Transformer

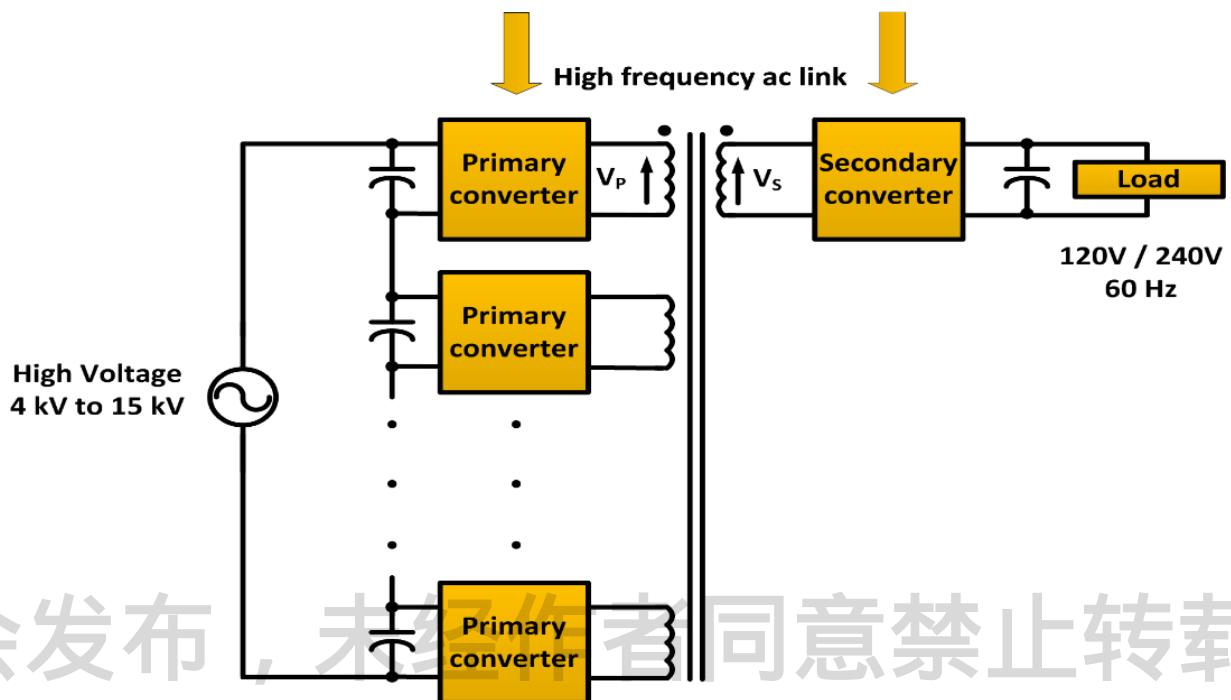
Modular Concept with WBG Devices

- On the primary side several low voltage converters are staked
- All primary converter outputs are coupled to common core
- Voltage sharing on series connected converters is guaranteed
- No bulky energy storage components
- ZVS contributes to high efficiency



Leading leg

Lagging leg



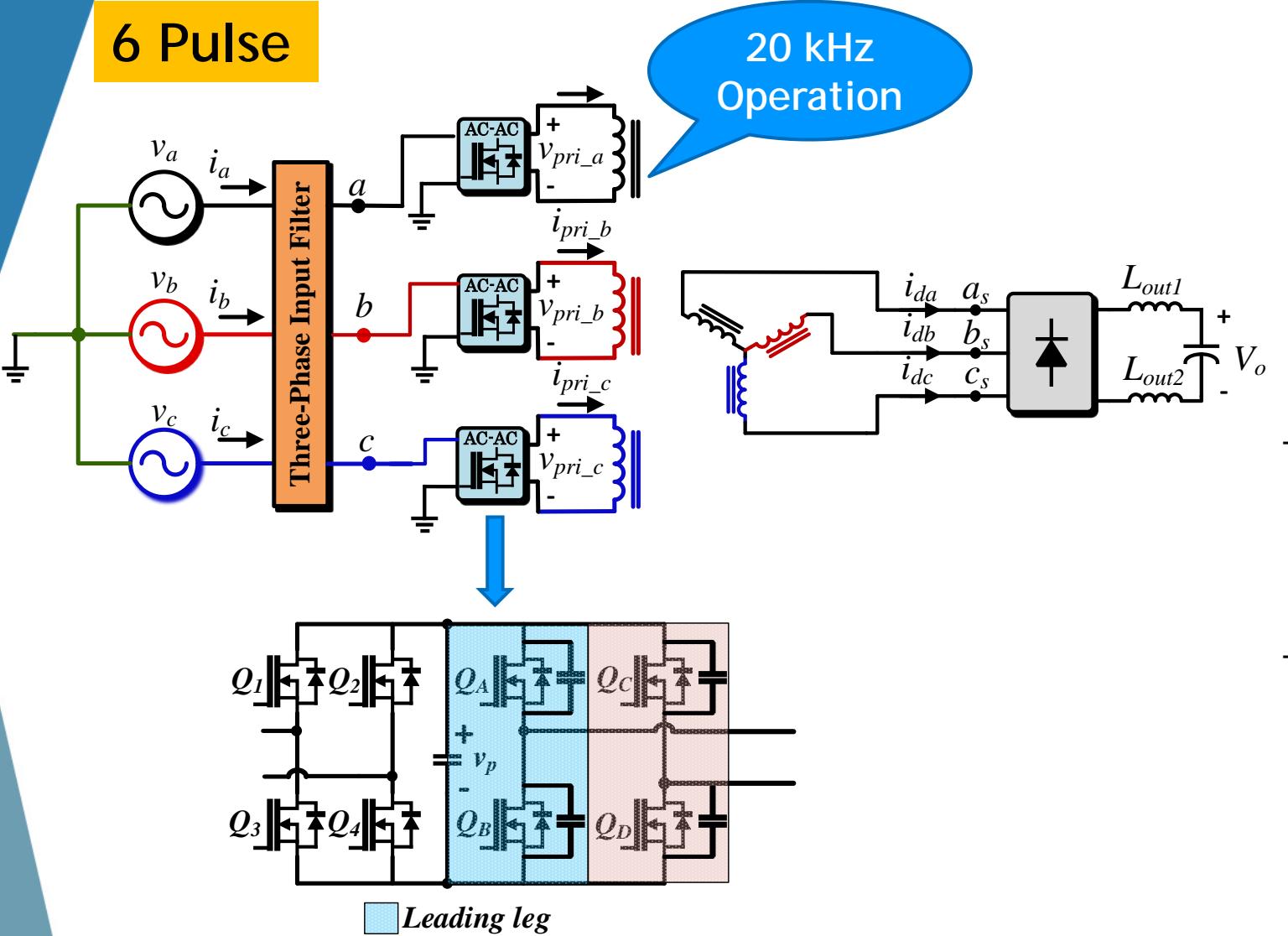
Industrial Applications that can benefit from Integrated - Solid State Transformer (I-SST)

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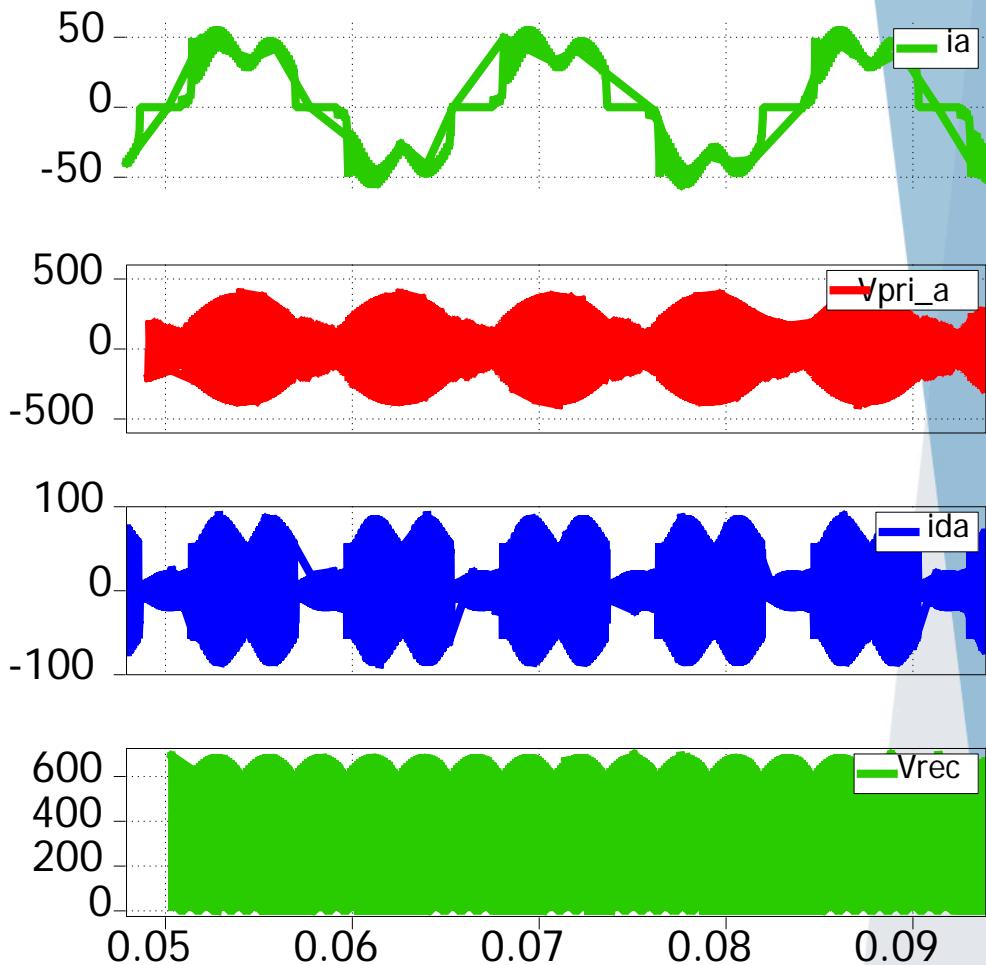


Integrated Solid State Transformer (I-SST)

6 Pulse



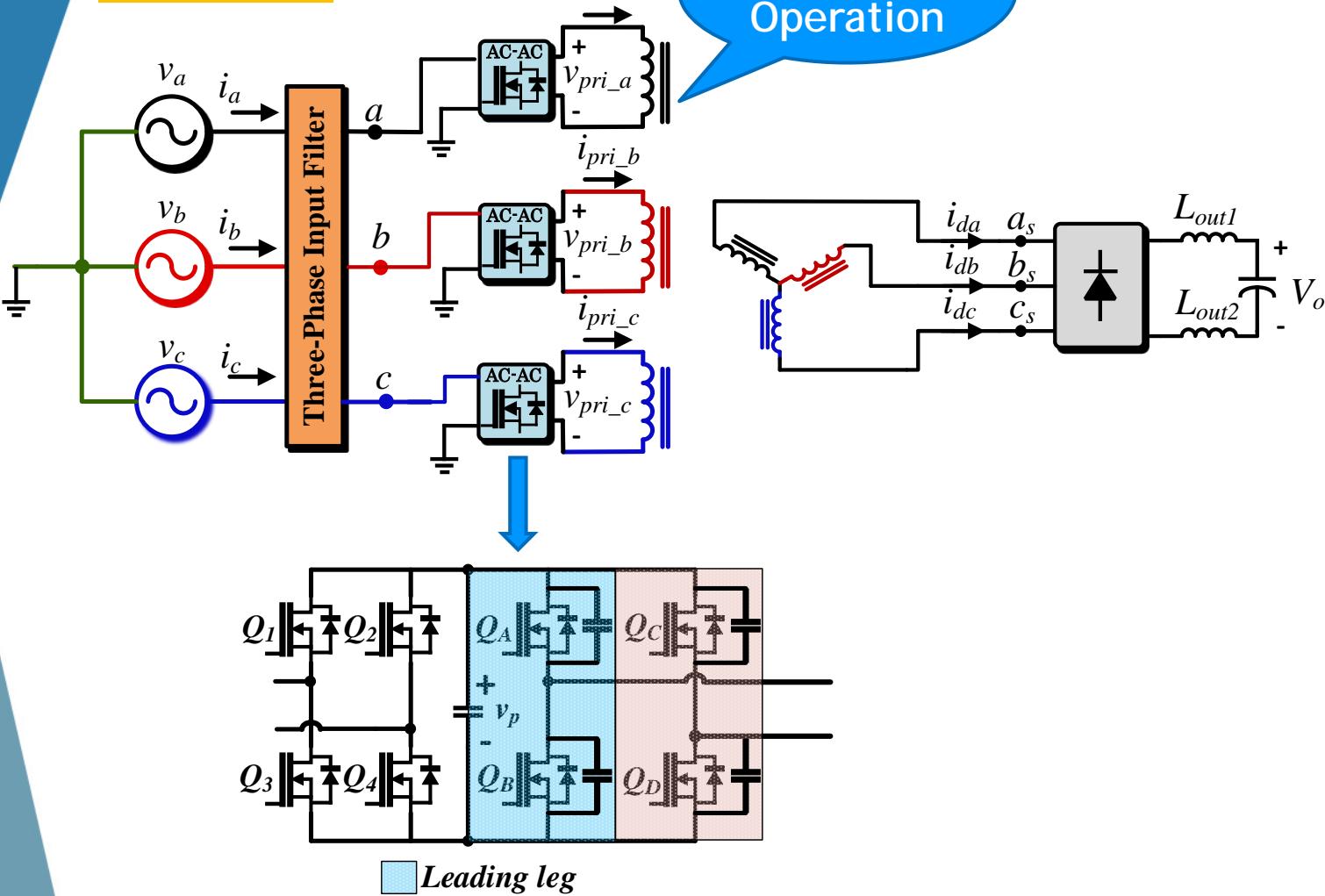
Input current quality is poor



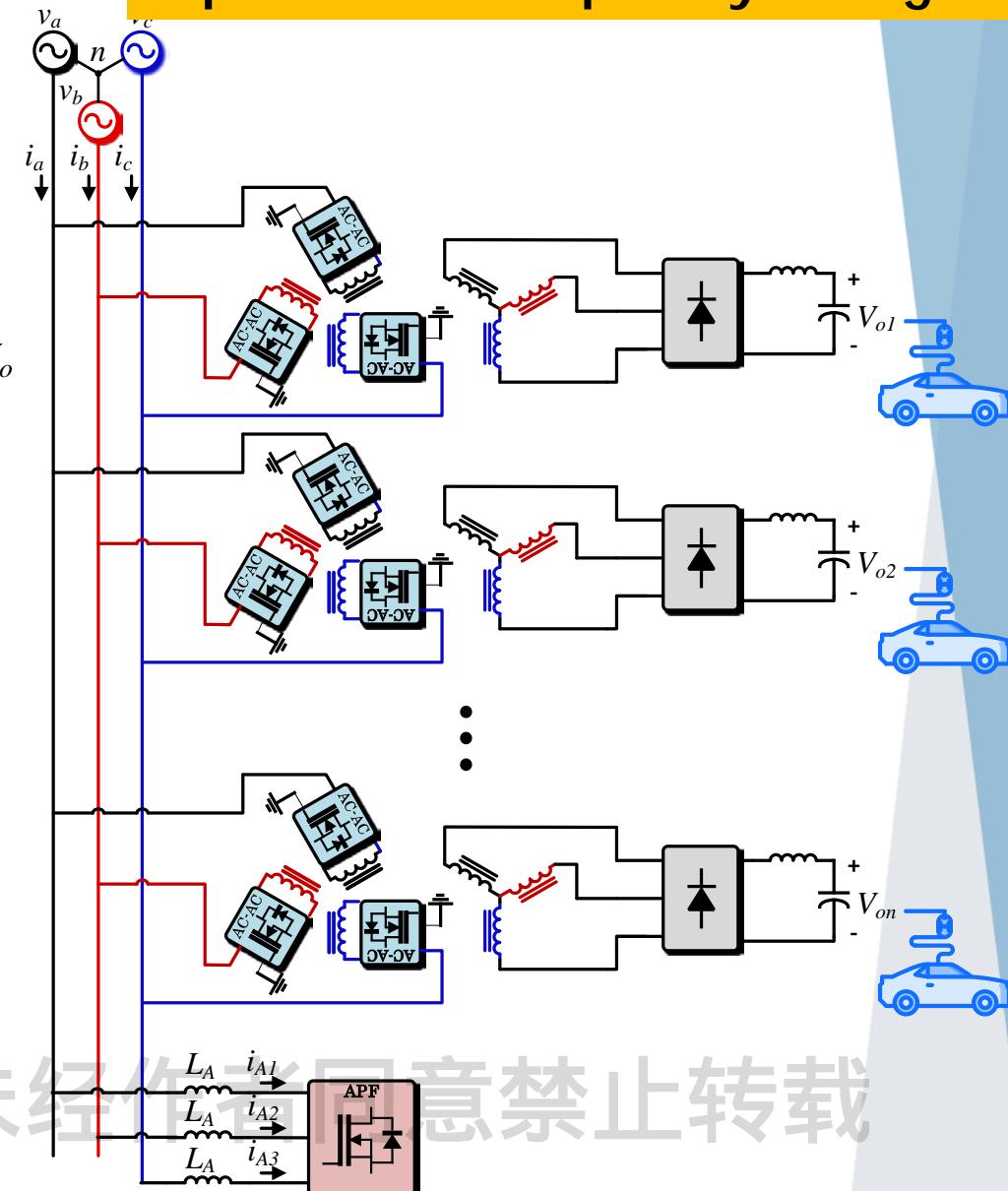
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Integrated Solid State Transformer (I-SST)

6 Pulse



Input current quality is high

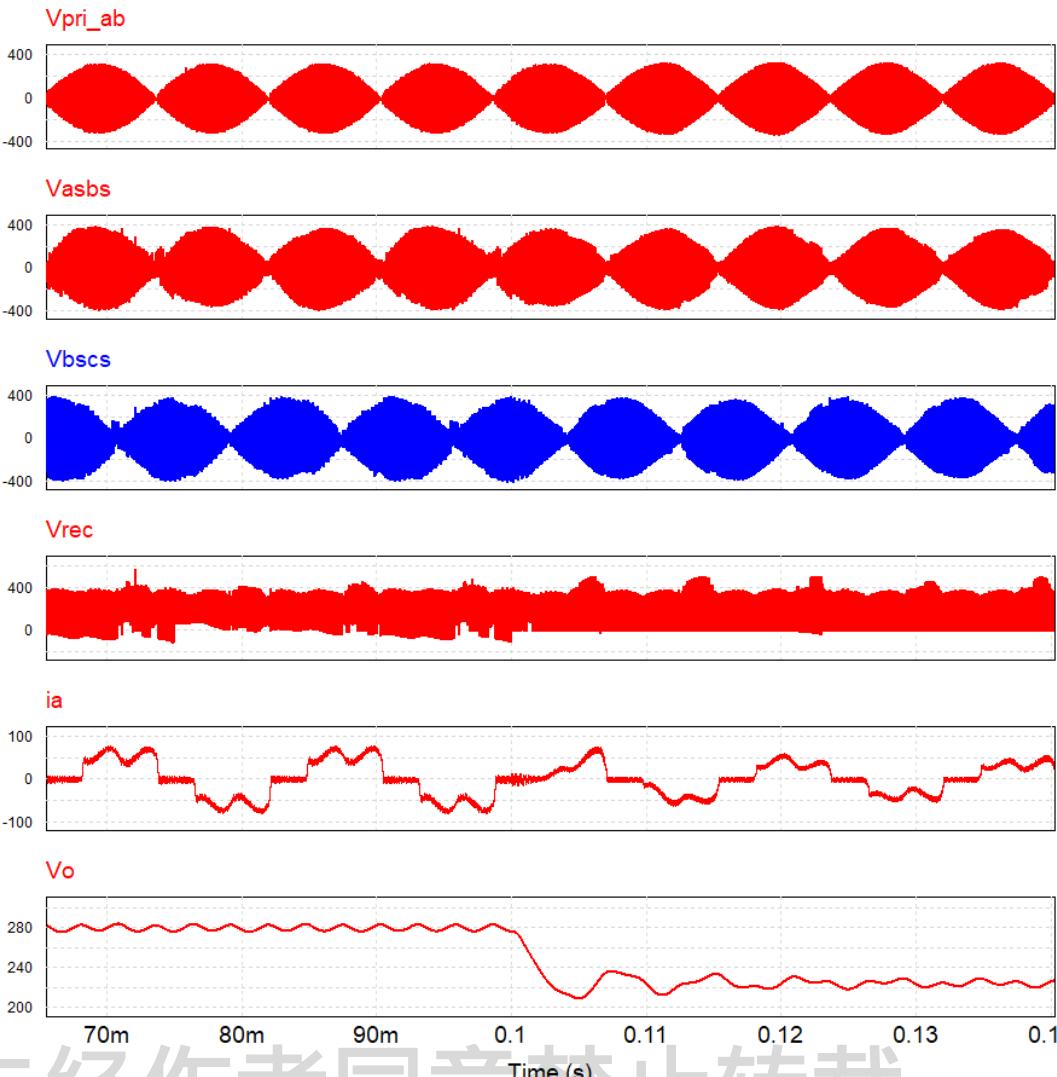
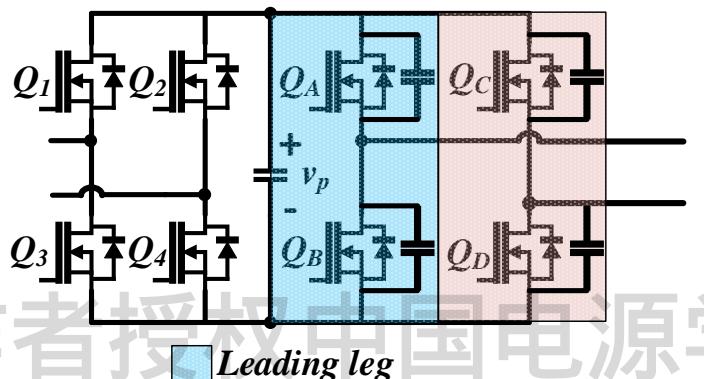
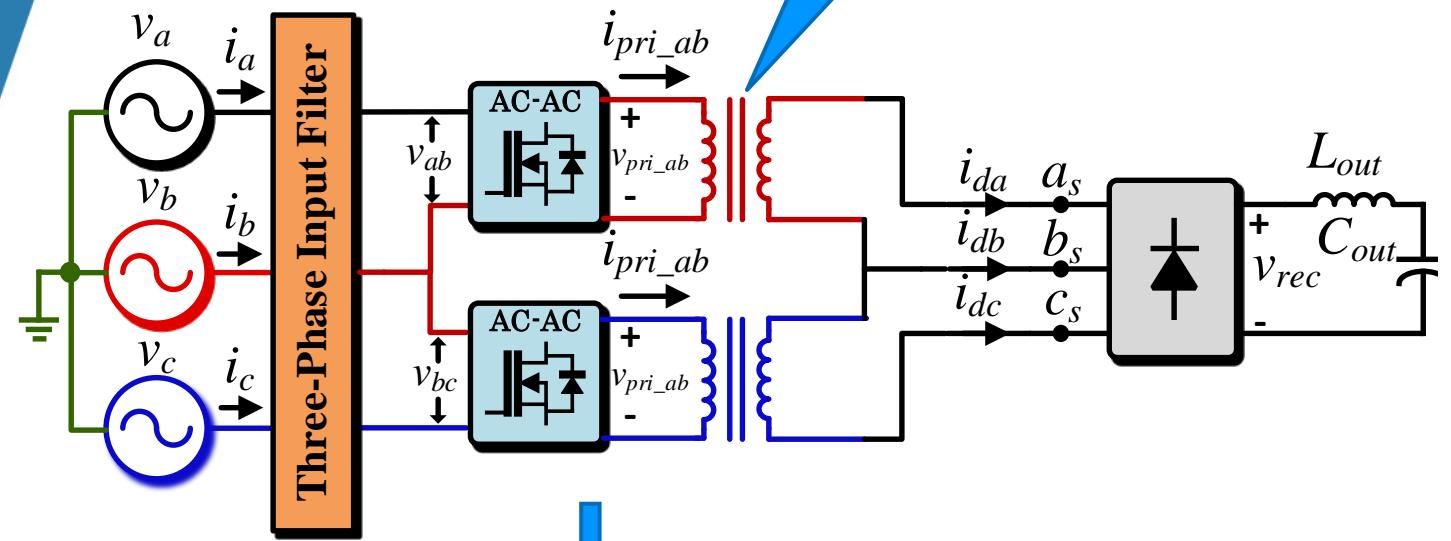


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Integrated Solid State Transformer (I-SST)

Open Delta

20 kHz
Operation



Input current quality is poor

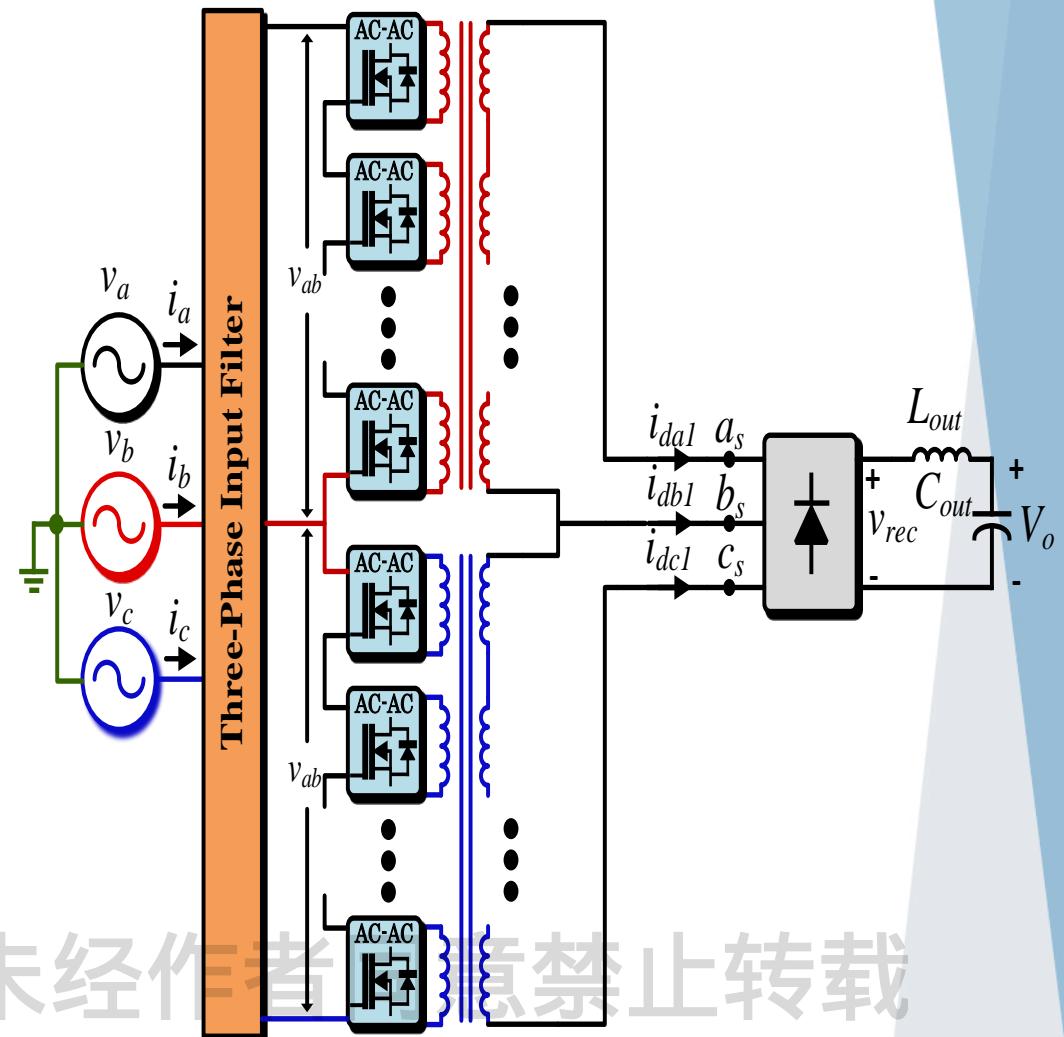
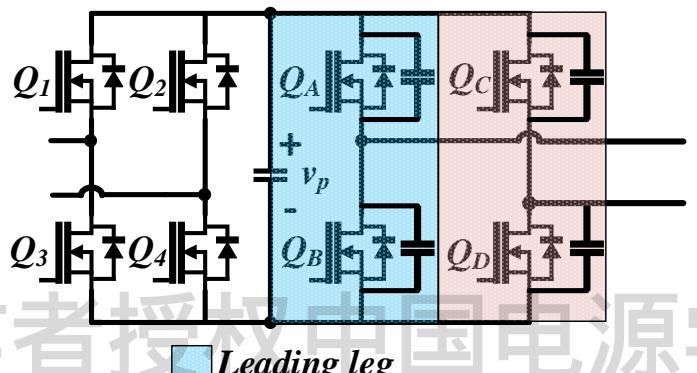
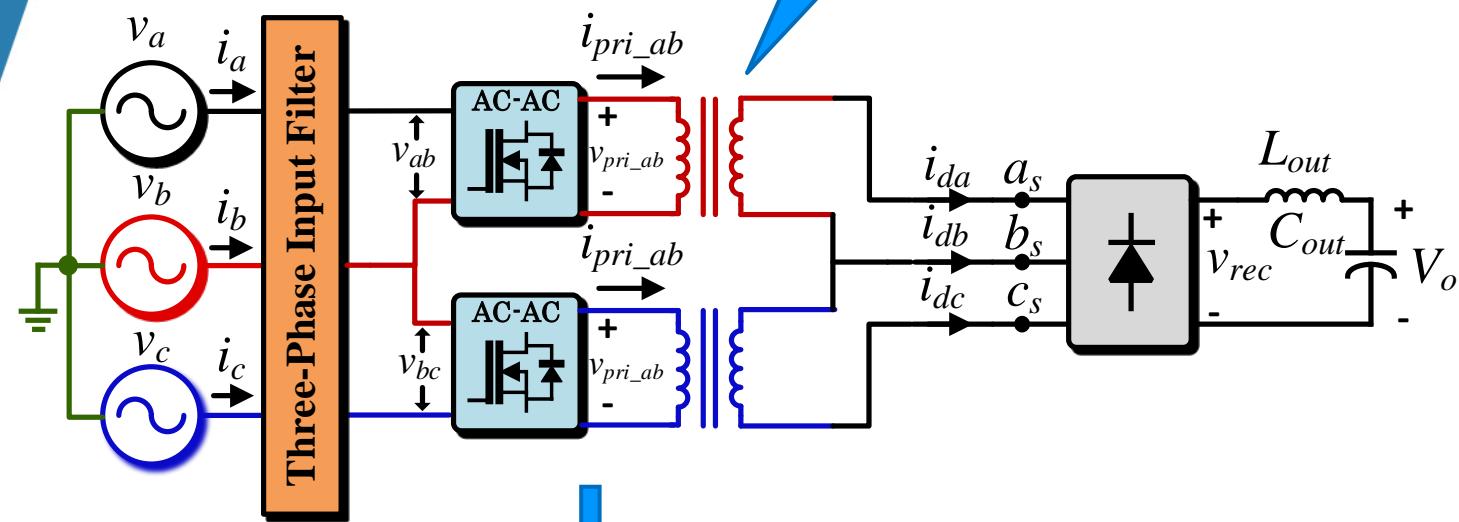
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Integrated Solid State Transformer (I-SST)

Open Delta

20 kHz
Operation

Series Cascade
for higher voltage



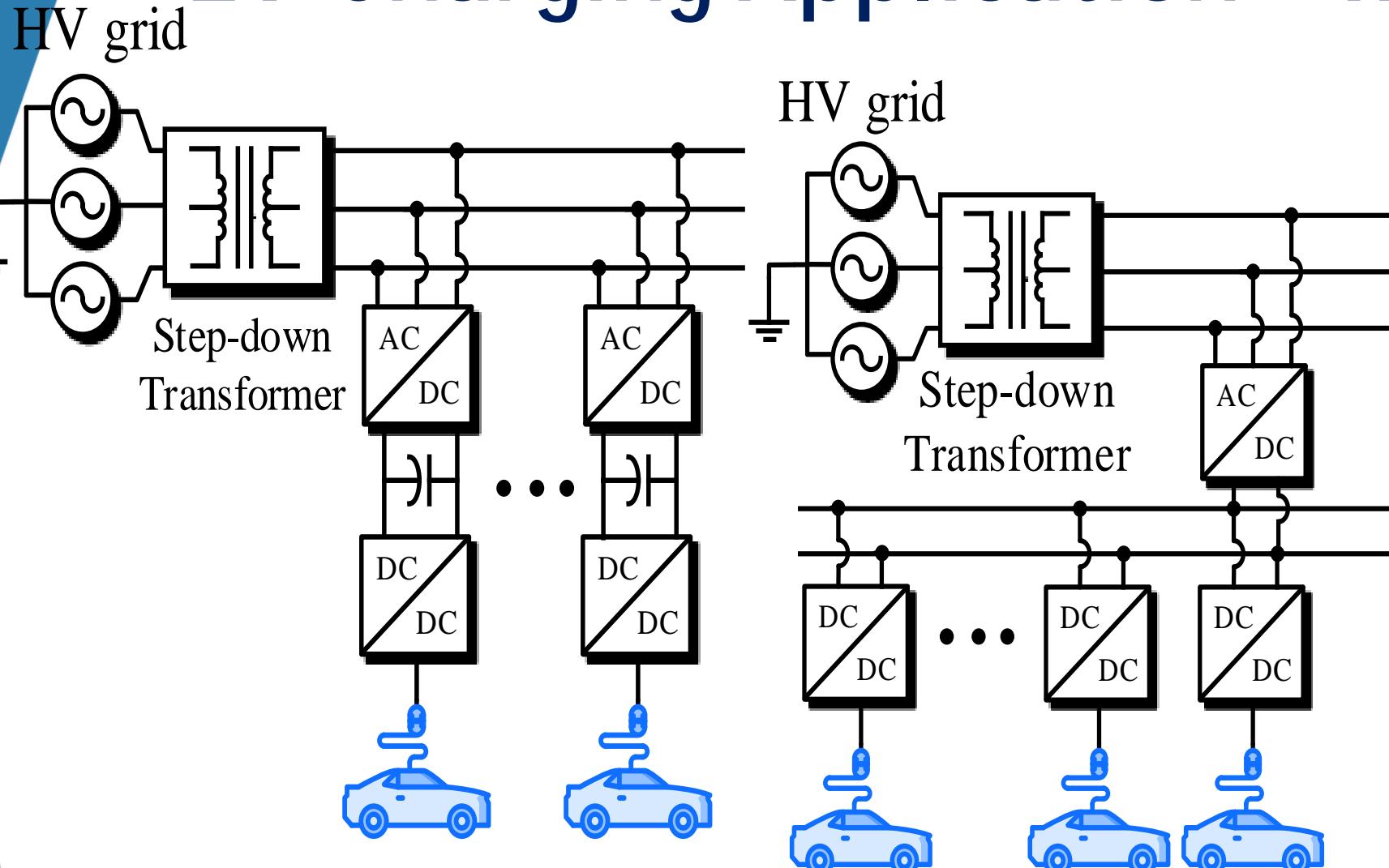
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EV Charging Application with Integrated Solid State Transformer

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EV Charging Application - with I-SST



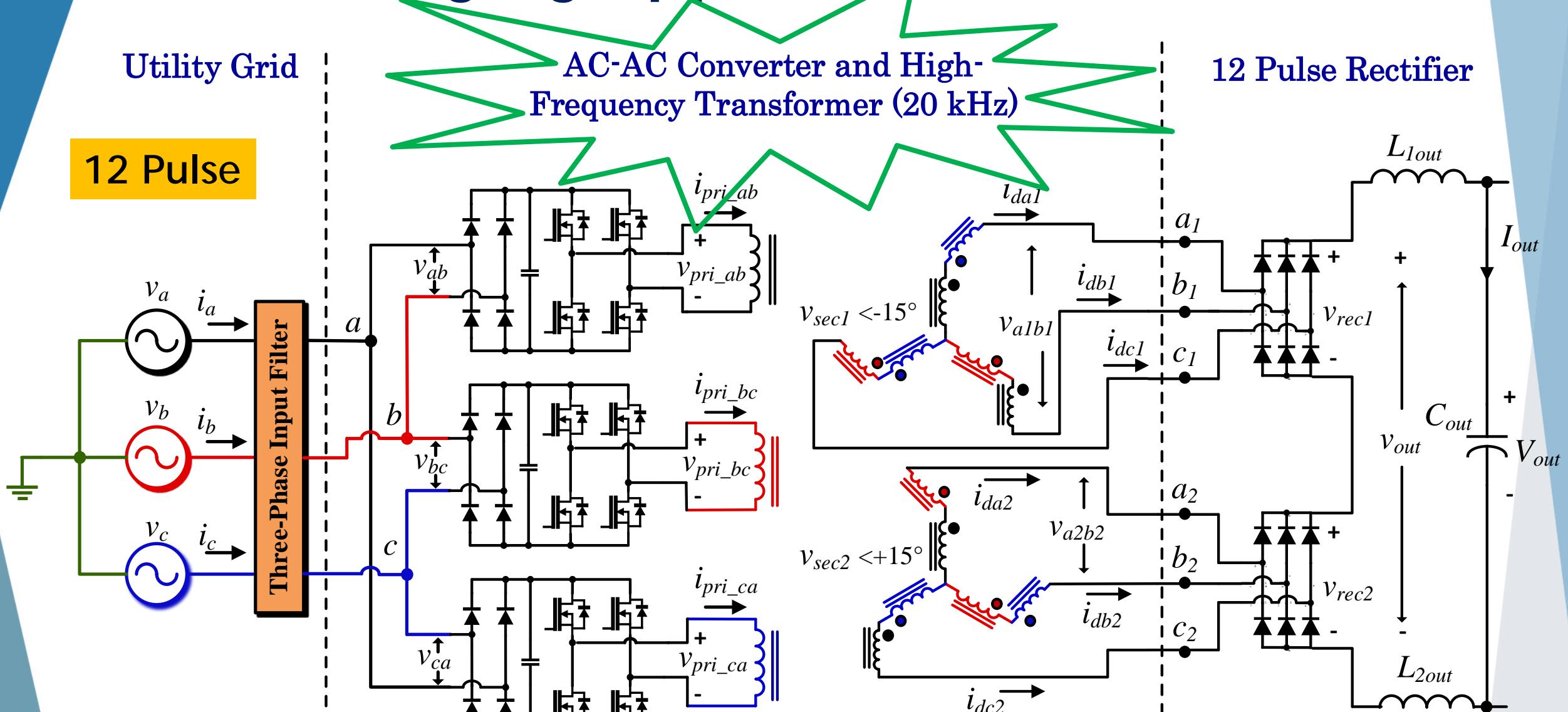
- AC bus architecture with step-down line frequency transformer [1],[2].

- DC bus architecture with line frequency transformer [2],[3].

- Level-3 Chargers are rated > 50kW
- Both approaches use line frequency transformer which compromise the size of the Level-3 charging station

How can we improve the power density of the system?

EV Charging Application - with I-SST

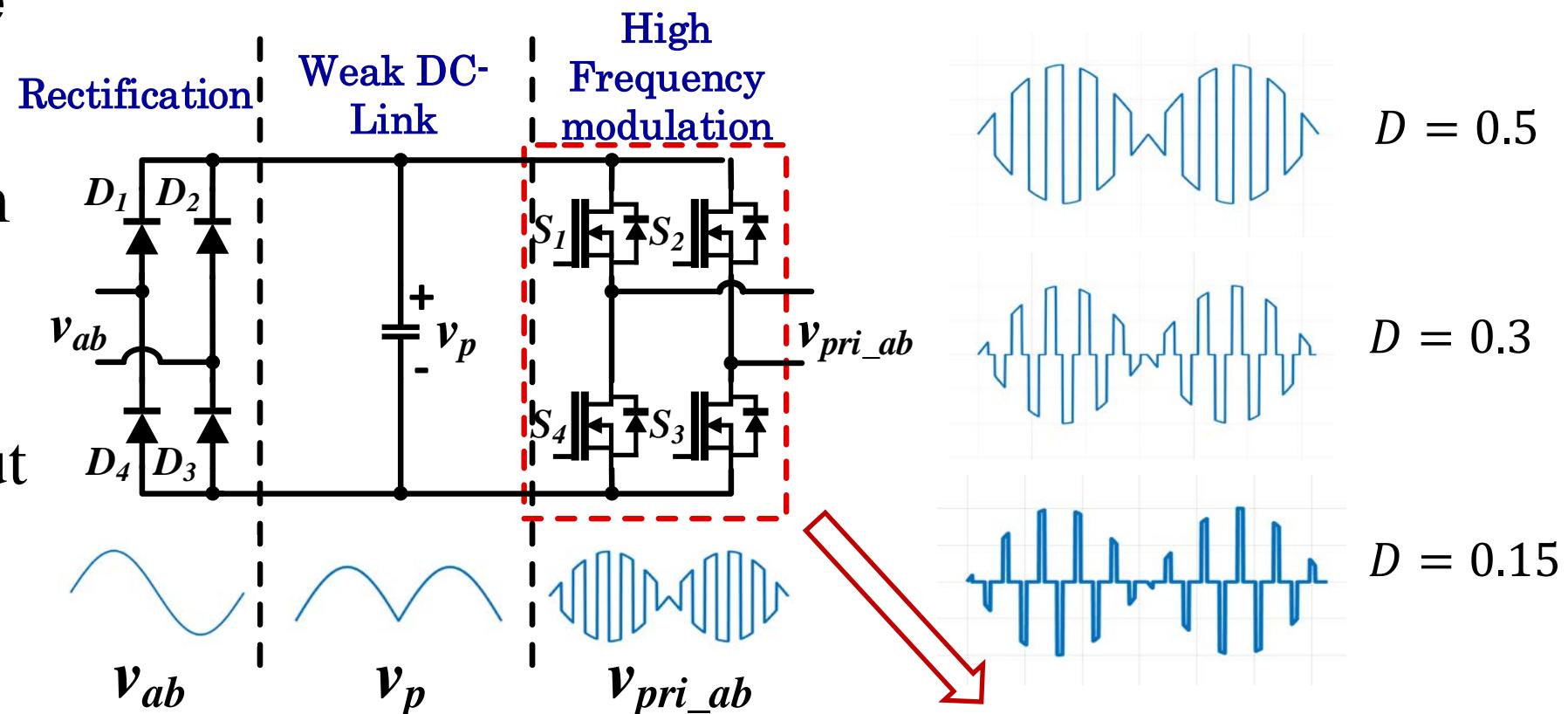


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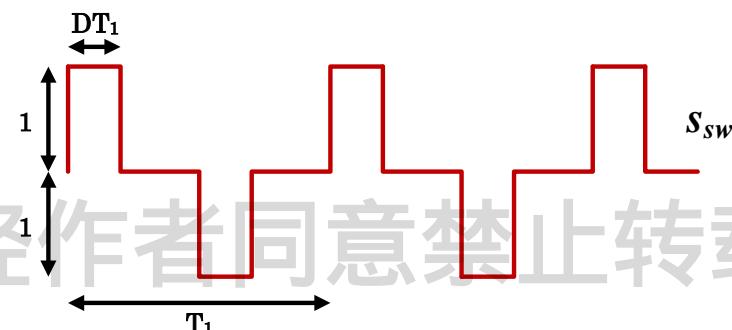
EV Charging Application – with I-SST

Operation Principle

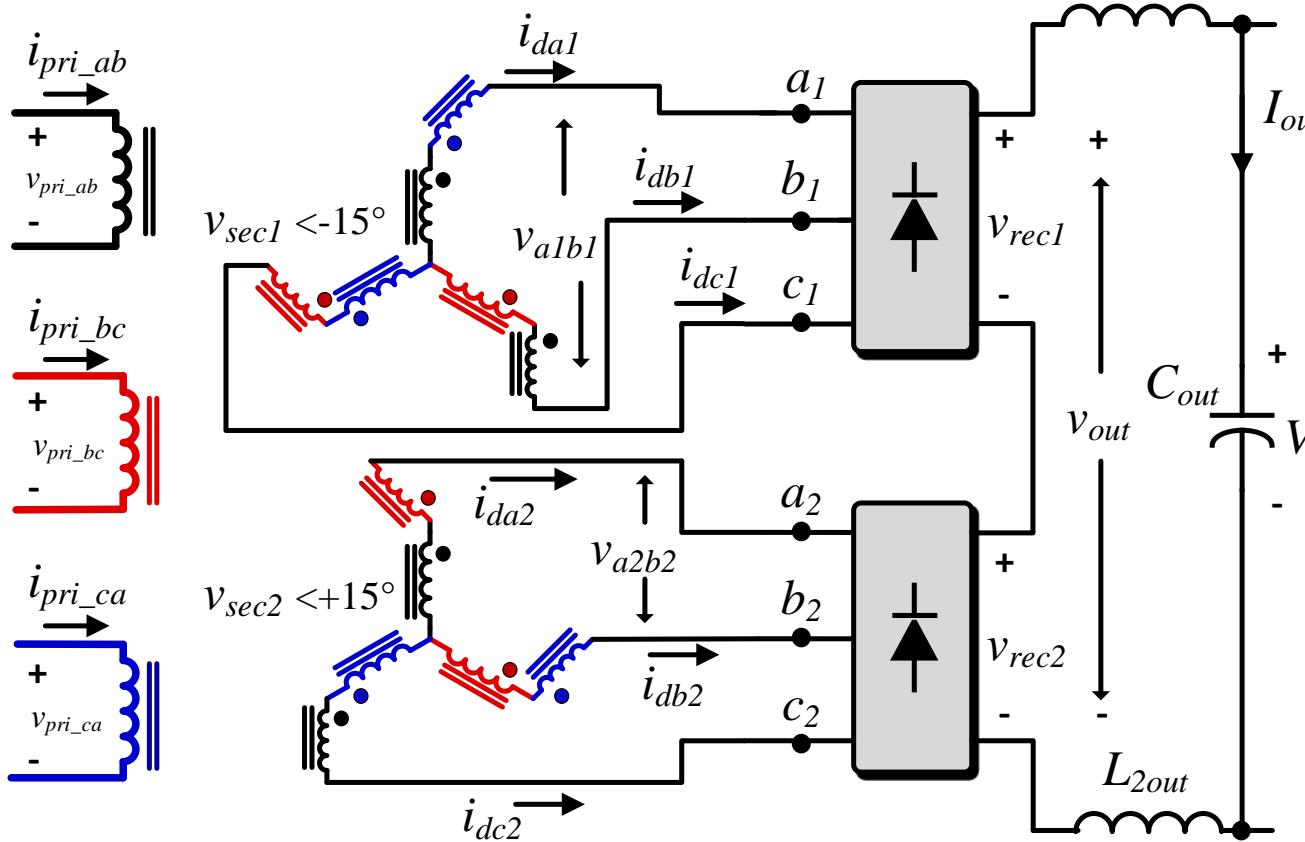
- 50% duty cycle provides maximum AC link voltage.
- Change of Duty Cycle allows output voltage regulation.



$$s_{sw} = \sum_{k=1}^{\infty} \frac{1}{k\pi} \left[\sin(2\pi kD) - \sin\left(2\pi k\left(\frac{1}{2} + D\right)\right) \right] \sin(k\omega_s t) + \dots$$
$$\dots + \frac{1}{2\pi k} \left(1 - \cos(2\pi kD) + \cos\left(k2\pi\left(\frac{1}{2} + D\right)\right) - \cos(k\pi) \right) \cos(k\omega_s t)$$



Output Voltage Analysis



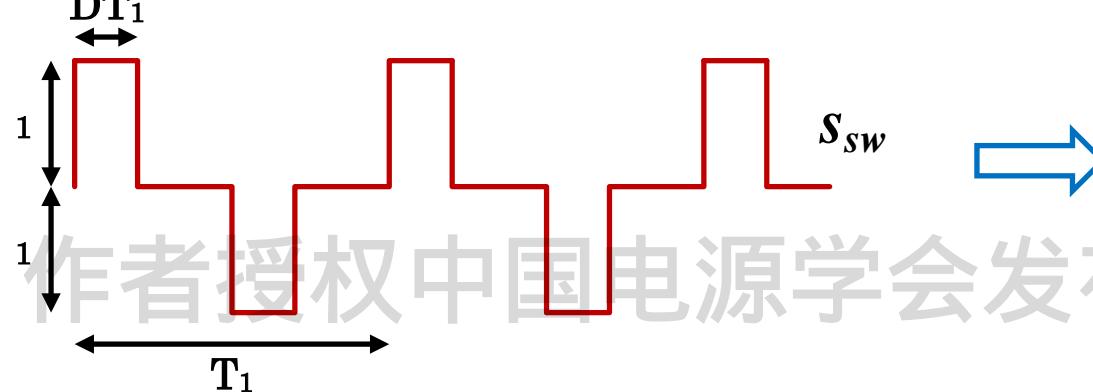
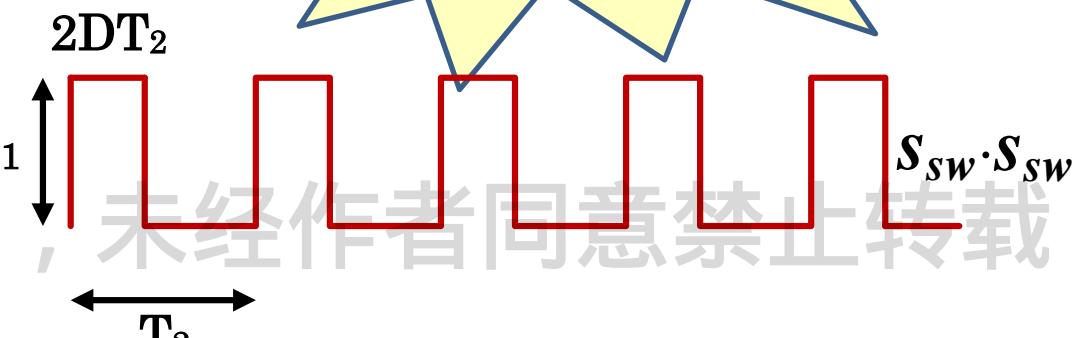
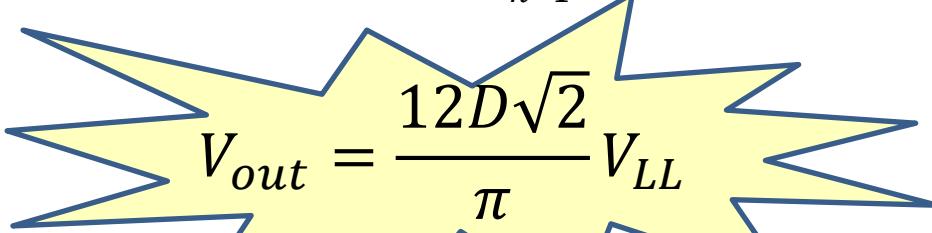
$$s_d(\omega t) = \sum_{n=1,3,5,7\dots}^{\infty} \left(\frac{4}{n\pi} \cos\left(\frac{n\pi}{6}\right) \right) \cdot \sin(n\omega t)$$

$$s_{dHF} = s_d(\omega t) \cdot s_{sw}$$

$$v_{a1} = \sqrt{2}V_{LL} \sin\left(\omega t - \frac{\pi}{12}\right) \cdot s_{sw}$$

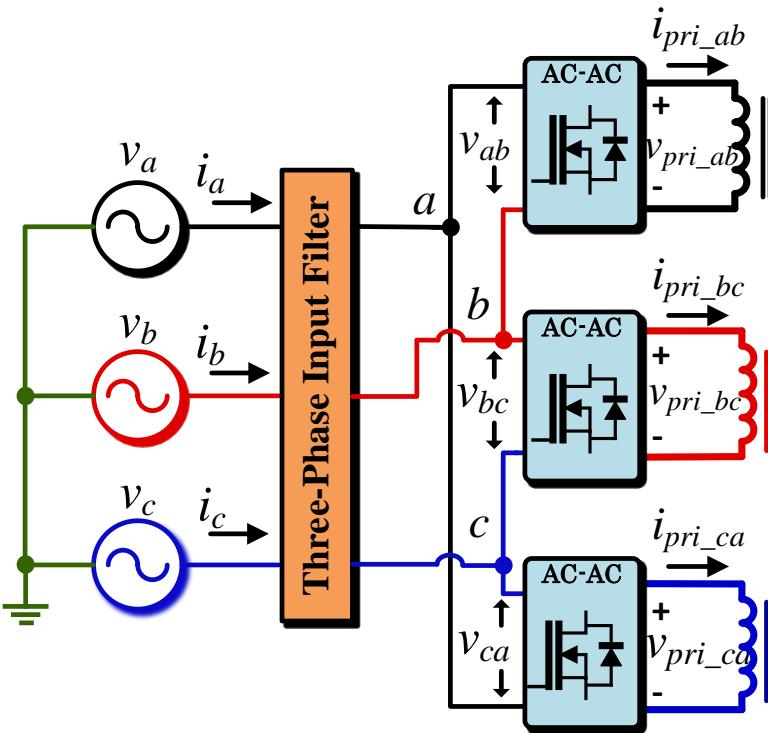
$$v_{rec1}(\omega_s t) = v_{a1}s_{dHF} + v_{b1}s_{dHF} + v_{c1}s_{dHF}$$

$$v_{rec1} = s_{sw} \cdot s_{sw} \cdot \frac{3\sqrt{2}}{\pi} V_{LL} \left[1 - \sum_{n=1}^{\infty} \frac{2}{36n^2 - 1} \cos(6n\omega t) \right]$$



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Input Current Analysis

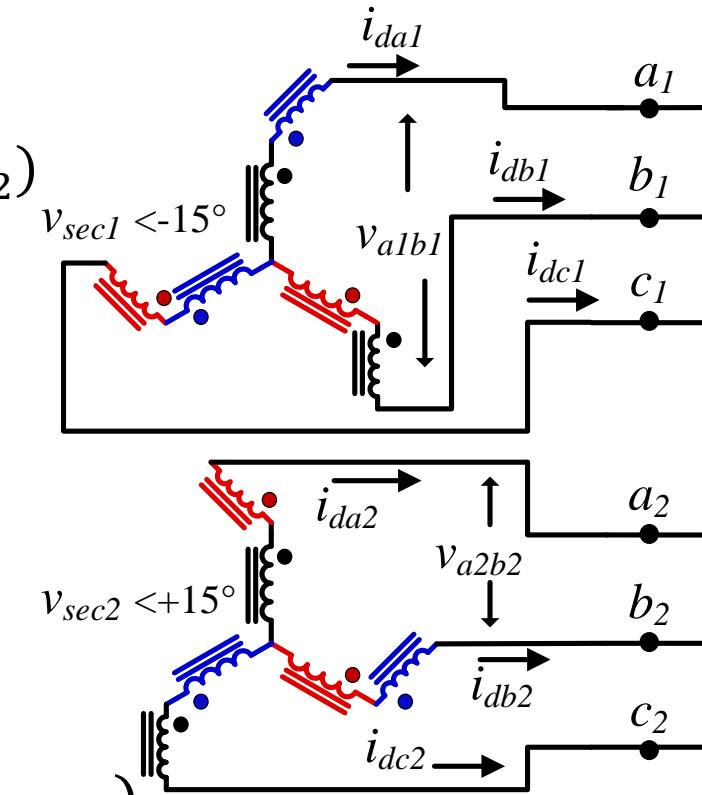


$$i_{pri_ab} = N_{s1}(i_{da1} + i_{da2}) - N_{s2}(i_{db2} + i_{dc2})$$

$$S_{di} = \sum_{n=1,3,5,7...}^{\infty} \left(\frac{4I_{out}}{n\pi} \cos\left(\frac{n\pi}{6}\right) \right) \sin(n\omega t)$$

$$i_a = S_{sw} \cdot i_{pri_ab}$$

$$i_a = S_{sw} \cdot S_{sw} \cdot \frac{4\sqrt{3}I_{out}}{\pi} \left\{ \begin{aligned} & \sin(\omega t) + \frac{1}{11} \sin(11\omega t) + \frac{1}{13} \sin(13\omega t) \\ & + \frac{1}{23} \sin(23\omega t) + \frac{1}{25} \sin(25\omega t) + \dots \end{aligned} \right\}$$



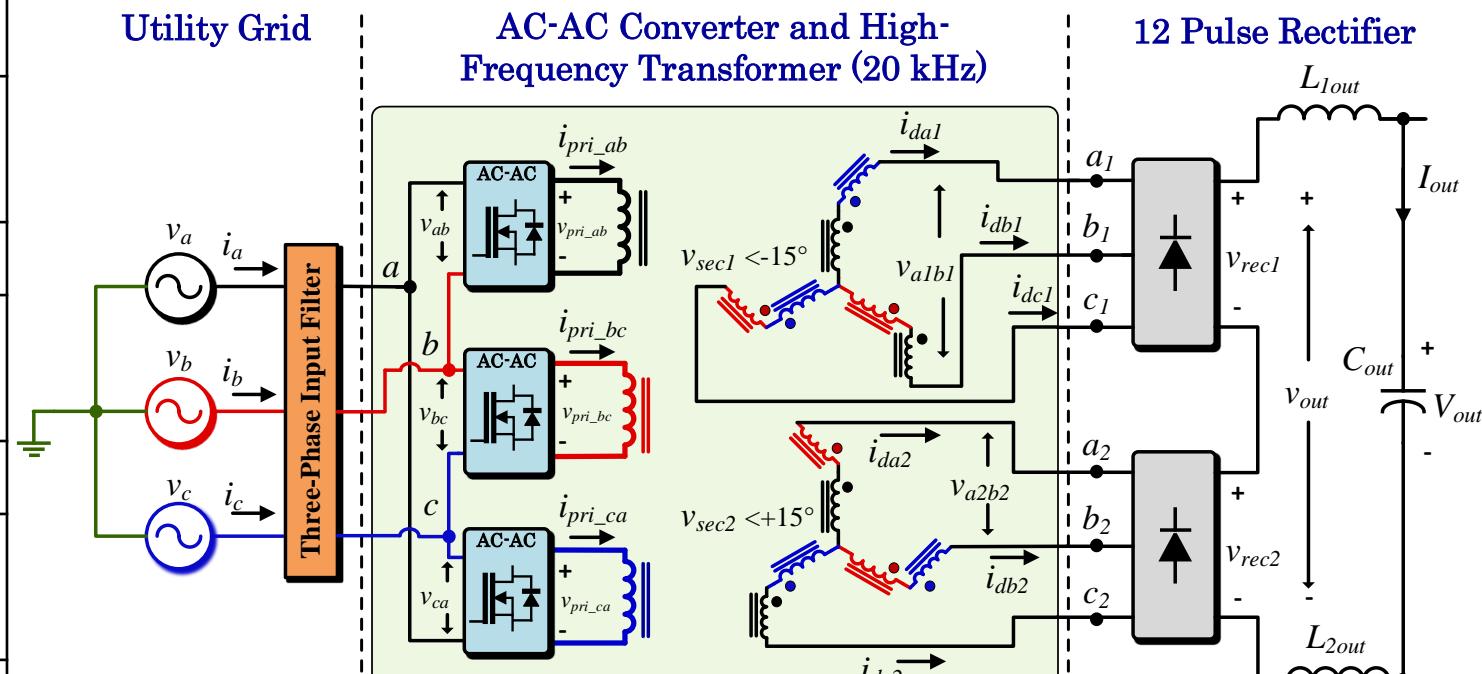
Harmonics generated by S_{sw} do not affect input current



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Design Example

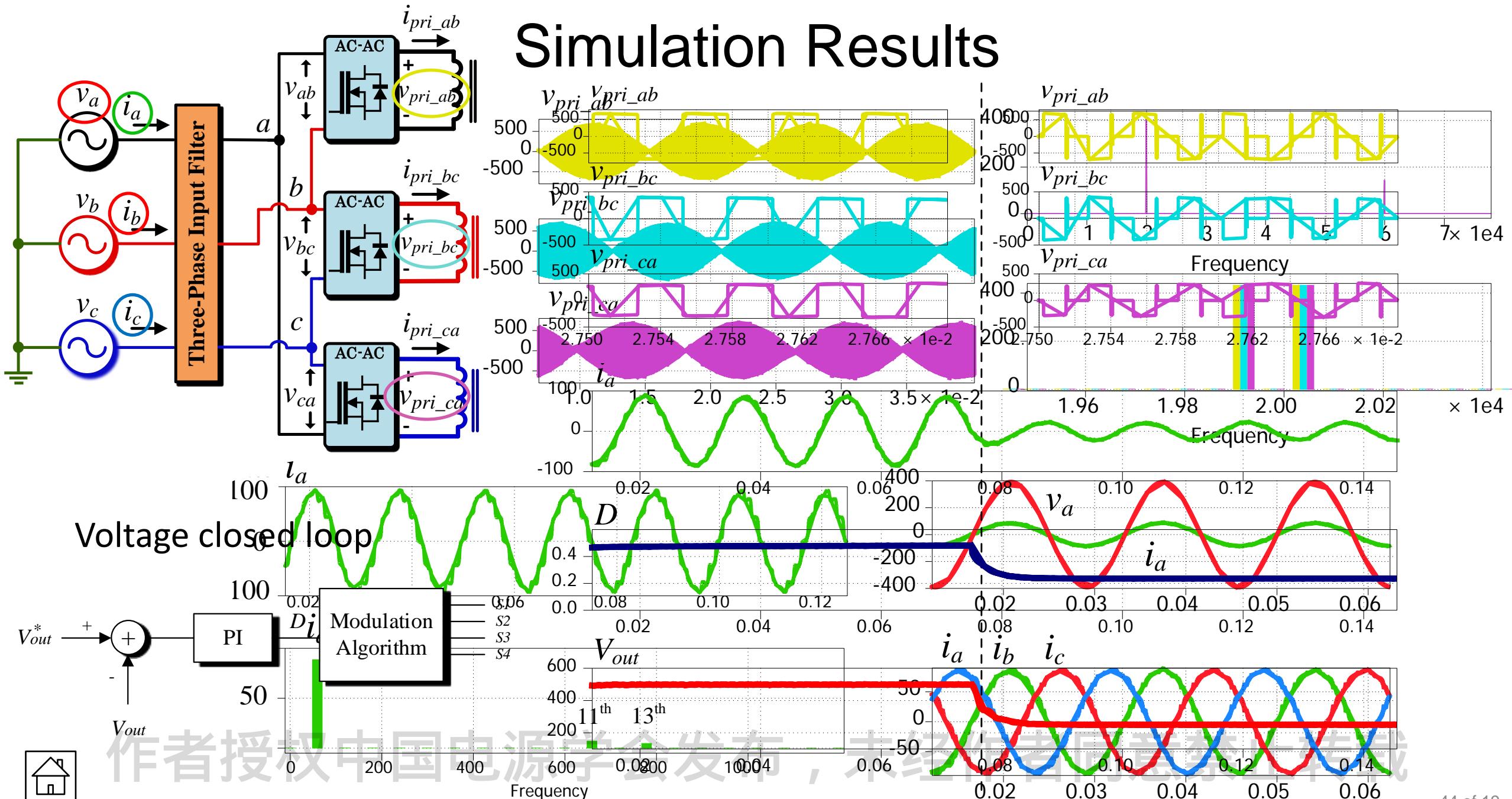
Operating conditions used for simulation in PLECS	
Grid voltage (line-to-line rms)	480 V rms
Grid frequency	60Hz
Output dc voltage	500 V
Rated power	50 kW
Switching Frequency	20kHz
Input Inductor	25 μ H
Output Inductor	1 mH
Output Capacitor	200 μ F
Transformer K_t	0.44



Transformer's Gain

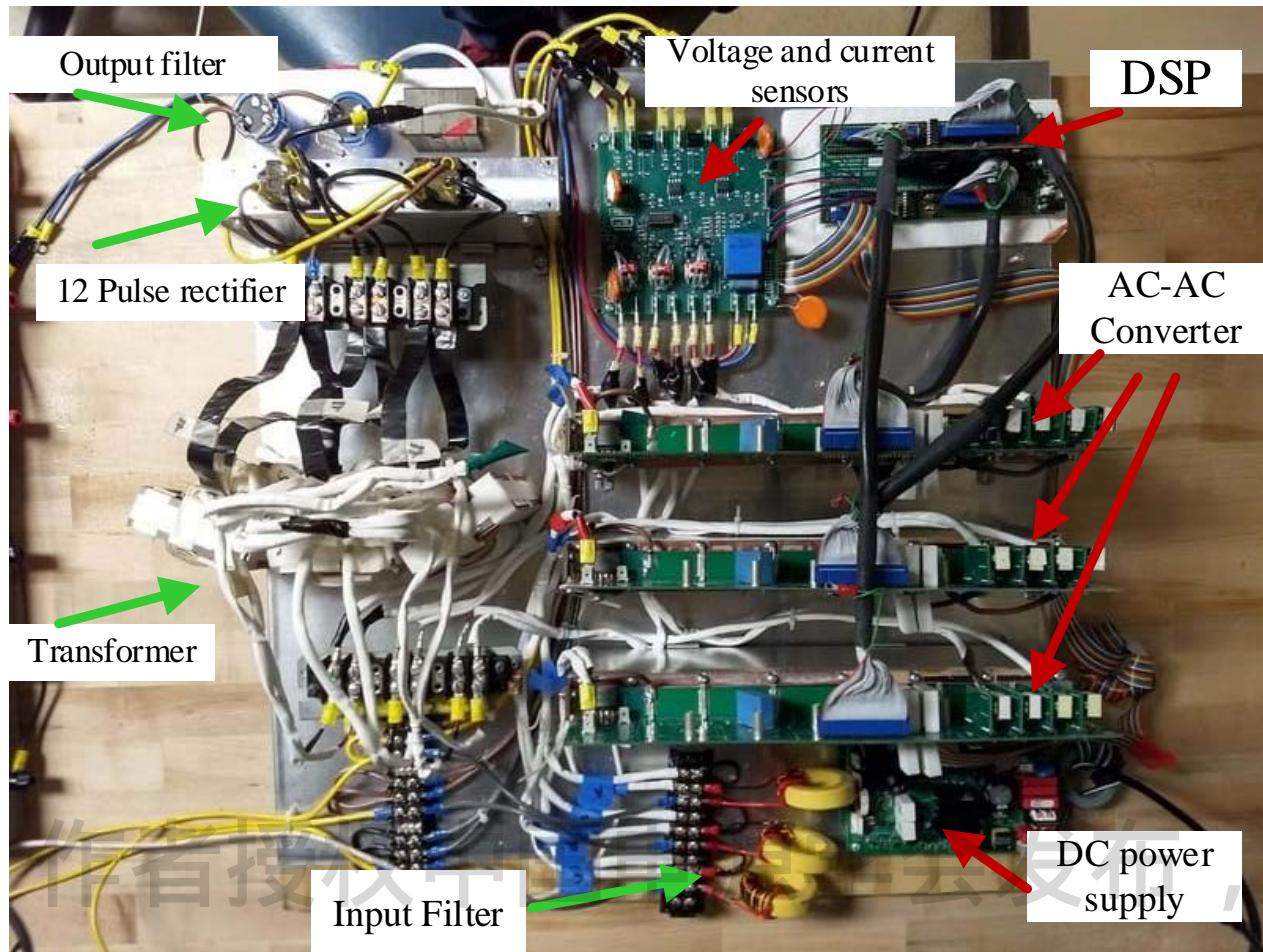
$$K_t = \frac{\pi \cdot V_{out}}{6\sqrt{2}V_{LL}}$$

Simulation Results



Experimental Prototype

- 2 kW experimental layout.
- 208 VLL RMS
- 500 V DC output
- 20 kHz switching frequency

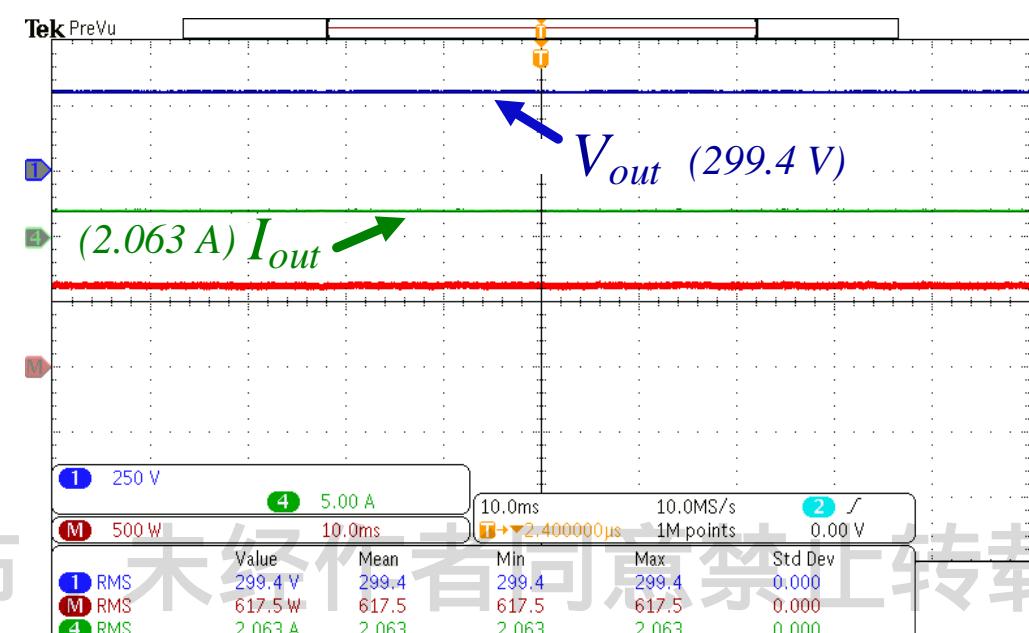
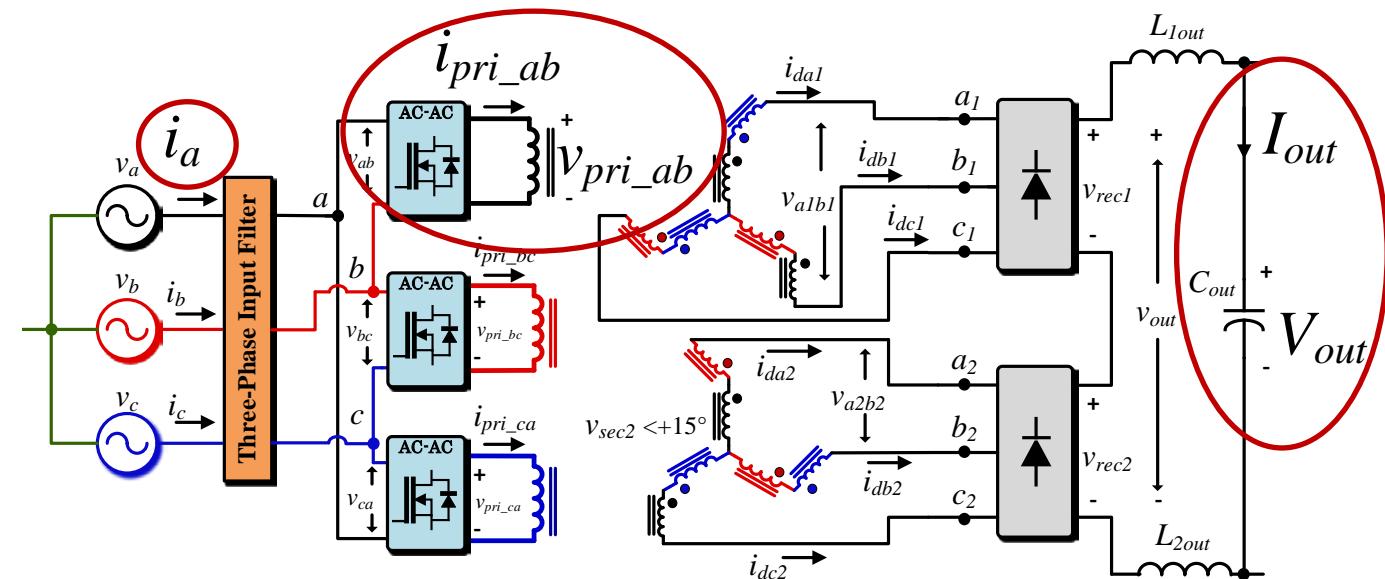
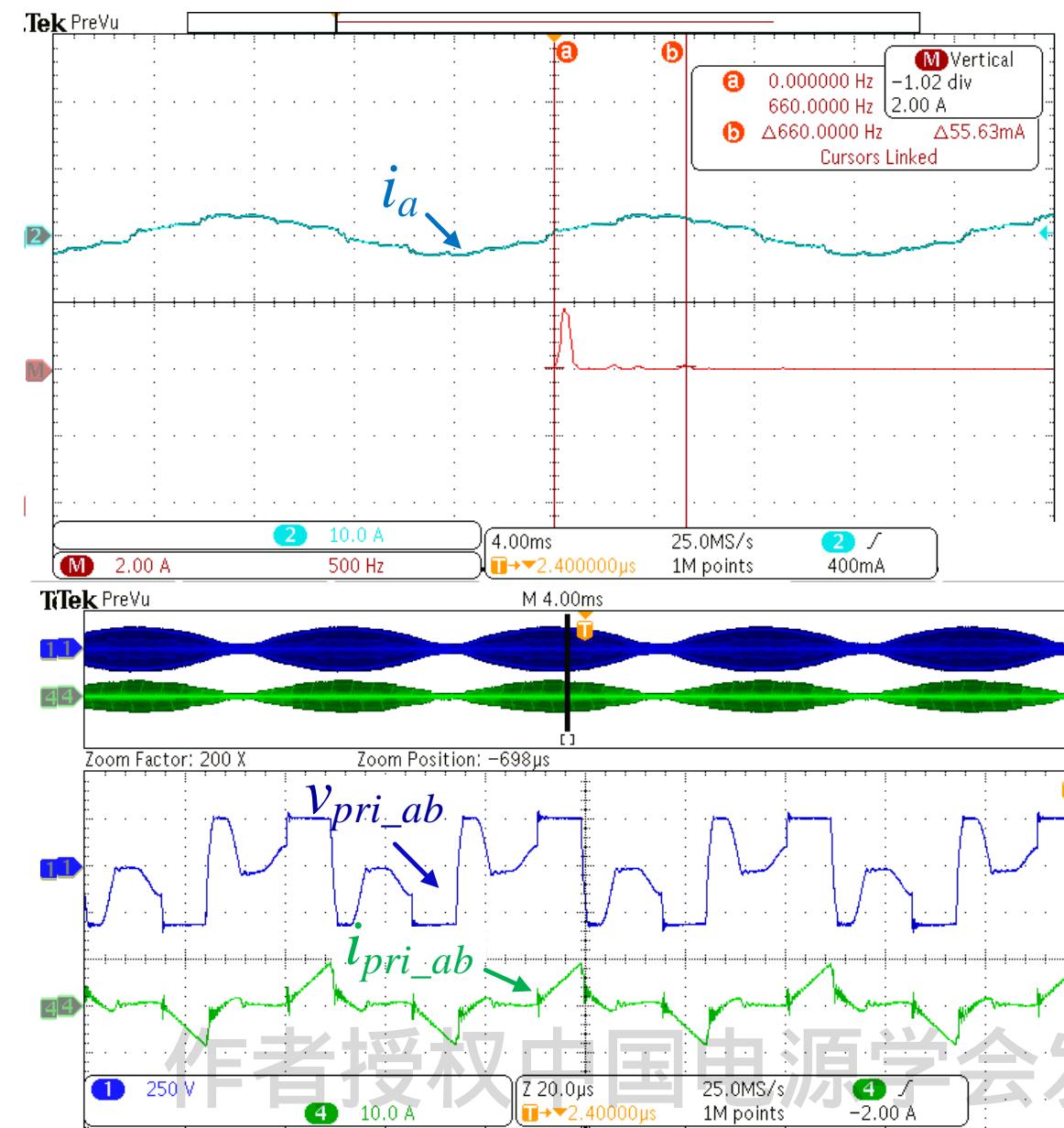


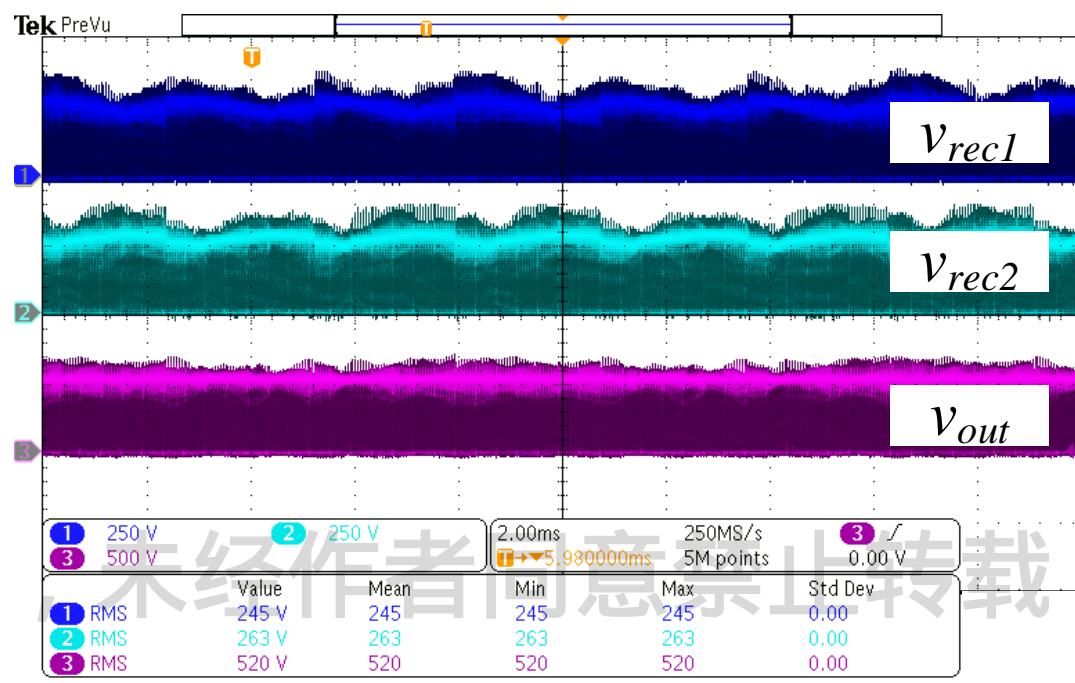
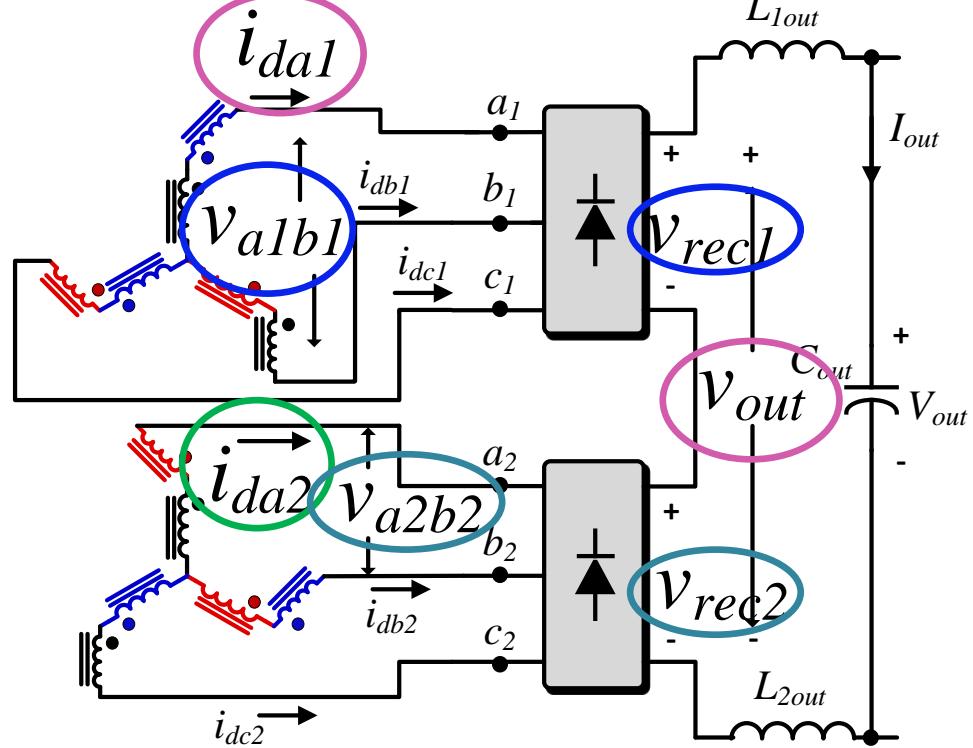
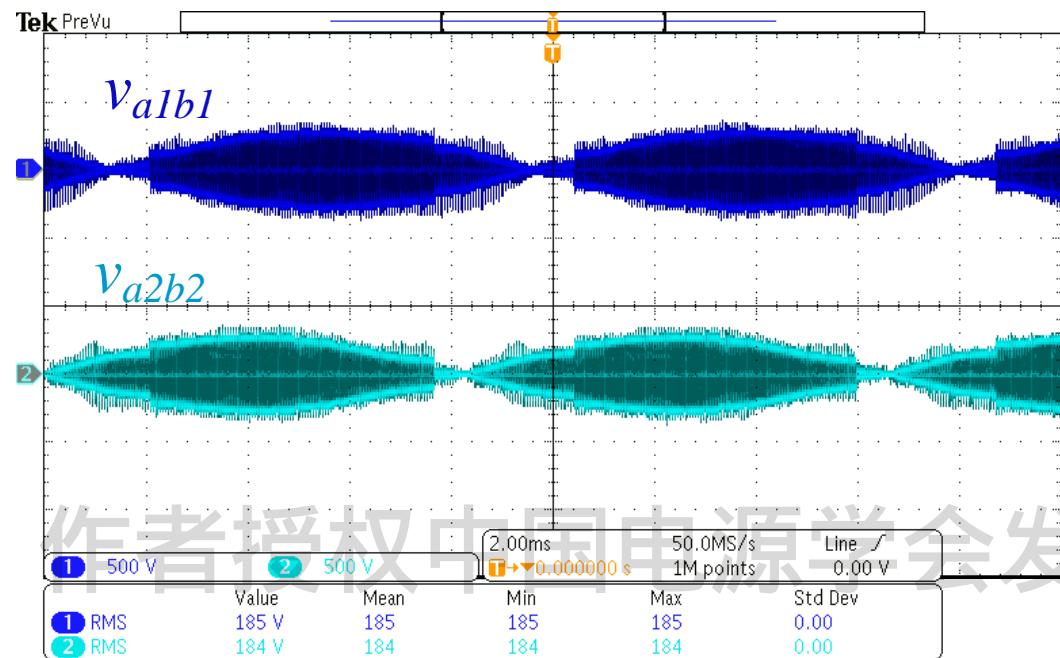
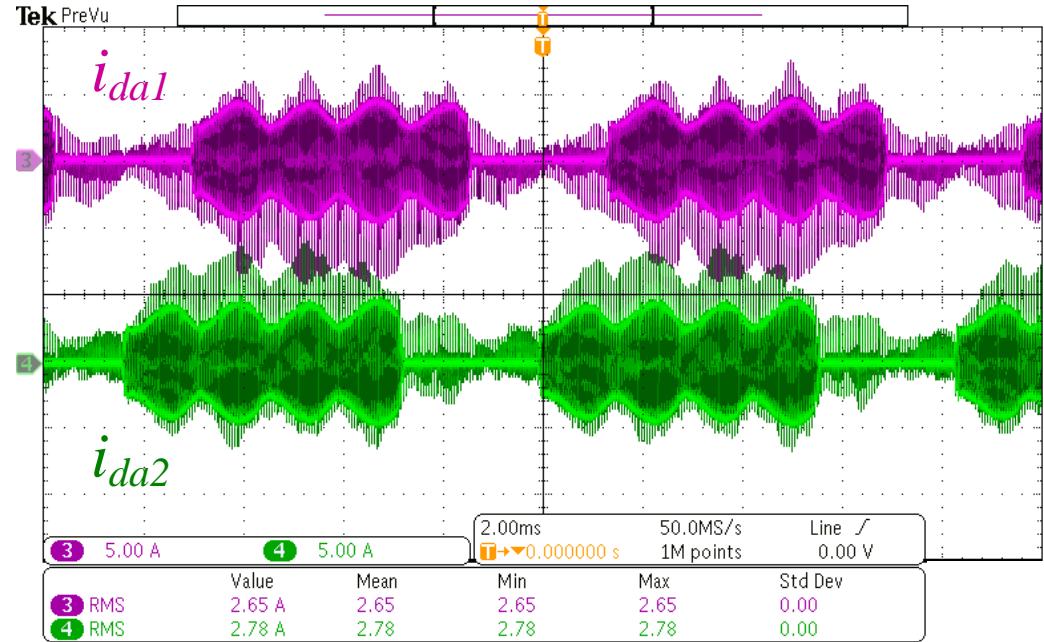
- 20 kHz, 10 kW Ferrite core transformer.
- 3 independent cores. 14 x 5 x 3 cm.

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D=0.35

Experimental Results

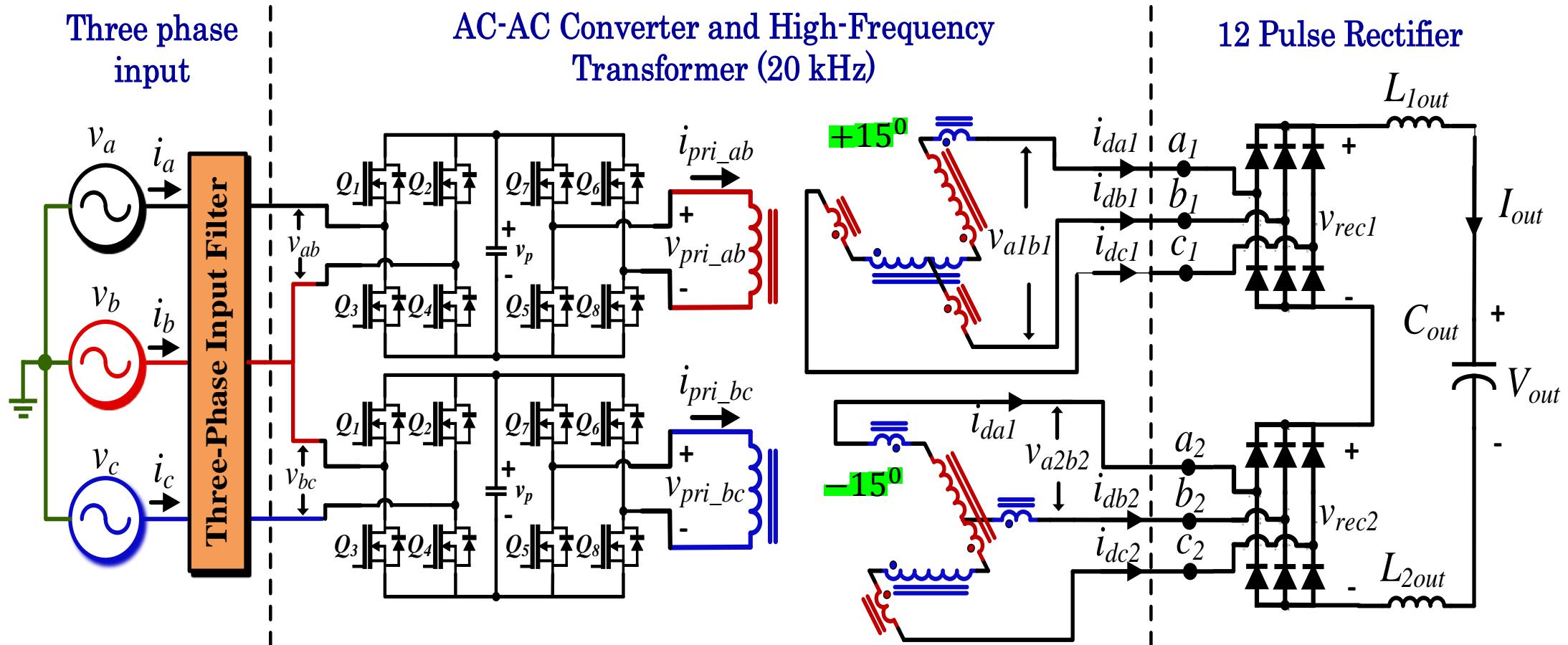




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EV Charging Application - with I-SST

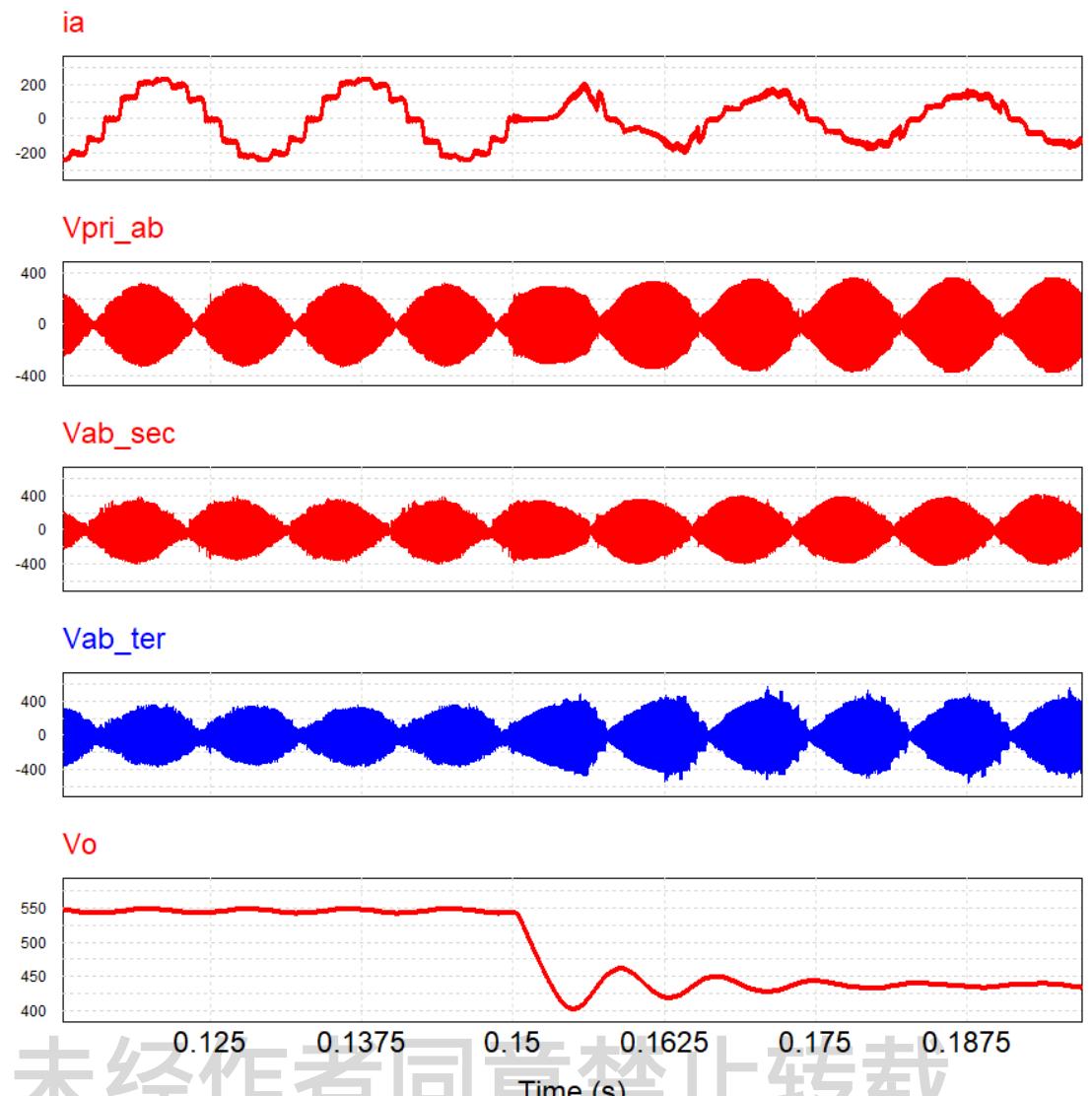
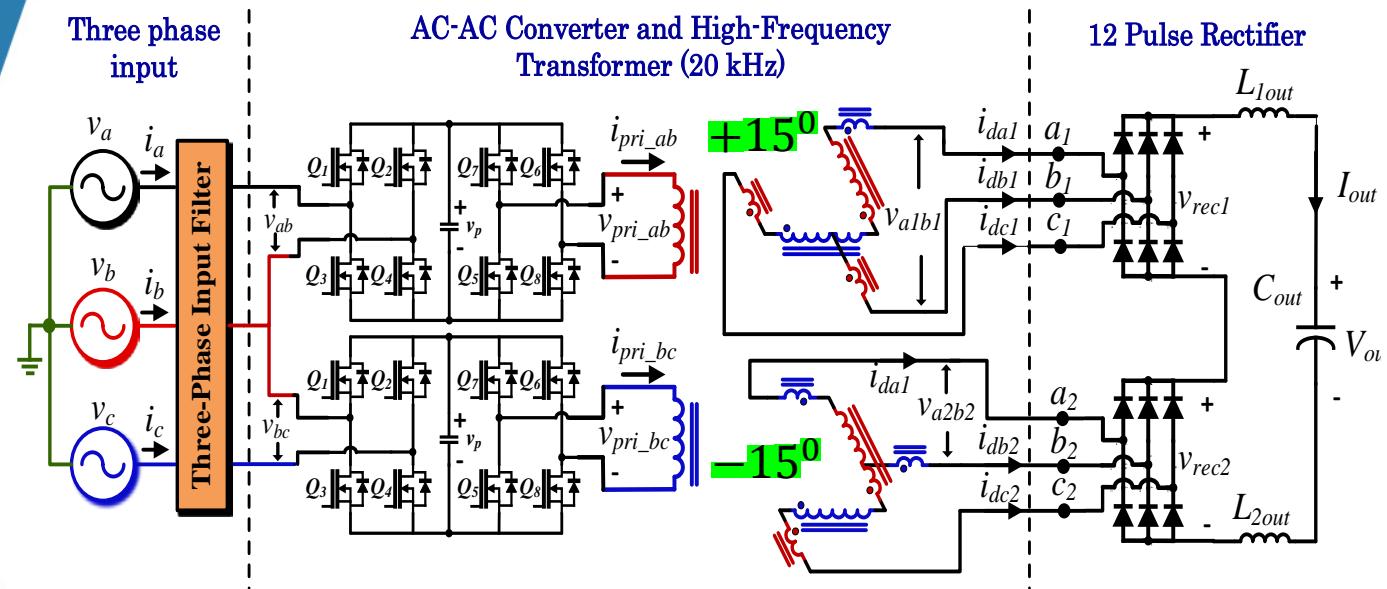
Open Delta 12 pulse



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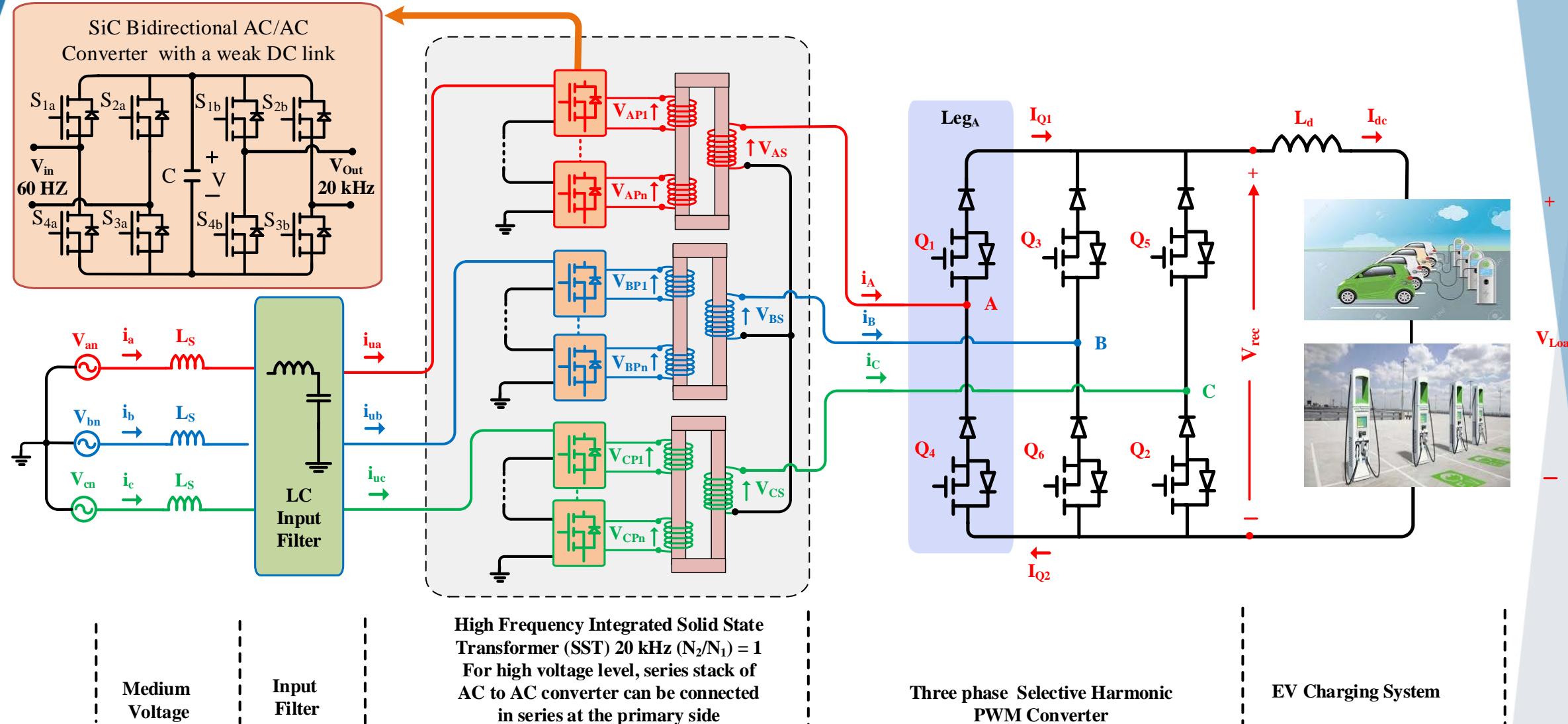
EV Charging Application - with I-SST

Open Delta 12 pulse



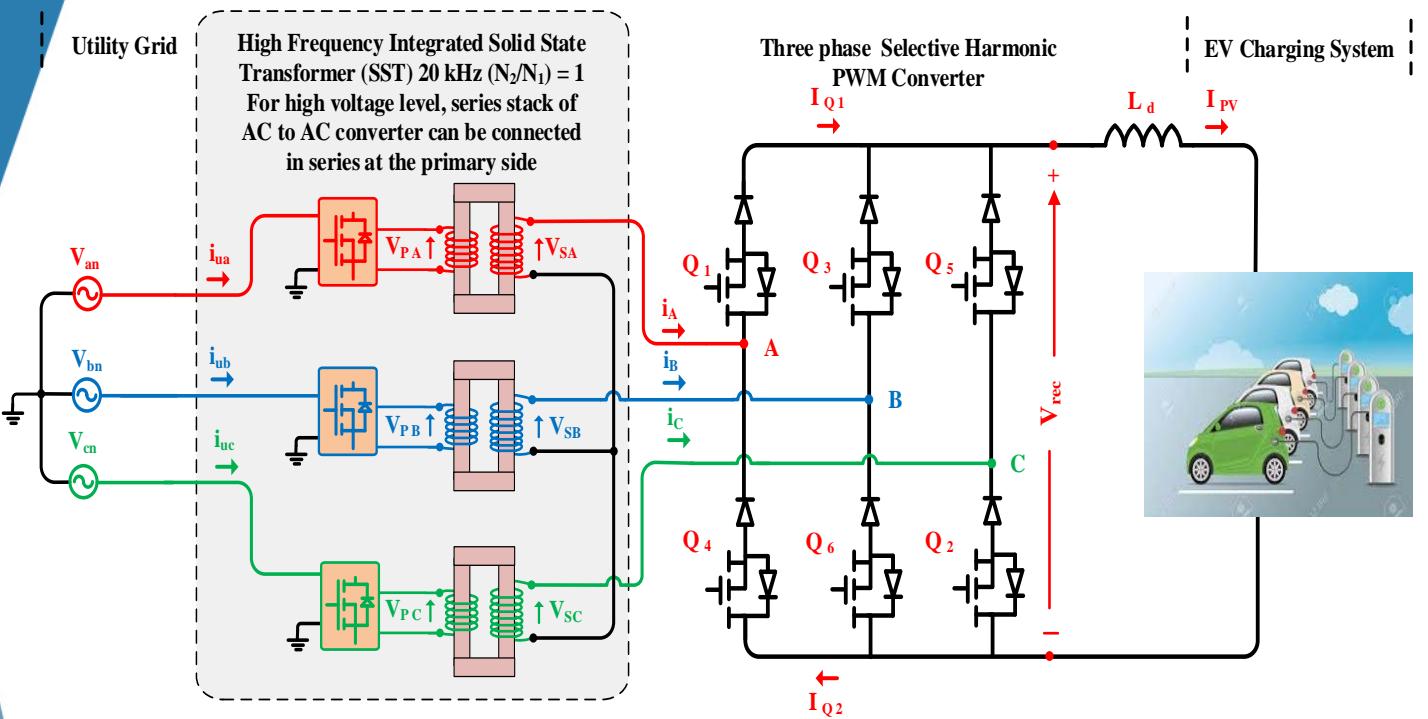
Input current quality is high

EV Charging Application - with I-SST

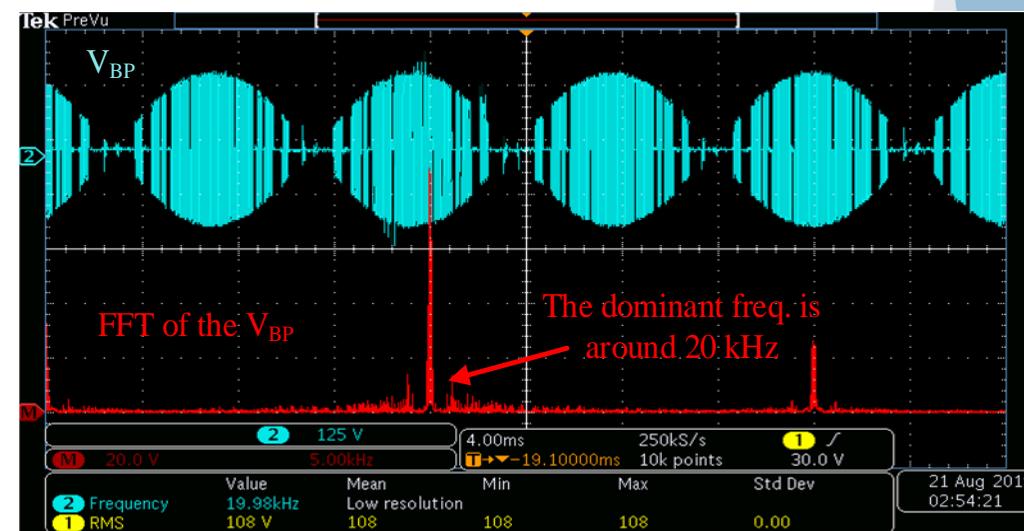
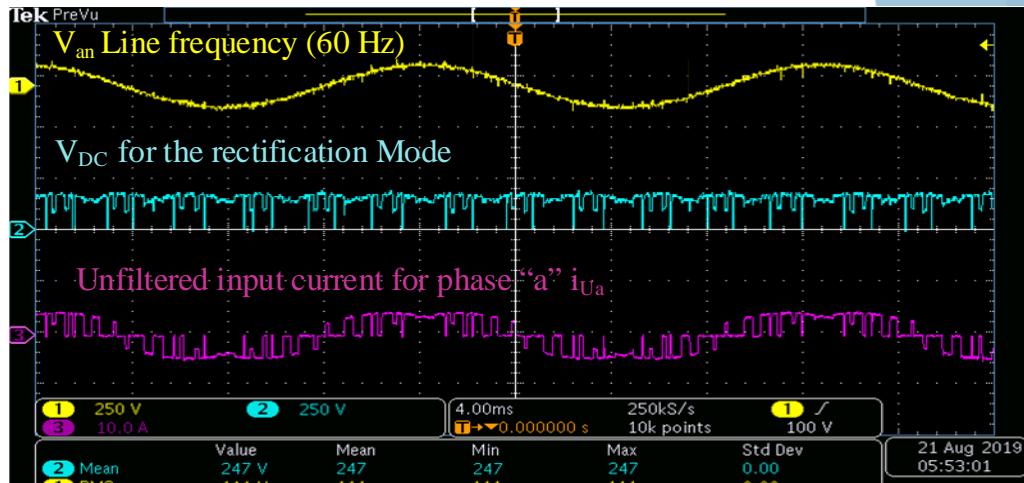


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➤ HF Isolation ; ZVS operation of I-SST ; Scale to high power with WBG technology

EV Charging Application - with I-SST



- HF Isolation ; ZVS operation of I-SST ; Scale to high power with WBG technology



Frequency spectrum for the transformer voltage V_{BP} . The dominant frequency is around (20 kHz)

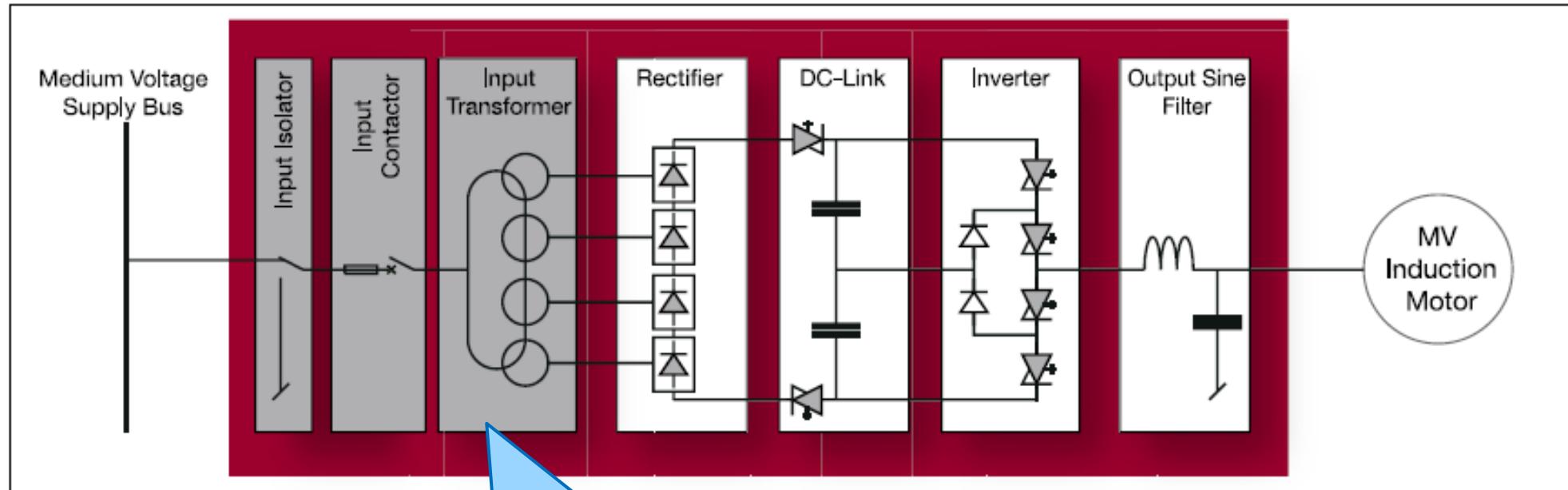
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Adjustable Speed Drive Systems with Integrated Solid State Transformer

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MV Adjustable Speed Drive - with I-SST

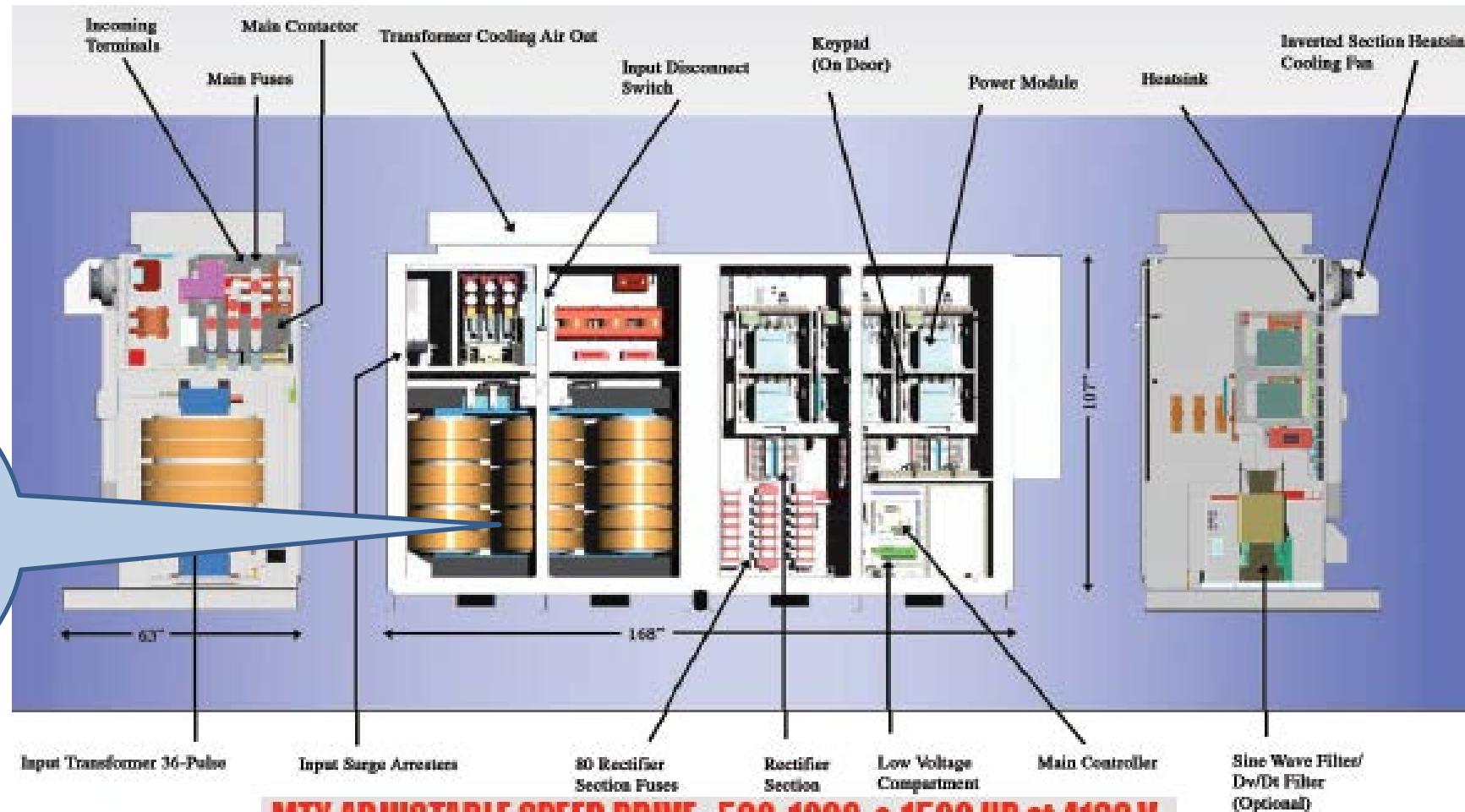


Typical ACS 1000i diagram

Large 60Hz input transformer

- MV-ASD system (ABB) with 24-pulse diode bridge rectifier configuration and 3-level, 3-phase NPC inverter

Major Factors Influencing Power Density:

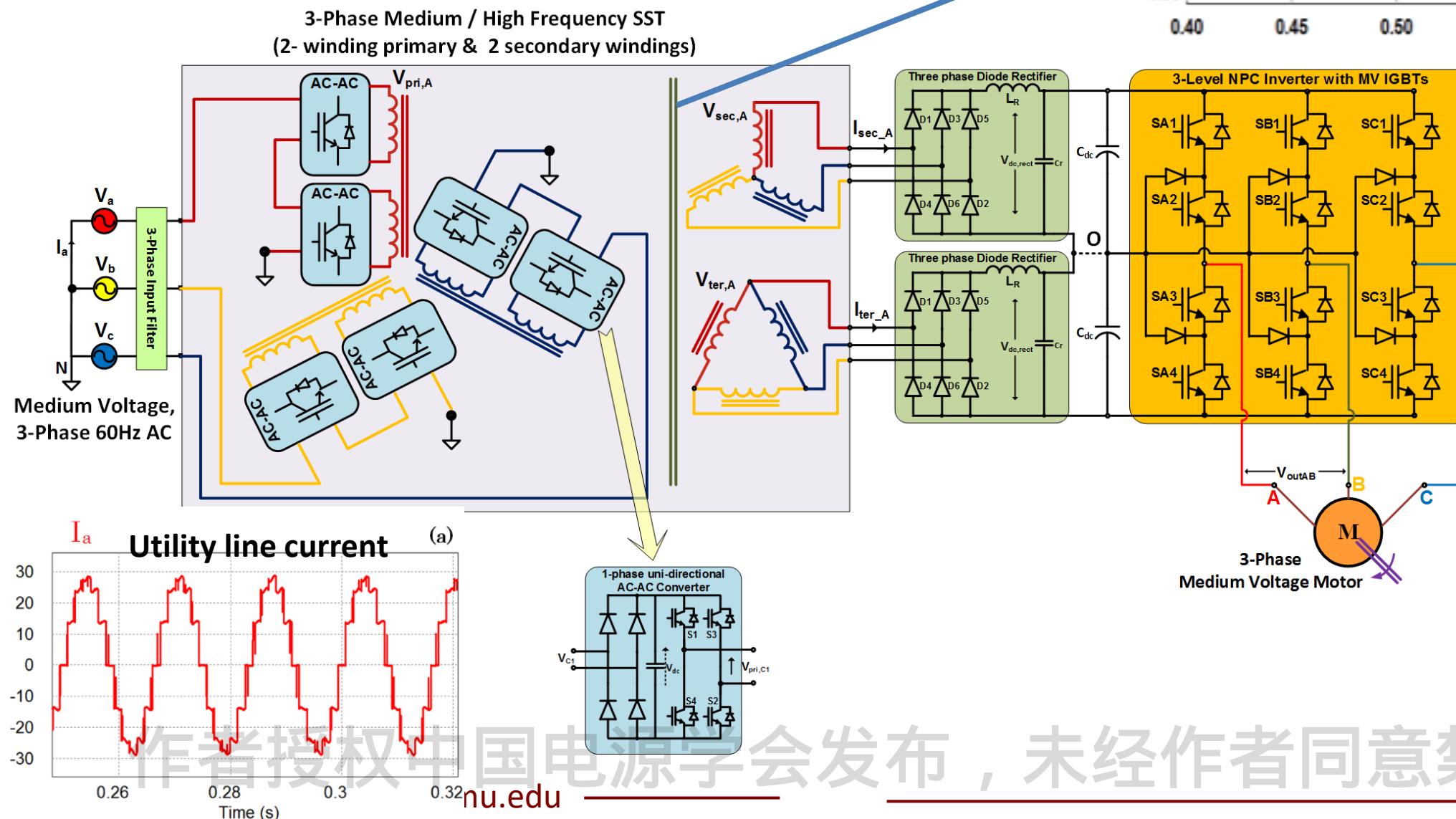


MTX ADJUSTABLE SPEED DRIVE 500, 1000, & 1500 HP at 4160 V

- EMI Filter (~ 2.5 L); DC-Link Capacitors (~ 0.5 L); Heat Sink (~ 0.5 L)

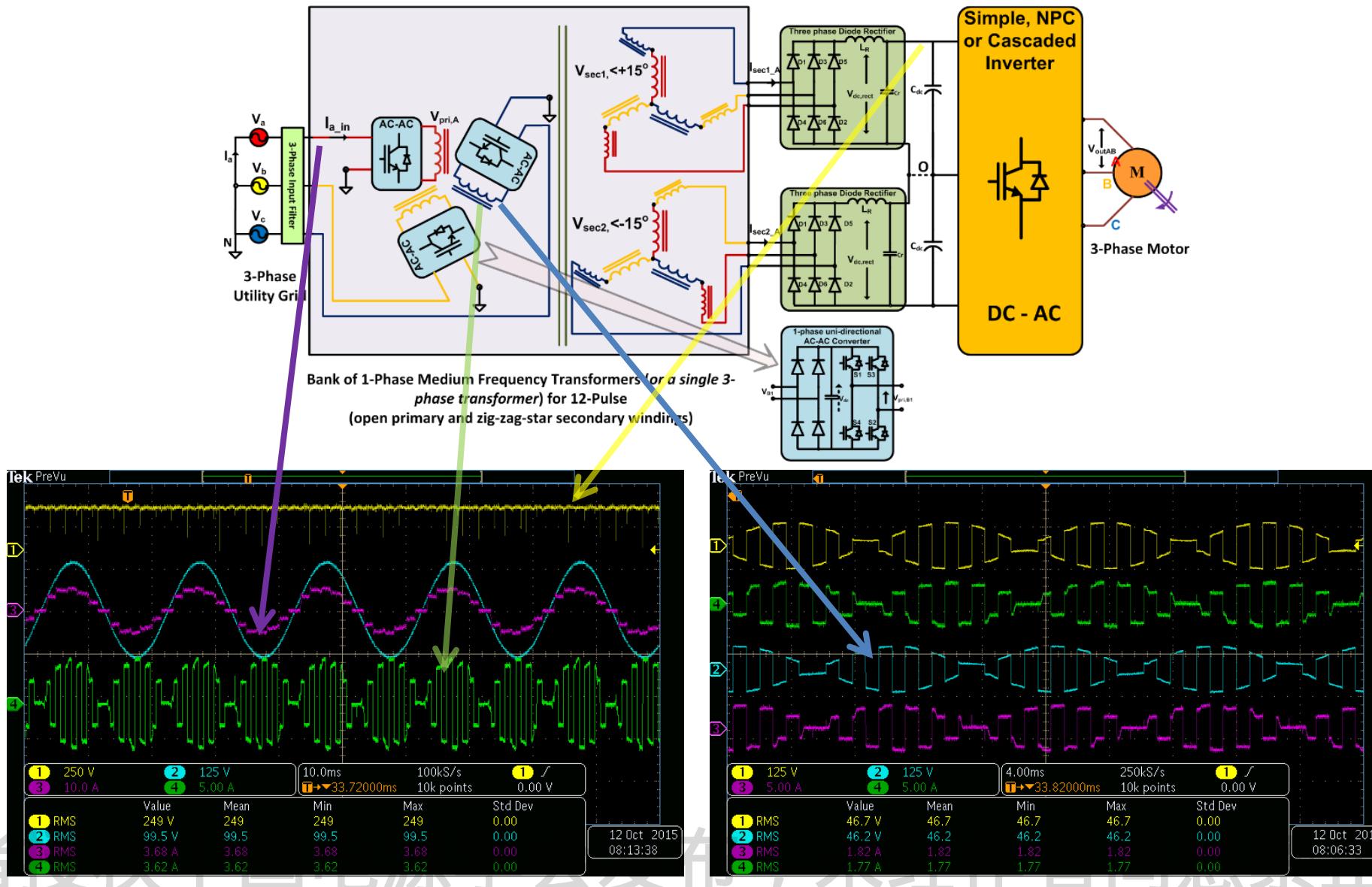
Transformer (~ 14 L) > 70%

Proposed Medium Frequency Transformer for ASDs

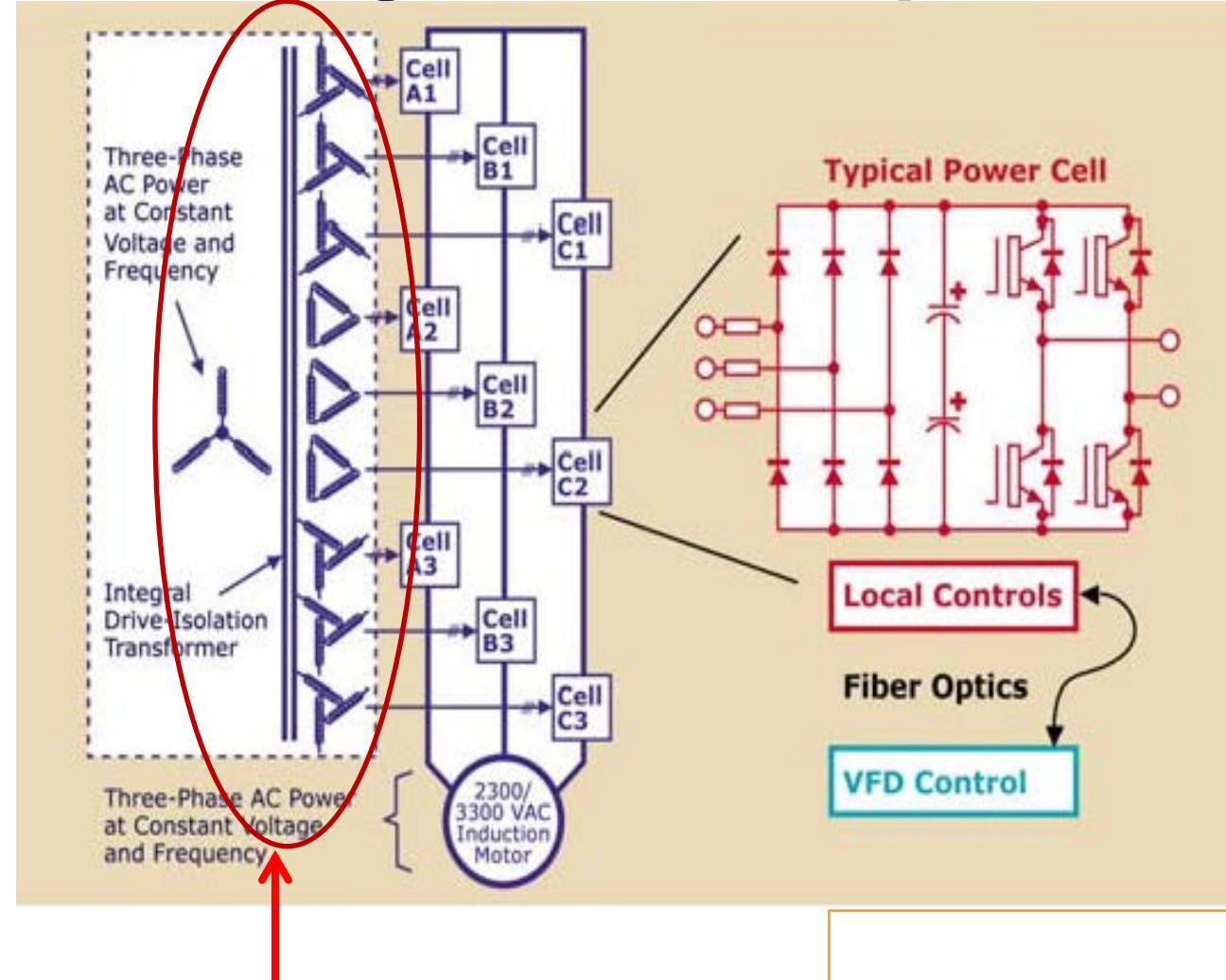


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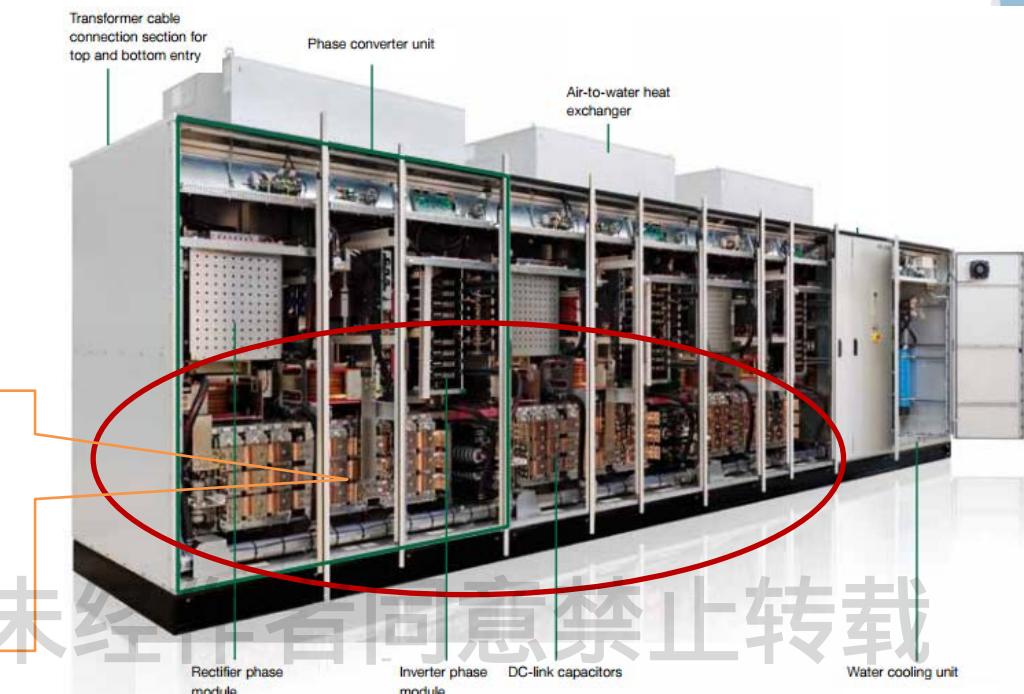
Experimental Results



MV Adjustable Speed Drive - with I-SST

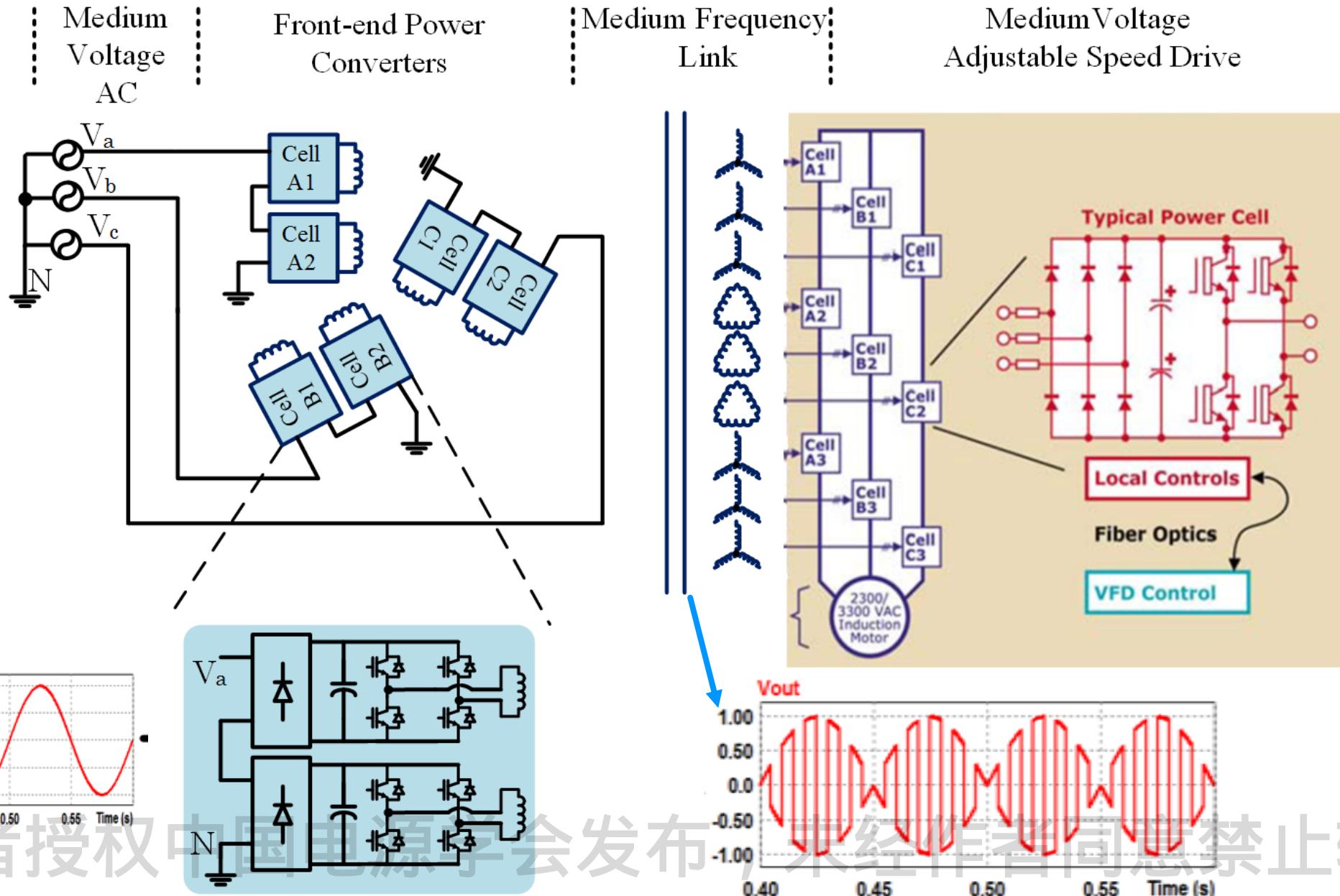


- Modular inverter cells
- Multi phase input transformer
- High quality input/output waveforms
- Large size & weight



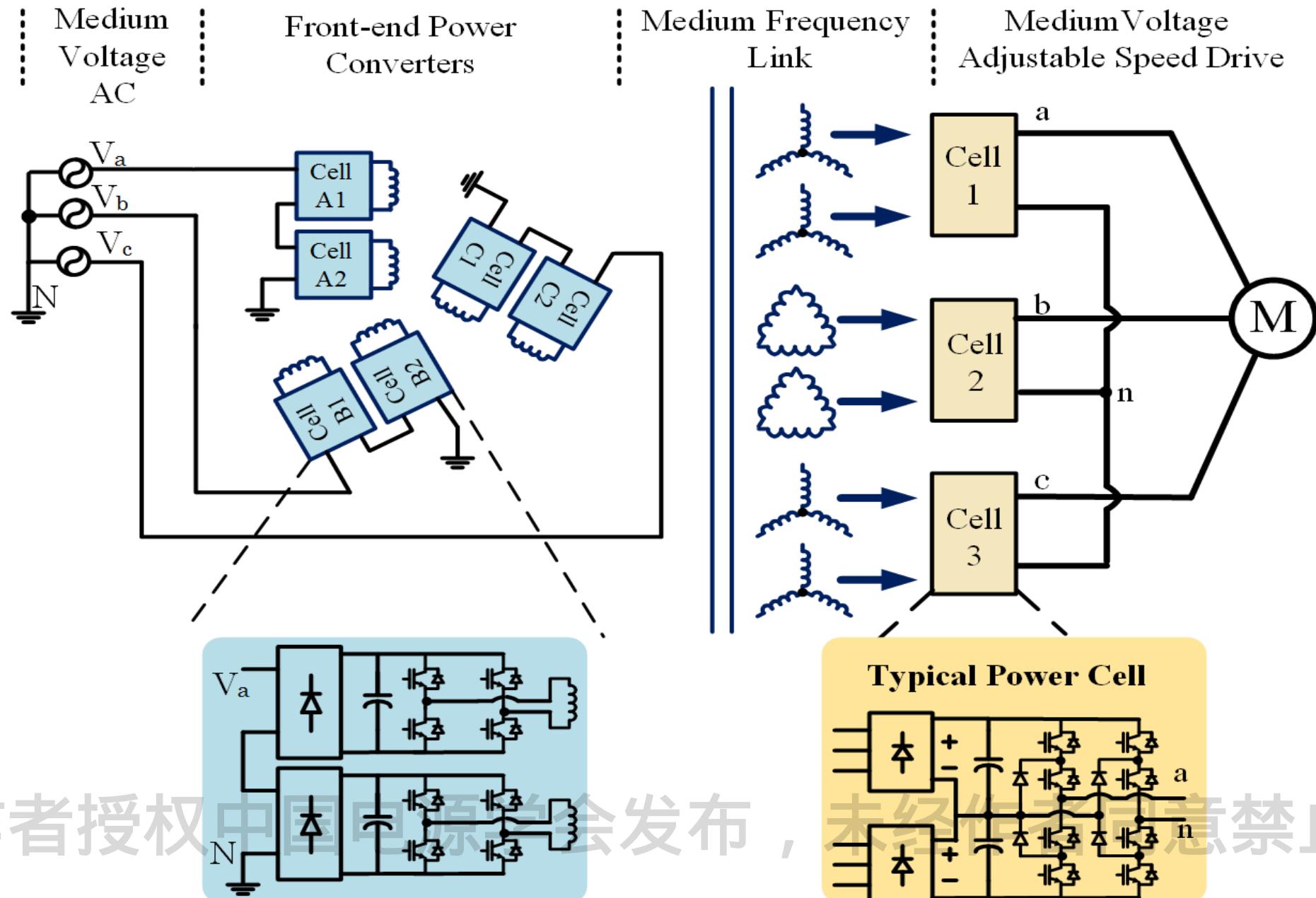
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MV Adjustable Speed Drive - with I-SST

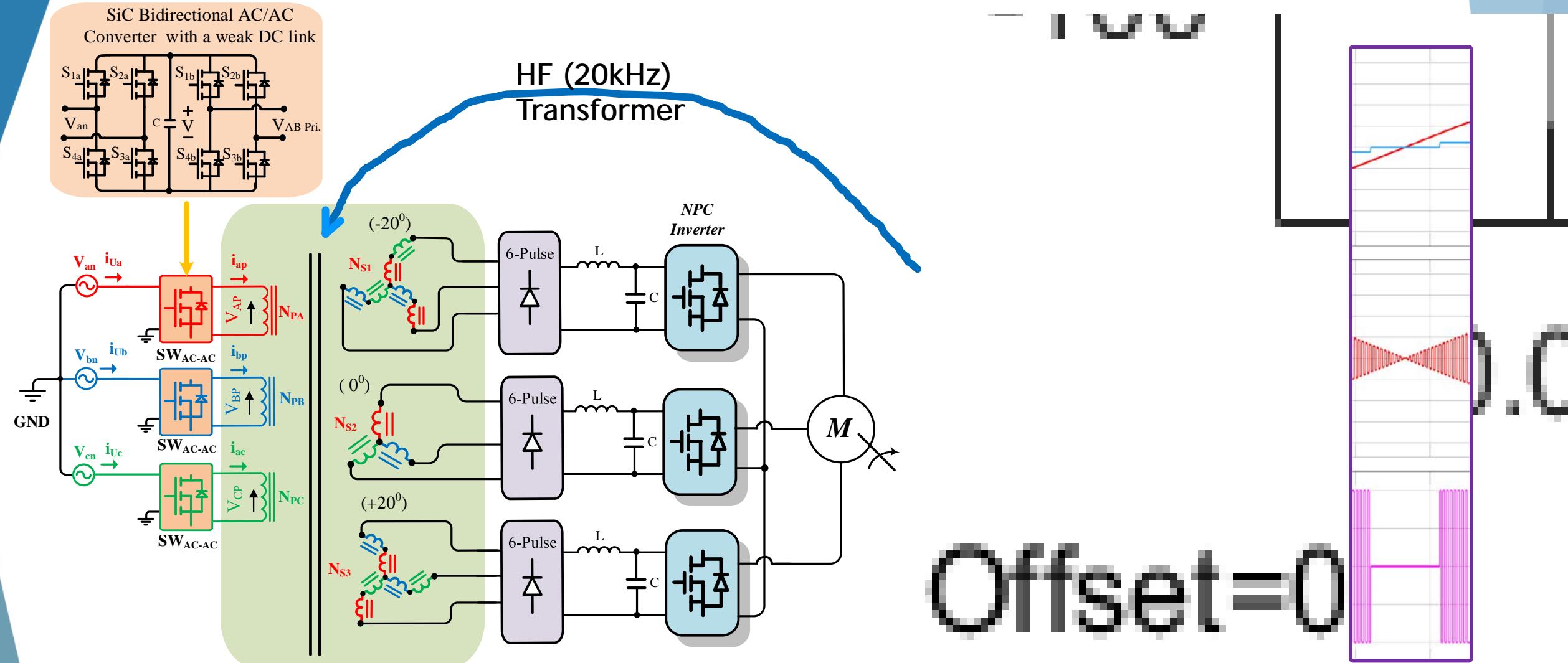


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MV Adjustable Speed Drive - with I-SST



MV Adjustable Speed Drive - with I-SST



Grid Connected Renewables with Integrated Solid State Transformer

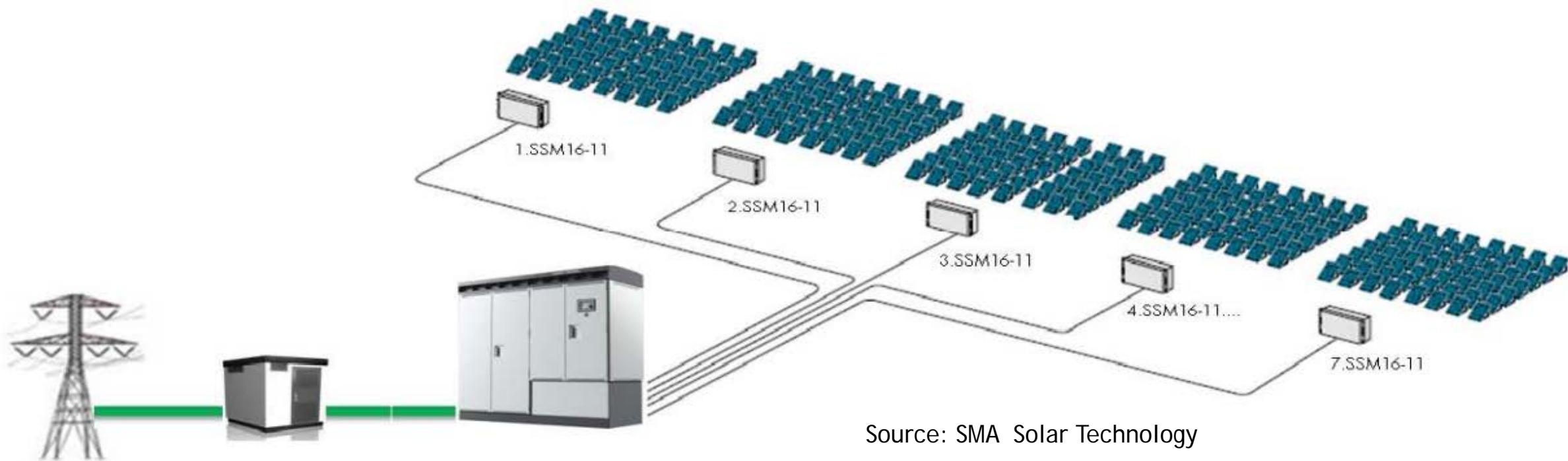
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Large Scale PV Plant – Centralized Inverter

- PV modules wired in series/parallel to 1500V DC
- Central Inverter
- DC coupling of PV panels
- Large size medium voltage transformer interfaces PV plant with the utility grid.

DC Collection



Source: SMA Solar Technology

Utility Grid

Transformer Compact Station

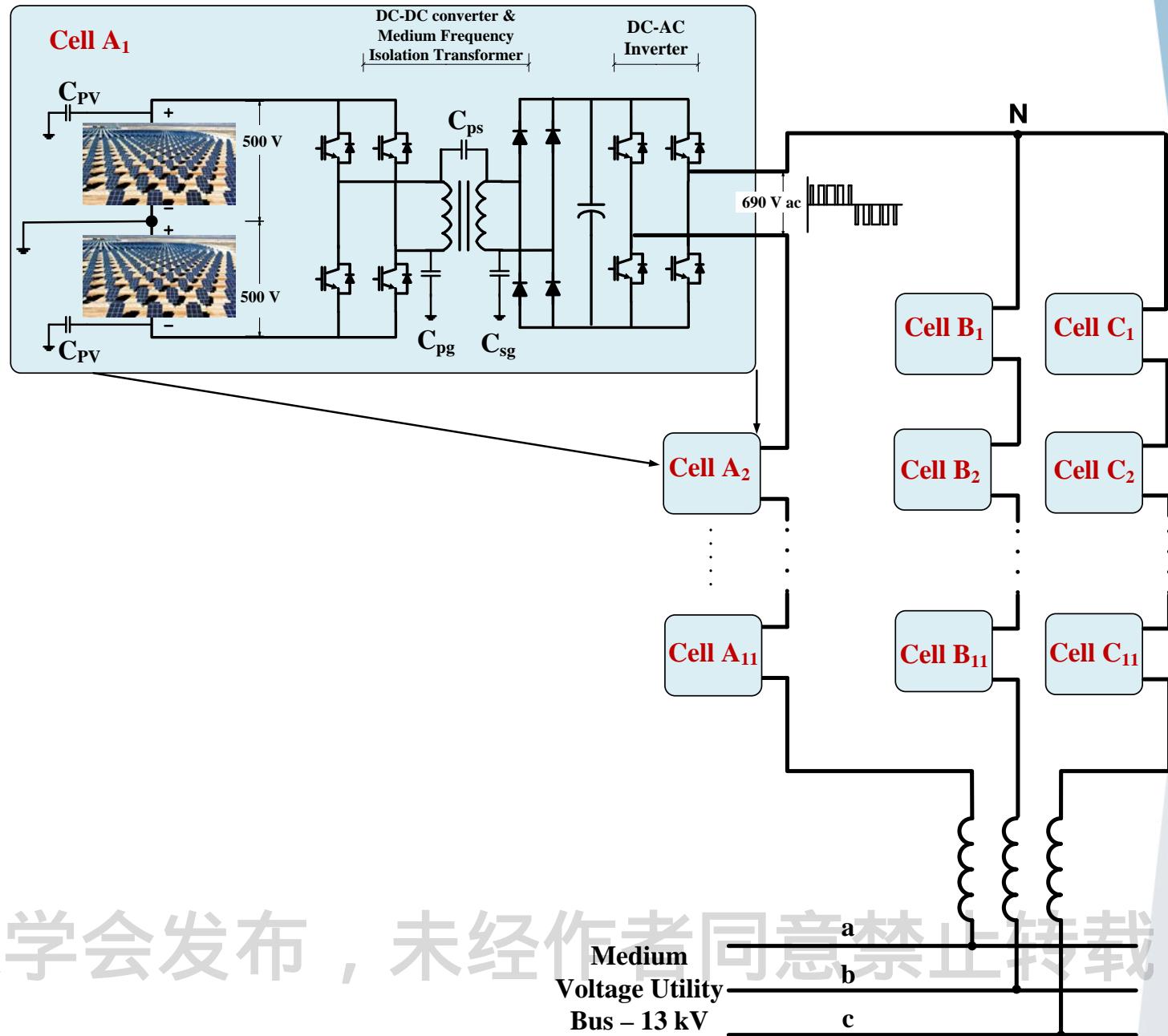
SC 760CP-10

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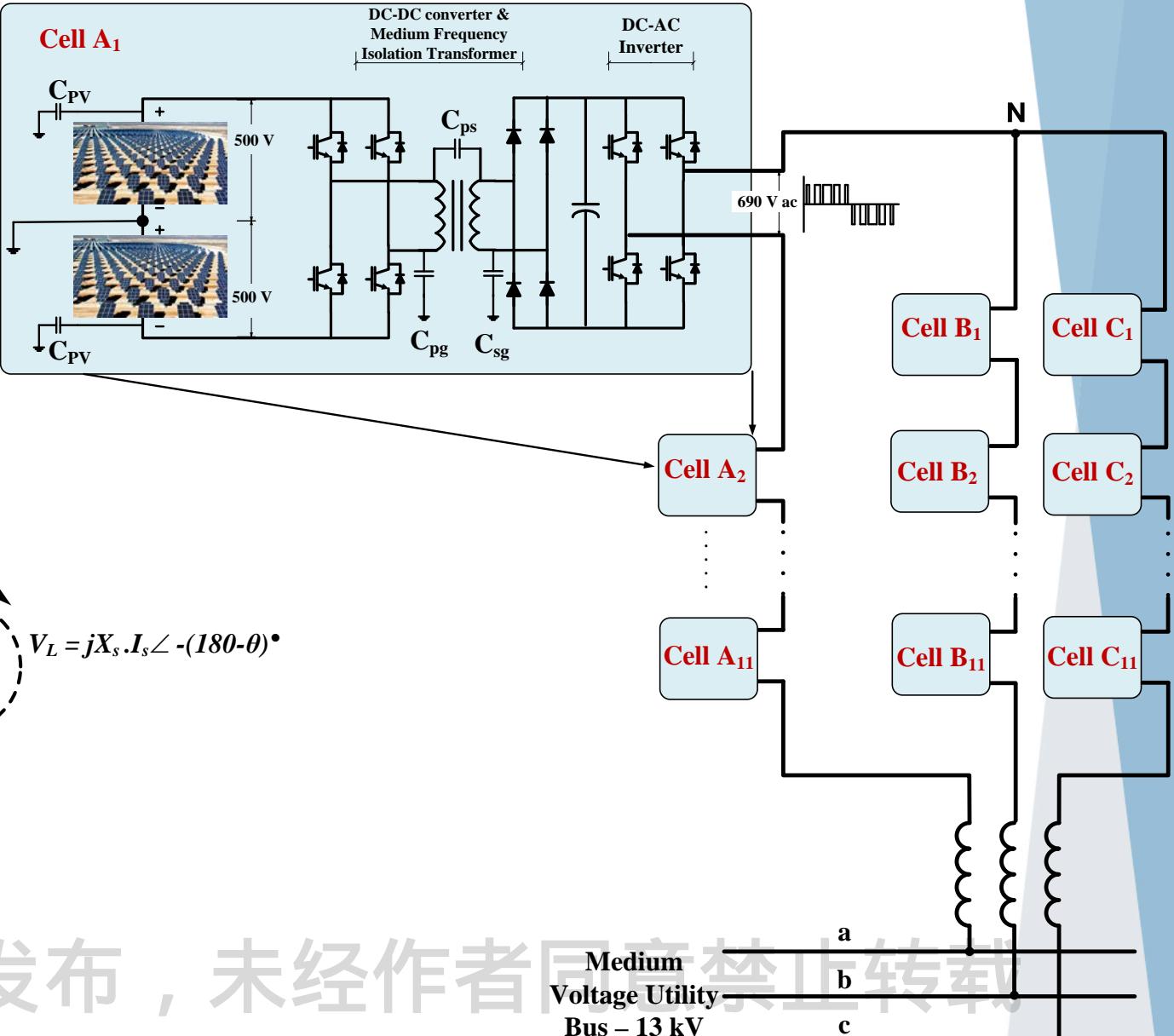
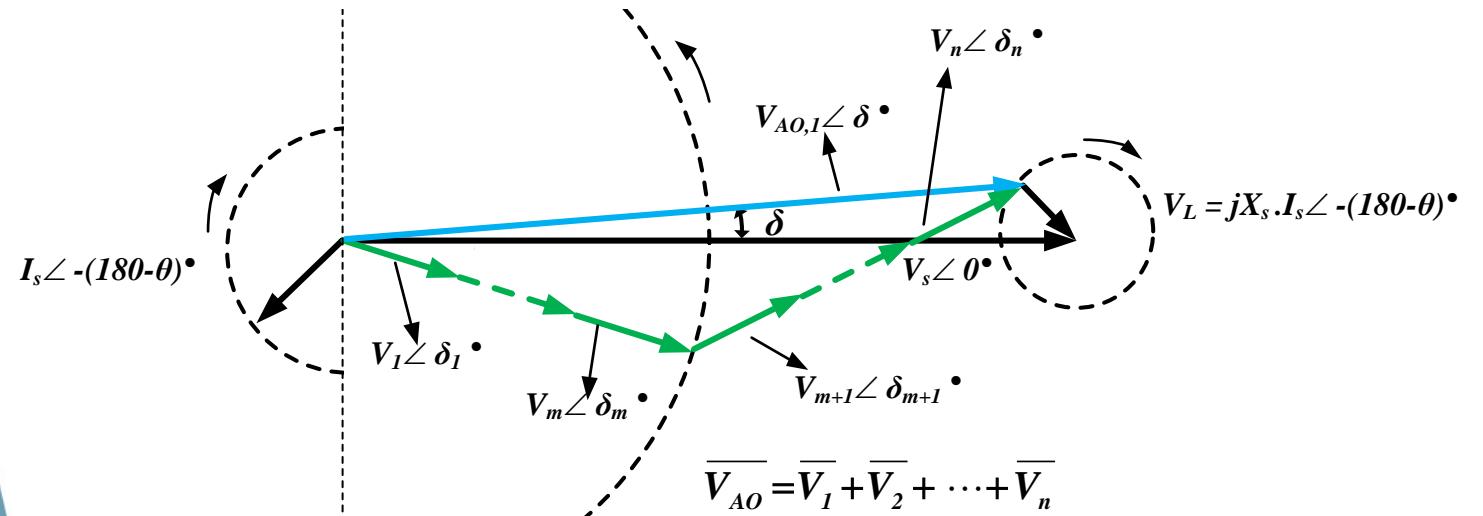
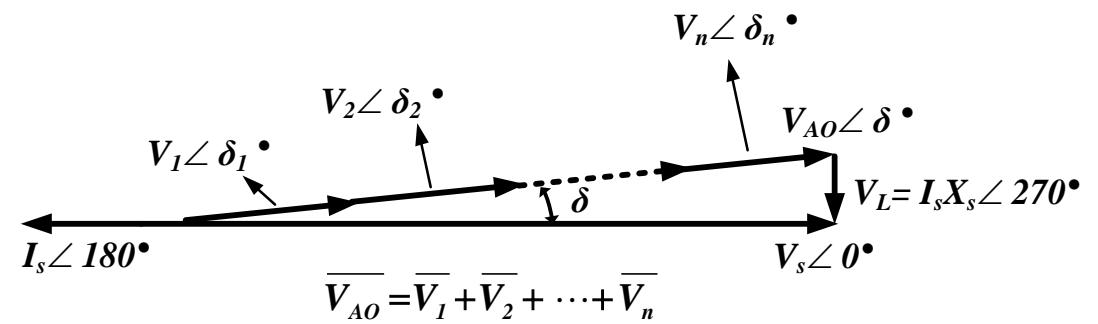
PV Interface - with I-SST

- Series stacked inverter modules.
- High quality multi-level PWM output.
- Line frequency transformer is eliminated.
- Employs standards 690 V inverters with 1700 V IGBTs .
- Suitable for MW scale applications.



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PV Interface - with I-SST



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AC - Collection Grid for Large Scale PV

2. Eggebek Plant System Overview

Main data

PV power	83,932 kWp
PV modules	371,089 modules (5 models from 185 Wp to 240 Wp)
Inverters	5061 TLX Pro+ 15k and 257 TLX Pro+ 10k: 78,485 kVA
PV surface	585,472.5 m ² of modules
Total surface	1,288,802 m ² ground area
Sectors	35, each with its own transformer station: 79,800 kVA (total AC power)
MV description	5 rings connected to a 20 kV/110kV sub-station
Connection point	7 km from the plant sub-station
Plant design and construction	Möhring Energie GmbH
Commissioning	December 2011

Figure 1. Main data of PV power plant in Eggebek

2.1 Location of the plant

The 83.932 kWp PV plant is located at the former NATO airfield in Eggebek, Germany, latitude 54.63, longitude 9.35.



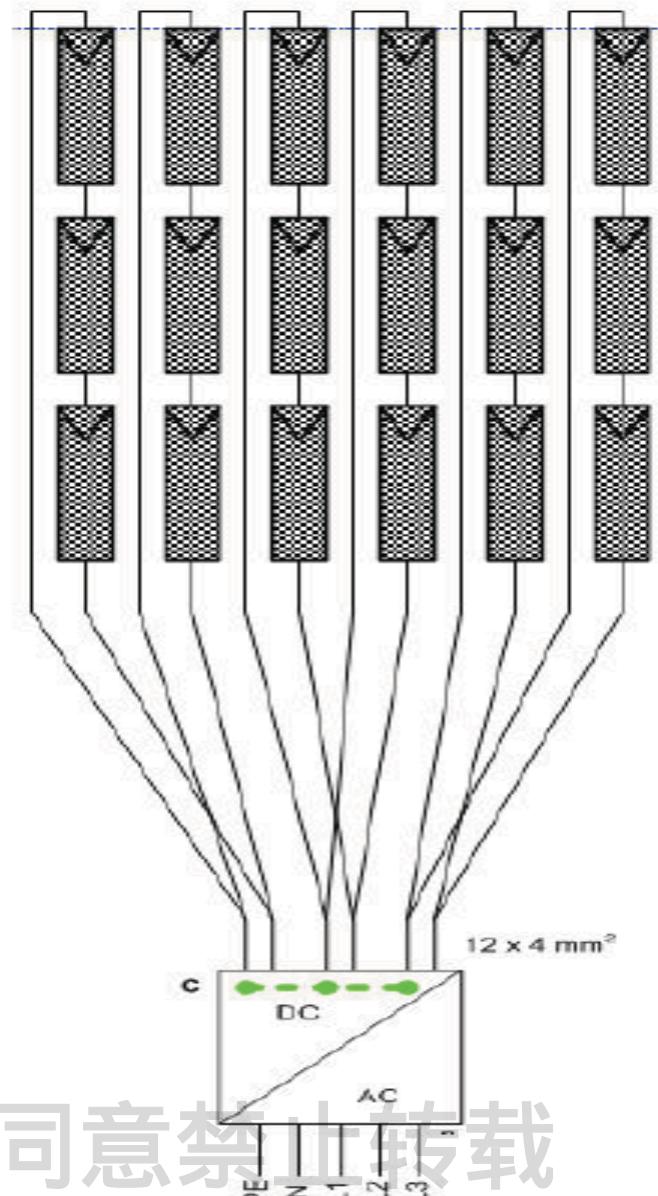
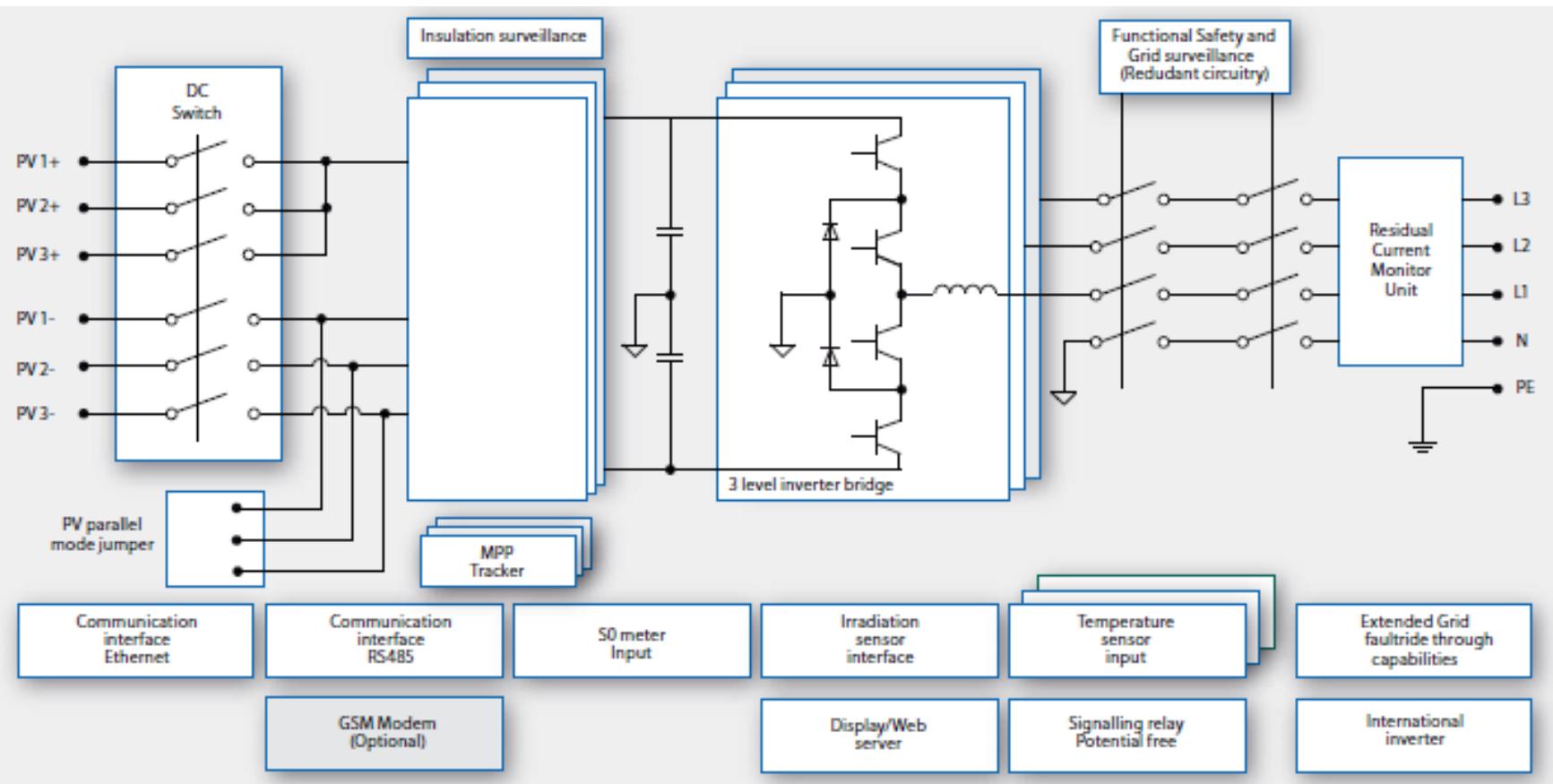
Figure 2. Aerial view of Eggebek solar plant. Courtesy of Möhring Energie



Several hundred 3-phase transformerless inverters are employed

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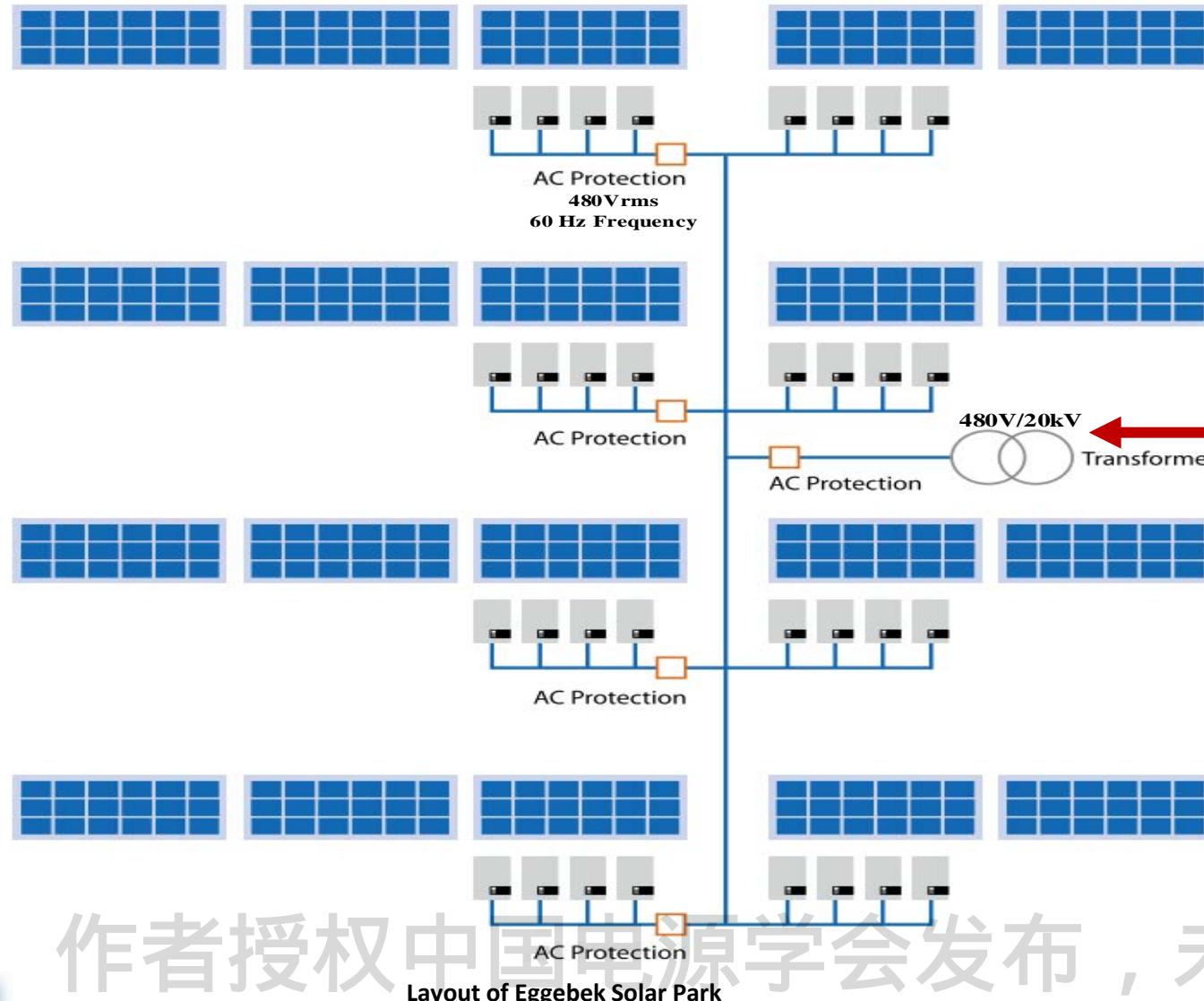
Three phase transformerless inverter range from 6-15 kW



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AC - Collection Grid for Large Scale PV

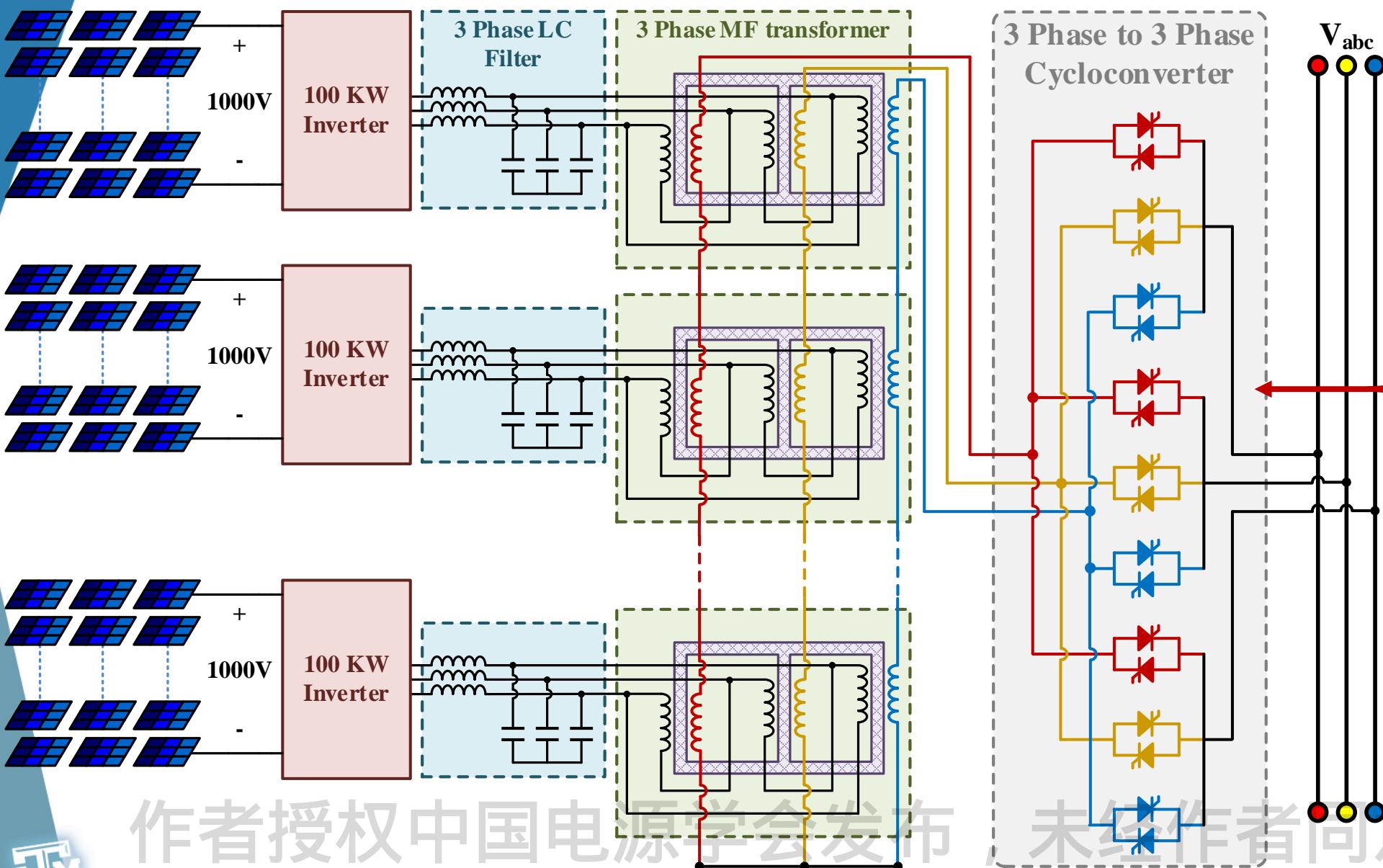
Sector 1



- Danfoss 3-phase 480V AC Inverters are grouped together
- Droop control is employed for power sharing
- 3-phase, 480V, 50Hz AC cables are laid in the field
- **A 480V/20kV utility high turns ratio transformer is employed**
- Cable size/length/cost are an issue
- **No DC-circuit protection**

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PV Interface - with I-SST

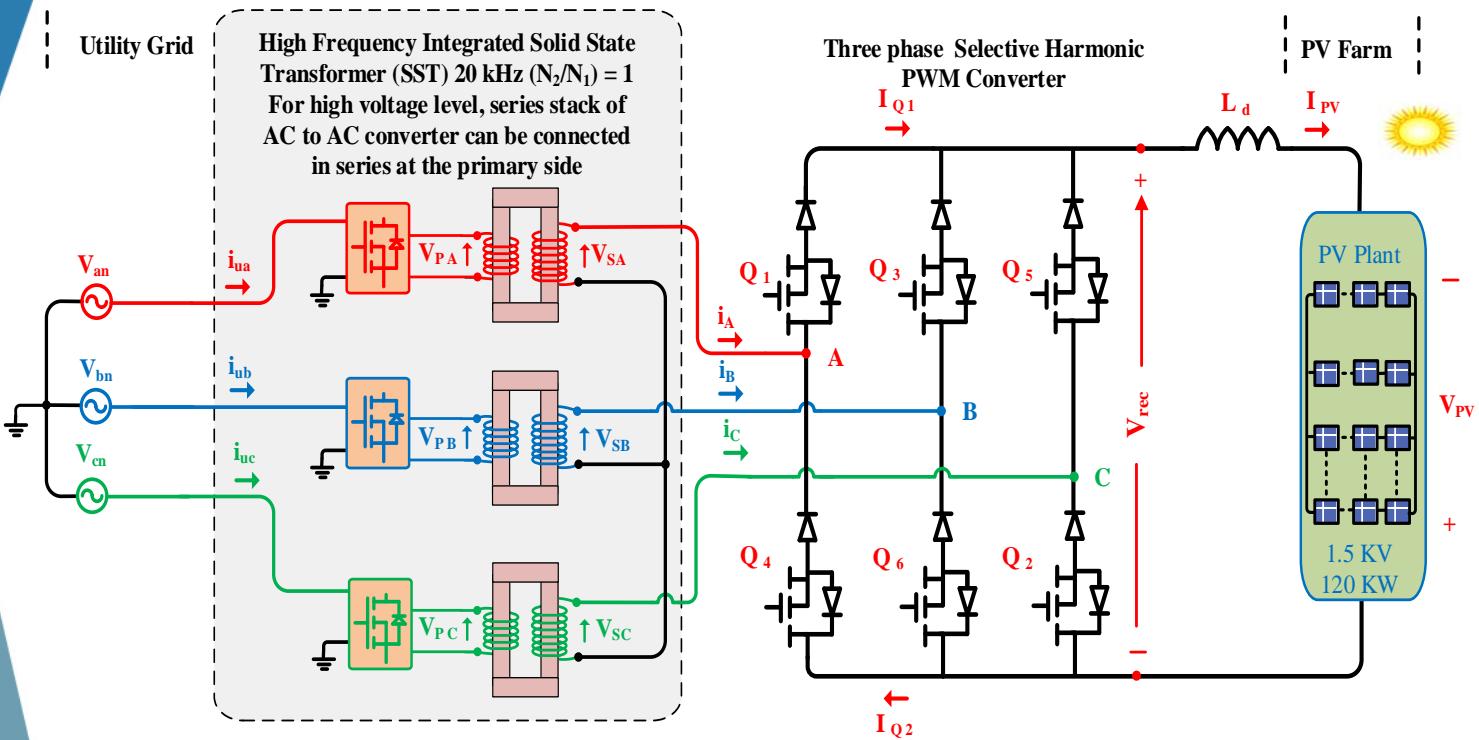


- Medium frequency transformer isolates pv and distribution grid
- AC power collection at higher voltage / frequency
- Reduced cable ohmic losses
- Employs 400Hz to 60Hz 3-phase AC/AC line-commutated cycloconverter.
- Increased overall efficiency by 2%
- Eliminates bulky line frequency transformer; reduces site preparation & allows for more room for pv arrays.

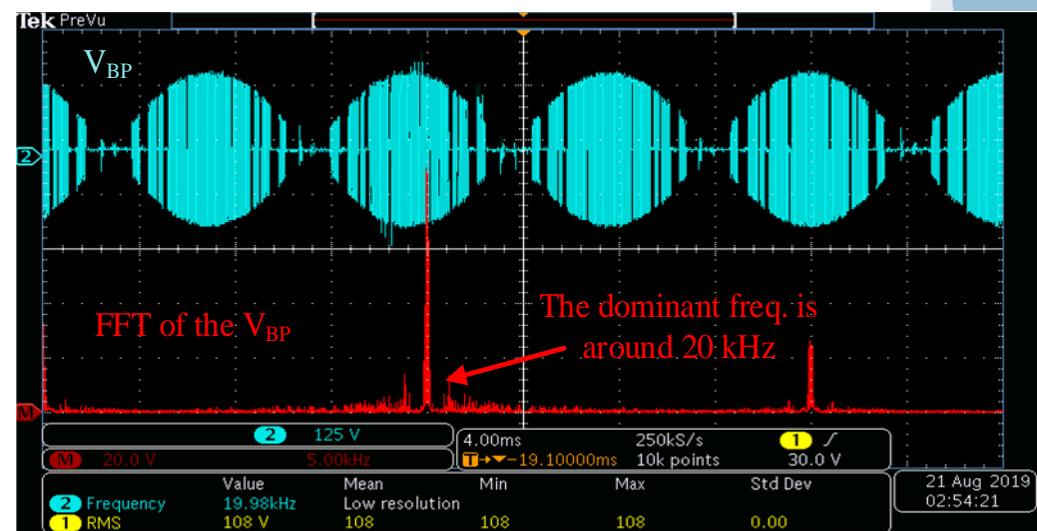
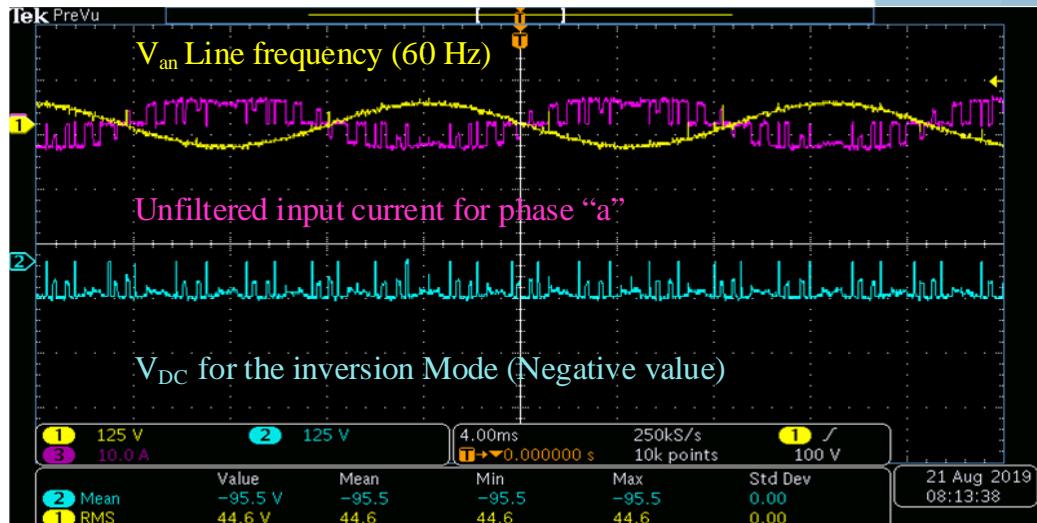
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PV / Battery Interface - with I-SST



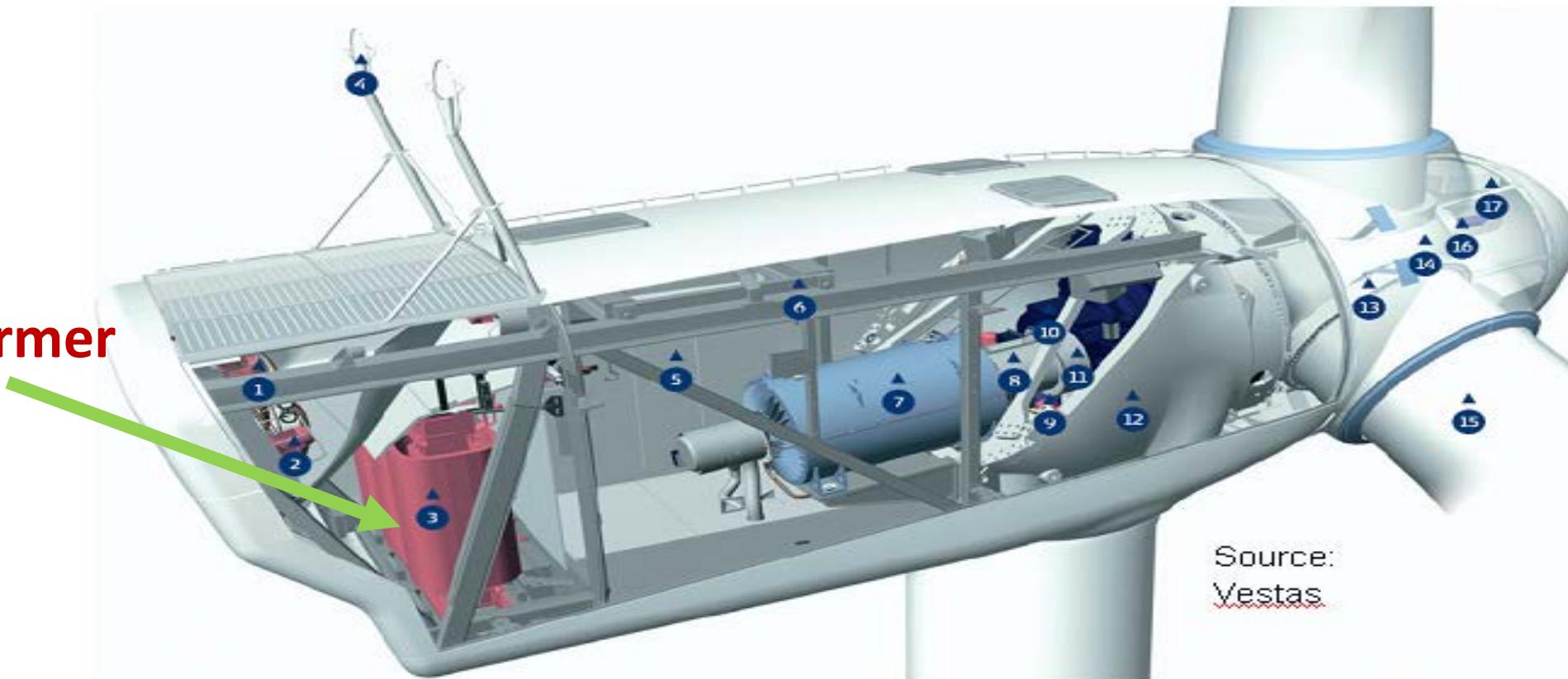
- HF Isolation ; ZVS operation of I-SST ; Scale to high power with WBG technology



Frequency spectrum for the transformer voltage V_{BP} . The dominant frequency is around (20 kHz)

Wind Energy Interface - with I-SST

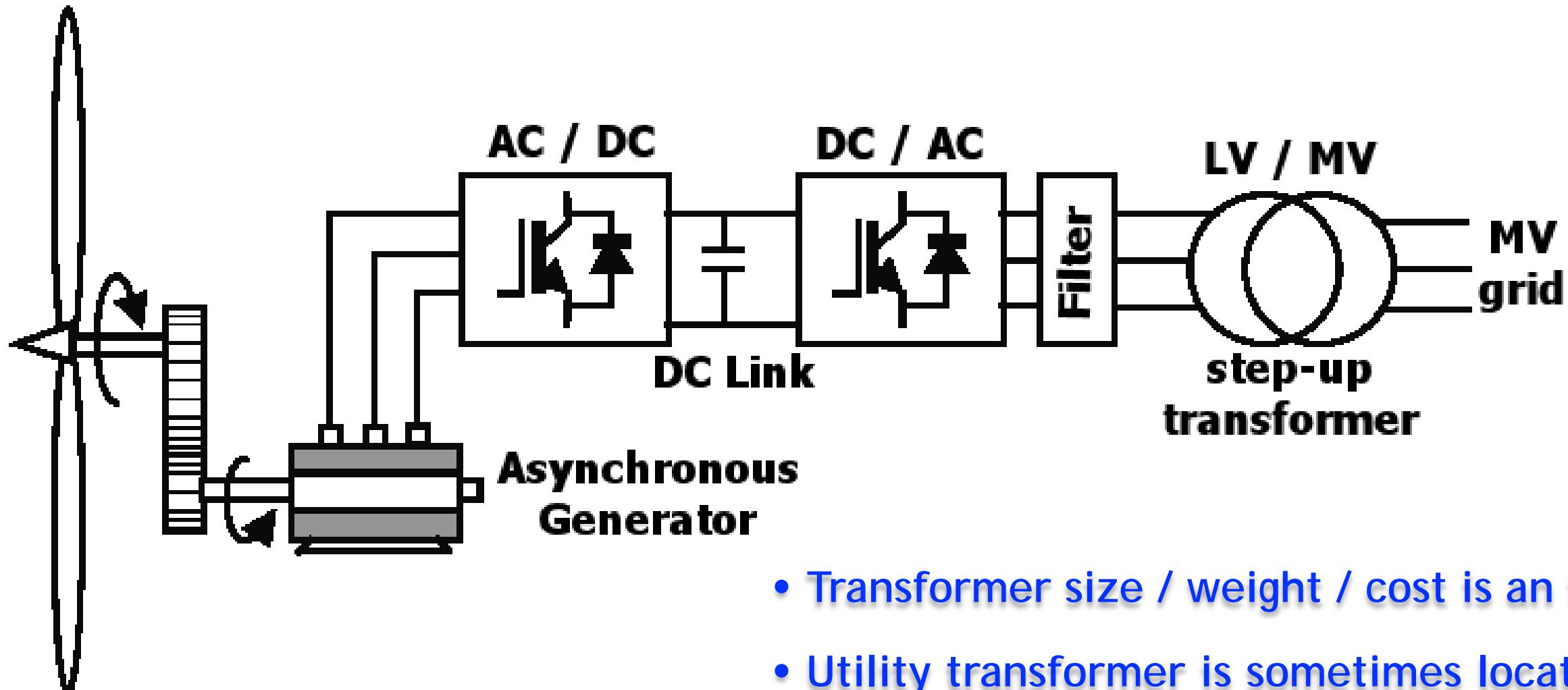
Transformer



- | | | | |
|-------------------------------------|---------------------------|-------------------------|------------------|
| ① Oil cooler | ⑥ Service crane | ⑪ Mechanical disc brake | ⑯ Pitch cylinder |
| ② Water cooler for generator | ⑦ OptiSpeed® generator | ⑫ Machine foundation | ⑰ Hub controller |
| ③ High voltage transformer | ⑧ Composite disc coupling | ⑬ Blade bearing | |
| ④ Ultrasonic wind sensors | ⑨ Yaw gears | ⑭ Blade hub | |
| ⑤ VMP-Top controller with converter | ⑩ Gearbox | ⑮ Blade | |

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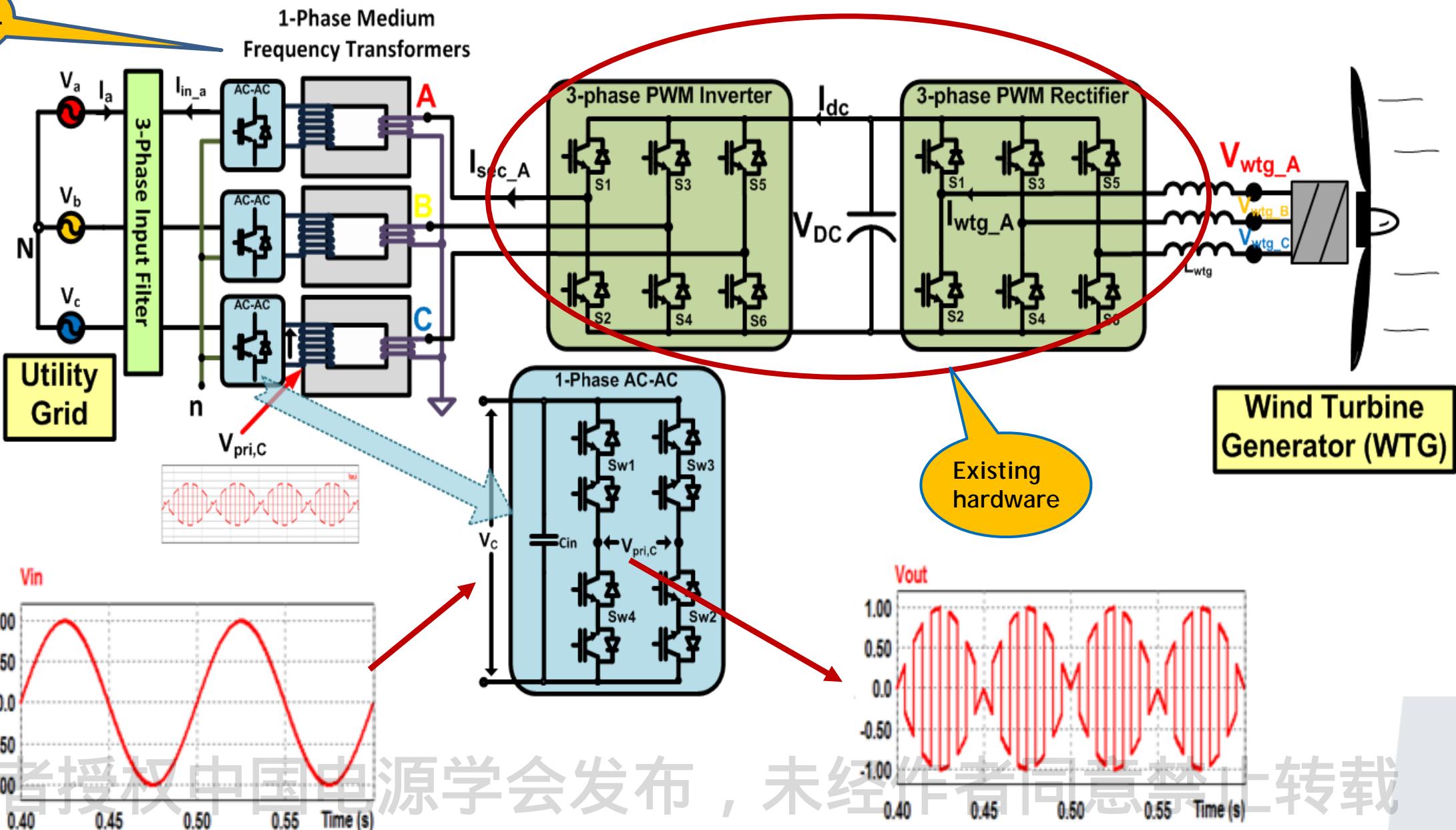
Wind Energy Interface - with I-SST



- Transformer size / weight / cost is an issue
- Utility transformer is sometimes located on the top of the tower. Large size adds to the cost of the structure

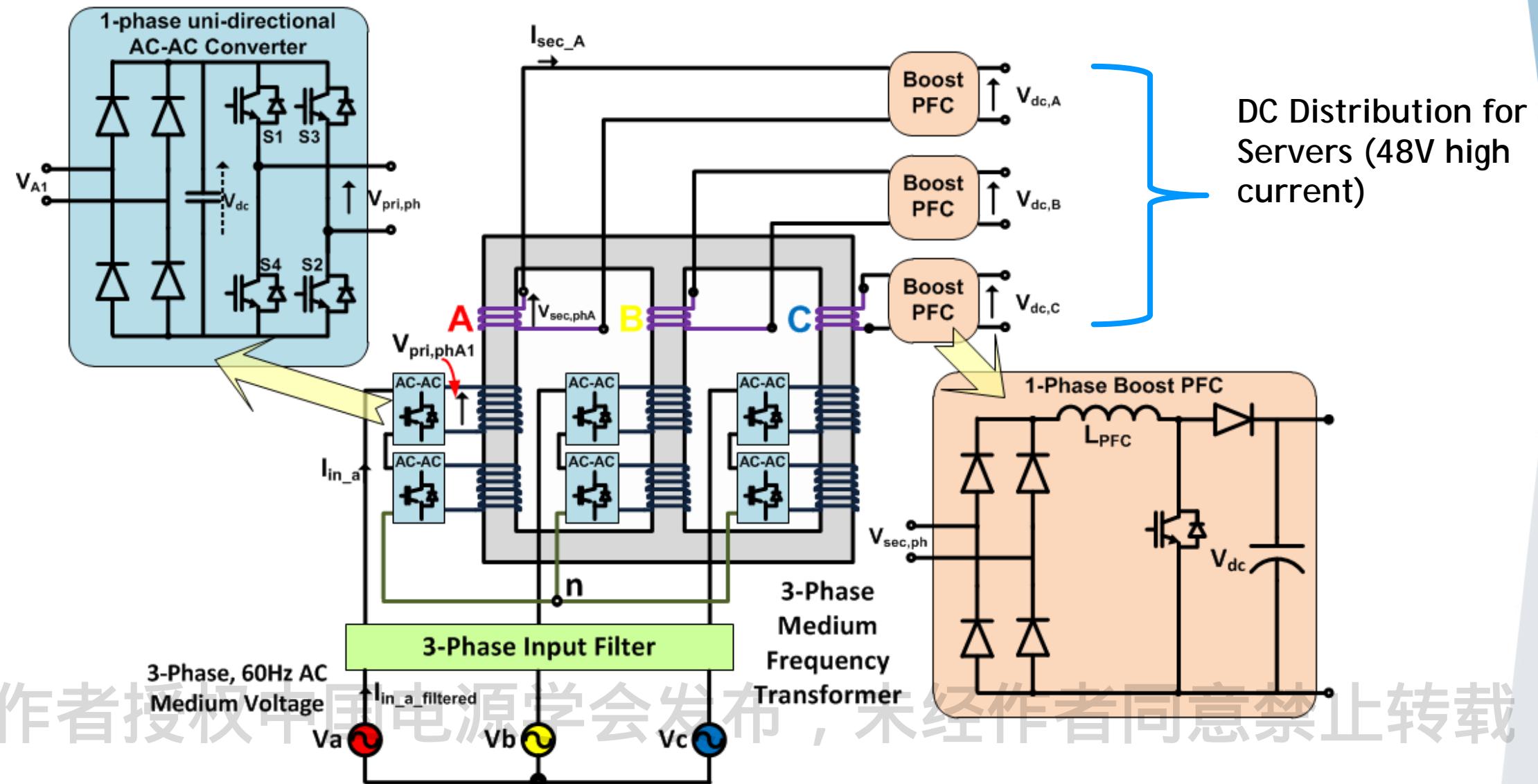
Wind Energy Interface - with I-SST

Smaller size
MF Transformer



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MV (13.8 KV) - Power Distribution Systems for Data Centers with transformative performance



Thank you!!



Current Ongoing Research

- Micro-grids - PINE - Grid Edge
- HF Converters - GaN / SiC
- Integrated Solid State Transformers
- Cybersecurity of Grid Connected Power Electronics Hardware

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